

新普科技股份有限公司 新世電子(常熟)有限公司 新普科技(重慶)有限公司 兆普電子(上海)有限公司_{Control Number : SLEU1210004}

UN38.3 Test Report

Recommendations on the TRANSPORT OF

DANGEROUS GOODS

(Manual of Tests and Criteria, Fifth revised edition)

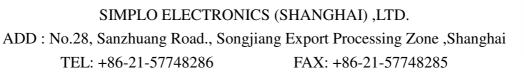
Customer : Lenovo Model : L12M4A01 Rating : 14.4V , 32Wh / 2200mAh

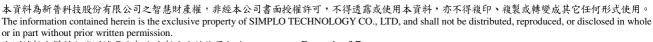
Approved By	Checked By	Prepared By
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新普科技股份有限公司 新世電子(常熟)有限公司 新普科技(重慶)有限公司 兆普電子(上海)有限公司_{Control Number : SLEU1210004}

1. Purpose of the Test :

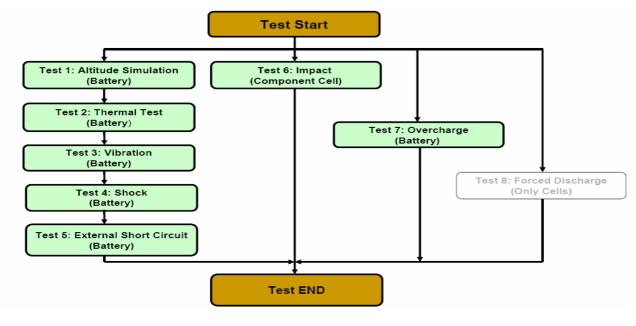
To test each cell/battery is of the type proved to meet the requirements in the Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.

2. Test Quantity :

- 2.1 Four batteries, at first cycle, in fully charged states. (for T.1~T.5 test)
- 2.2 Four batteries, after fifty cycles ending in fully charged states. (for T.1~T.5 test)
- 2.3 Five component cells, at first cycle at 50% of the design rated capacity. (for T.6 test)
- 2.4 Four batteries, at first cycle, in fully charged states. (for T.7 test)
- 2.5 Four batteries, after fifty cycles ending in fully charged states. (for T.7 test)

3. Test Procedure :

- 3.1 All detail related test procedure shall be follow TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.
- 3.2 Test flow shall be follow below statement.



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4. Test Result :

4.1 T.1 ~T.4 Test results: Pass

- 4.1.1 All batteries could meet the requirement, mass loss less than 0.1% and voltage drop less than 10% after the test.
- 4.1.2 No leakage, no venting, no disassembly, no rupture and no fire.

4.2 T.5 Test results: Pass

- 4.2.1 All batteries could meet the requirement, external temperature did not exceed 170° C.
- 4.2.2 All batteries were no disassembly, no rupture and no fire during the test and within six hours after the test.

4.3 T.6 Test results: Pass

- All component cells could meet the requirement, external temperature did not exceed 4.3.1 170°C.
- 4.3.2 All component cells were no disassembly and no fire during the test and within six hours after the test.

4.4 T.7 Test result: Pass

All batteries could meet no disassembly and no fire during the test and within seven 4.4.1 days after the test.

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5. Test Equipment :

SMP SIMPLO TECHNOLOGY CO., LTD.

