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新世電子(常熟)有限公司
新普科技(重慶)有限公司
兆普電子(上海)有限公司

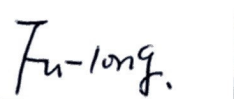
Control Number : SLEU-1211006

UN38.3 Test Report

Recommendations on the TRANSPORT OF DANGEROUS GOODS

(Manual of Tests and Criteria, Fifth revised edition)

Customer : Lenovo
Model : ASM P/N 45N1162
FRU P/N 45N1163
Rating : 10.8V , 4.4Ah / 48Wh

Approved By	Checked By	Prepared By
		

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1. Purpose of the Test：

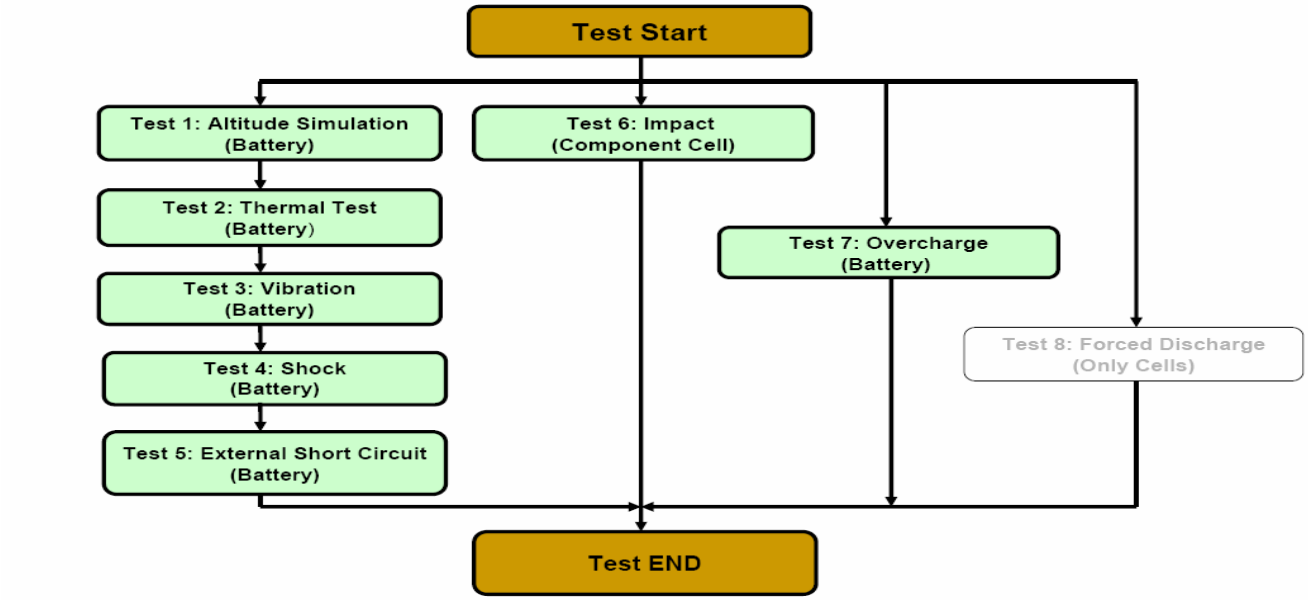
To test each cell/battery is of the type proved to meet the requirements in the Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.

2. Test Quantity：

2.1 Four batteries, at first cycle, in fully charged states. (for T.1~T.5 test)
2.2 Four batteries, after fifty cycles ending in fully charged states. (for T.1~T.5 test)
2.3 Five component cells, at first cycle at 50% of the design rated capacity. (for T.6 test)
2.4 Four batteries, at first cycle, in fully charged states. (for T.7 test)
2.5 Four batteries, after fifty cycles ending in fully charged states. (for T.7 test)

3. Test Procedure：

3.1 All detail related test procedure shall be follow TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.
3.2 Test flow shall be follow below statement.



4. Test Result：

4.1 T.1 ~T.4 Test results: **Pass**

4.1.1 All batteries could meet the requirement, mass loss less than 0.1% and voltage drop less than 10% after the test.

4.1.2 No leakage, no venting, no disassembly, no rupture and no fire.

4.2 T.5 Test results: **Pass**

4.2.1 All batteries could meet the requirement, external temperature did not exceed 170℃.

4.2.2 All batteries were no disassembly, no rupture and no fire during the test and within six hours after the test.

4.3 T.6 Test results: **Pass**

4.3.1 All component cells could meet the requirement, external temperature did not exceed 170℃.

4.3.2 All component cells were no disassembly and no fire during the test and within six hours after the test.

4.4 T.7 Test result: **Pass**

4.4.1 All batteries could meet no disassembly and no fire during the test and within seven days after the test.

5. Test Equipment：

SMP SIMPLO TECHNOLOGY CO., LTD. Revised date: 2012-11-21

Address : No. 471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303 Taiwan Date:2012-11-21