Revised date: 2012-10-29

Address : No. 471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303 Taiwan Date:2012-10-29 TEL: +886-3-5695920; FAX: +886-3-5695931 Project No.: L12M4A01 4S1P Teat Instance to Defense at lat

			10011101	ruments Reference				
sed	Instrument ID	Instrument Name	Туре	Range Used	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	Pretest							
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2012/5/25	2013/5/25	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2012/6/5	2013/6/5	
V ML-763		Learning	715C	0~18V 0~8A	SMP	2012/6/13	2013/6/13	
	T 1 Alaiand	e Cimulation						
v		e Simulation		Ka - 199 - 99	dard sense	0040/0/04	0010/0/01	
	ML-522	Altitude		Kpa:30~90	新匠	2012/8/31	2013/8/31	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
۷	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
v	ML-550	Data Logger	313	15~35 ℃;30~80 %RH	CENTER	2012/10/19	2013/10/19	
	T.2 Therm	al Test						
٧	ML-018	Thermal Shock	WSF-602	T:-40 to 120℃	WIF	2012/1/31	2013/1/31	
٧	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
÷	T.3 Vibrati							
v	ML-233	Vibration	KD-9636-EM- 300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2012/10/17	2013/10/17	
v	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
v	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
v	ML-552	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER		2013/10/19	
•	T.4 Shock	00	010	13-33 C, 30-80 %AH	OENTER	2012/10/10	2010/10/10	
v	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2012/10/17	2012/10/17	
v					5			
-	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
۷	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2012/10/19	2013/10/19	
		al Short Circuit						
V	ML-534	mΩ Hitester	3540	1mΩ ~ 30kΩ	YEOW LONG		2013/10/5	
V	ML-339	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2012/6/27	2013/6/27	
۷	ML-521	Chamber	WIT IPC-1000(3F)	-20 to 150°C	WIT	2012/10/25	2013/10/25	
		(Component cell)			Malaanaa	0040/4/00	0040/4/00	
V V	ML-340 ML-076	Data Acquisition Impact Tester	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa JYI SHENG	2012/4/26	2013/4/26	
v	T.7 Overcl				JTISHENG	2012/1/31	2013/1/31	
v	ML-481	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
v	ML-481 ML-482	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
v	ML-482	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
v	ML-483 ML-484	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
v	ML-485	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
v	ML-485 ML-486	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
v	ML-487	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
v	ML-488	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
v	ML-489	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
v	ML-490	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
-	ML-549	Data Logger	313	15~35 °C; 30~80 %RH	CENTER		2013/10/19	

Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.

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6. T.1~T.7 Detail Reports:

Control No.: SLEU-1210004

UN 38.3 Test Datasheet

Customer: Lenovo

Model name: L12M4A01 4S1P

Test duration:2012/10/03~2012/10/29

Reviewer: Esmond

Test Sample Identification:

Used	Sample No.	lo. Sample State Used		Sample No.	Sample State	Used	Sample No.	Sample State
v	01~04	~04 1 Cycle, Fully charged V 05~08		50 Cycle, Fully charged			25Cycle, Fully charged	
v	V 09~12 1 Cycle, Fully charged V 13		13~16	50 Cycle, Fully charged			25Cycle, Fully charged	
v	01C~05C	1 Cycle, 50% charged			1 Cycle, 50% charged			

T.1 Altitu	de Simulation		Start time: 10 / Finish time: 10 /	18/ 08 18/ 14	:33 :42 Ambient	temp.: 24	l.1 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	0.: 01					Sample N	0.: 05	
	Before	After	Variation	1	Results		Before	After	Variation	Results
Mass (g)	202.6	202.5	Mass loss %	0.05%	Р	Mass (g)	202.5	202.5	Mass loss % 0.00%	Р
OCV (V)	16.72	16.72	Remained OCV%	100.00%	P	OCV (V)	16.73	16.73	Remained OCV% 100.00%	P
		Sample N	0.: 02					Sample N	0.: 06	
	Before	After	Variation		Results		Before	After	Variation	Results
Mass (g)	202.9	202.9	Mass loss %	0.00%	Р	Mass (g)	202.6	202.5	Mass loss % 0.05%	Р
OCV (V)	16.73	16.73	Remained OCV%	100.00%	P	OCV (V)	16.73	16.73	Remained OCV% 100.00%	P
		Sample N	0.: 03					Sample N	o.: 07	
	Before	After	Variation		Results		Before	After	Variation	Results
Mass (g)	202.3	202.3	Mass loss %	0.00%	р	Mass (g)	202.6	202.5	Mass loss % 0.05%	Р
OCV (V)	16.73	16.73	Remained OCV%	100.00%	F	OCV (V)	16.72	16.71	Remained OCV% 99.94%	F
		Sample N	0.: 04					Sample N	0.: 08	
	Before	After	Variation		Results		Before	After	Variation	Results
Mass (g)	202.5	202.5	Mass loss %	0.00%	Р	Mass (g)	202.6	202.5	Mass loss % 0.05%	Р
OCV (V)	16.73	16.73	Remained OCV%	100.00%	F	OCV (V)	16.72	16.72	Remained OCV% 100.00%	F

T.2 Thern	nal Test		Start time: 10 / Finish time: 10 /		:43 :26 Ambient	temp.:					
		Sample N	0.: 01					Sample N	0.: 05		
	Before	After	Variation	1	Results		Before	After	Variation	1	Results
Mass (g)	202.5	202.4	Mass loss %	0.05%	Р	Mass (g)	202.5	202.4	Mass loss %	0.05%	Р
OCV (V)	16.72	16.53	Remained OCV%	98.86%	F	OCV (V)	16.73	16.52	Remained OCV%	98.74%	F
		Sample N	0.: 02					Sample N	0.: 06		
	Before	After	Variation	1	Results		Before	After	Variation		Results
Mass (g)	202.9	202.9	Mass loss %	0.00%	Р	Mass (g)	202.5	202.4	Mass loss %	0.05%	Р
OCV (V)	16.73	16.53	Remained OCV%	98.80%	F	OCV (V)	16.73	16.52	Remained OCV%	98.74%	F
		Sample N	0.: 03					Sample N	0.: 07		
	Before	After	Variation	1	Results		Before	After	Variation	1	Results
Mass (g)	202.3	202.2	Mass loss %	0.05%	Р	Mass (g)	202.5	202.4	Mass loss %	0.05%	Р
OCV (V)	16.73	16.57	Remained OCV%	99.04%	P	OCV (V)	16.71	16.51	Remained OCV%	98.80%	P
		Sample N	0.: 04					Sample N	0.: 08		
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	202.5	202.5	Mass loss %	0.00%	Р	Mass (g)	202.5	202.4	Mass loss %	0.05%	Р
OCV (V)	16.73	16.55	Remained OCV%	98.92%	· ·	OCV (V)	16.72	16.53	Remained OCV%	98.86%	r

T.3 Vibrat	ion			: 37 : 41 Ambient	temp.:	24.5 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	0.: 01				Sample N	o.: 05	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	202.4	202.4	Mass loss % 0.00%	р	Mass (g)	202.4	202.4	Mass loss % 0.00%	Р
OCV (V)	16.53	16.53	Remained OCV% 100.00%		OCV (V)	16.52	16.51	Remained OCV% 99.94%	F
		Sample N	0.: 02				Sample N	lo.: 06	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	202.9	202.9	Mass loss % 0.00%	Р	Mass (g)	202.4	202.3	Mass loss % 0.05%	Р
OCV (V)	16.53	16.52	Remained OCV% 99.94%		OCV (V)	16.52	16.52	Remained OCV% 100.00%	F
		Sample N	o.: 03				Sample N	lo.: 07	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	202.2	202.2	Mass loss % 0.00%	Р	Mass (g)	202.4	202.3	Mass loss % 0.05%	Р
OCV (V)	16.57	16.57	Remained OCV% 100.00%		OCV (V)	16.51	16.51	Remained OCV% 100.00%	P
		Sample N	0.: 04				Sample N	0.: 08	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	202.5	202.5	Mass loss % 0.00%	р	Mass (g)	202.4	202.4	Mass loss % 0.00%	Р
OCV (V)	16.55	16.55	Remained OCV% 100.00%		OCV (V)	16.53	16.52	Remained OCV% 99.94%	

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T.4 Shock	τ.		Start time: 10 / Finish time: 10 /		:22 :46 Ambient	temp.:	24.3 C	Operator: Betty	Reviewe	: Esmond	
		Sample N	0.: 01					Sample N	0.: 05		
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	202.4	202.4	Mass loss %	0.00%	Р	Mass (g)	202.4	202.3	Mass loss %	0.05%	Р
OCV (V)	16.53	16.52	Remained OCV%	99.94%	F	OCV (V)	16.51	16.51	Remained OCV%	100.00%	F
		Sample N	0.: 02					Sample N	0.: 06		
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	202.9	202.9	Mass loss %	0.00%	Р	Mass (g)	202.3	202.2	Mass loss %	0.05%	Р
OCV (V)	16.52	16.52	Remained OCV%	100.00%	F	OCV (V)	16.52	16.52	Remained OCV%	100.00%	F
		Sample I	o.: 03					Sample N	o.: 07		
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	202.2	202.2	Mass loss %	0.00%		Mass (g)	202.3	202.2	Mass loss %	0.05%	Р
OCV (V)	16.57	16.57	Remained OCV%	100.00%	F	OCV (V)	16.51	16.50	Remained OCV%	99.94%	F
		Sample N	0.: 04					Sample N	0.: 08		
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	202.5	202.4	Mass loss %	0.05%	Р	Mass (g)	202.4	202.4	Mass loss %	0.00%	Р
OCV (V)	16.55	16.54	Remained OCV%	99.94%	۴	OCV (V)	16.52	16.51	Remained OCV%	99.94%	r

T.5 External Shor	t Circuit			Start tim Finish tir			: 22 : 37	Ambient	temp.:	25.4	Ċ	Operator	: Betty		Reviewe	r: Esmond
	Sample	No.: 01	Sample	No.: 02	Sample	No.: 03	Sample	No.: 04	Sample	No.: 05	Sample	No.: 06	Sample	No.: 07	Sample	No.: 08
Resistance (<100mΩ)	58	5.8	54	1.9	54	1.7	52	2.5	53	3.6	52	2.8	51	1.7	55	5.3
OCV before test/ after short circuit(V)	16.52	0.00	16.52	0.00	16.57	0.00	16.54	0.00	16.51	0.00	16.52	0.00	16.50	0.00	16.51	0.00
Max Temp. (< 170°C)	55	5.2	55	. 1	55	អ	55	i.0	55	i.2	55	5.2	55	i.1	55	i1
Results		Р	-	Р		Р	I	Р		Р		Р		Р		Р

T.6 Impact (Com	ponent cell)	Start time: 10 / 24 / 08 Finish time: 10 / 25 / 17	Ambient temp	24.7 °C Operator	r: Betty Reviewer: Esmond
	Sample No.: 01C	Sample No.: 02C	Sample No.: 03C	Sample No.: 04C	Sample No.: 05C
OCV before test(V)	3.59	3.60	3.59	3.59	3.59
Max Temp. (< 170°C)	90.7	93.4	92.5	91.6	92.3
Results	Р	Р	Р	Р	Р
	Sample No.: 06C	Sample No.: 07C	Sample No.: 08C	Sample No.: 09C	Sample No.: 10C
OCV before test(V)					
Мах Тетр. (< 170℃)					
Results					

T.7 Overcharge		Start tim Finish tir		:51 :42 Ambient	temp.: 25.2	°C Operator	Reviewer: Esmond		
	Sample No.: 09	Sample No.: 10	Sample No.: 11	Sample No.: 12	Sample No.: 13	Sample No.: 14	Sample No.: 15	Sample No.: 16	
OCV before test(V)	16.72	16.73	16.73	16.73	16.73	16.73	16.72	16.72	
Results	Р	Р	Р	Р	Р	Р	Р	Р	

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7. Equipment for Test:



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