TEL: +886-3-5695920; FAX: +886-3-5695931 Project No.: ASM P/N 45N1162 3S2P

FRU P/N 45N1163

Test Instruments Reference List

Used	Instrument ID	Instrument Name	Type	Range Used	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	Pretest							
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2012/5/25	2013/5/25	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2012/6/5	2013/6/5	
V	ML-763	Learning	715C	0~18V 0~8A	SMP	2012/6/13	2013/6/13	
	T.1 Altitude Simulation							
V	ML-522	Altitude		Kpa:30~90	新匠	2012/8/31	2013/8/31	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
V	ML-550	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2012/10/19	2013/10/19	
	T.2 Thermal Test							
V	ML-018	Thermal Shock	WSF-602	T:-40 to 120℃	WIF	2012/1/31	2013/1/31	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
	T.3 Vibration							
V	ML-233	Vibration	KD-9636-EM-300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2012/10/17	2013/10/17	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
V	ML-552	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2012/10/19	2013/10/19	
	T.4 Shock							
V	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2012/10/17	2013/10/17	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31	
V	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2012/10/19	2013/10/19	
	T.5 External Short Circuit							
V	ML-534	mΩ Hitester	3540	1mΩ ~ 30kΩ	YEOW LONG	2012/10/5	2013/10/5	
V	ML-339	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2012/6/27	2013/6/27	
V	ML-521	Chamber	WIT IPC-1000(3F)	-20 to 150℃	WIT	2012/10/25	2013/10/25	
	T.6 Impact (Component cell)							
V	ML-340	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2012/4/26	2013/4/26	
V	ML-076	Impact Tester			JYI SHENG	2012/1/31	2013/1/31	
	T.7 Overcharge							
V	ML-481	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
V	ML-482	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
V	ML-483	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
V	ML-484	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
V	ML-485	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
V	ML-486	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27	
V	ML-487	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
V	ML-488	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
V	ML-489	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
V	ML-490	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2012/10/19	2013/10/19	

Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.

6. T.1~T.7 Detail Reports:

Control No.: SLEU-1211006 **UN 38.3 Test Datasheet**

Customer: Lenovo Model name: ASM P/N 45N1162 3S2P Test duration:2012/10/31~2012/11/21 Reviewer: Esmond

Test Sample Identification: FRU P/N 45N1163

Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
V	01~04	1 Cycle, Fully charged	V	05~08	50 Cycle, Fully charged			25Cycle, Fully charged
V	09~12	1 Cycle, Fully charged	V	13~16	50 Cycle, Fully charged			25Cycle, Fully charged
V	01C~05C	1 Cycle, 50% charged			1 Cycle, 50% charged			

T.1 Altitude Simulation Start time: 11 / 12 / 08 : 34 Finish time: 11 / 12 / 15 : 11 Ambient temp.: 24.6 ℃ Operator: Betty Reviewer: Esmond

Sample No.: 01						Sample No.: 05					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.4	294.4	Mass loss %	0.00%	P	Mass (g)	294.3	294.2	Mass loss %	0.03%	P
OCV (V)	12.54	12.54	Remained OCV%	100.00%		OCV (V)	12.54	12.54	Remained OCV%	100.00%	
Sample No.: 02						Sample No.: 06					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.6	294.6	Mass loss %	0.00%	P	Mass (g)	294.3	294.3	Mass loss %	0.00%	P
OCV (V)	12.54	12.53	Remained OCV%	99.92%		OCV (V)	12.54	12.54	Remained OCV%	100.00%	
Sample No.: 03						Sample No.: 07					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.5	294.5	Mass loss %	0.00%	P	Mass (g)	294.5	294.5	Mass loss %	0.00%	P
OCV (V)	12.54	12.54	Remained OCV%	100.00%		OCV (V)	12.54	12.54	Remained OCV%	100.00%	
Sample No.: 04						Sample No.: 08					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.3	294.3	Mass loss %	0.00%	P	Mass (g)	294.6	294.6	Mass loss %	0.00%	P
OCV (V)	12.54	12.54	Remained OCV%	100.00%		OCV (V)	12.54	12.54	Remained OCV%	100.00%	

T.2 Thermal Test Start time: 11 / 12 / 15 : 33 Finish time: 11 / 19 / 10 : 26 Ambient temp.: 24.1 ℃ Operator: Betty Reviewer: Esmond

Sample No.: 01						Sample No.: 05					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.4	294.3	Mass loss %	0.03%	P	Mass (g)	294.2	294.1	Mass loss %	0.03%	P
OCV (V)	12.54	12.40	Remained OCV%	98.88%		OCV (V)	12.54	12.39	Remained OCV%	98.80%	
Sample No.: 02						Sample No.: 06					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.6	294.6	Mass loss %	0.00%	P	Mass (g)	294.3	294.2	Mass loss %	0.03%	P
OCV (V)	12.53	12.40	Remained OCV%	98.96%		OCV (V)	12.54	12.38	Remained OCV%	98.72%	
Sample No.: 03						Sample No.: 07					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.5	294.4	Mass loss %	0.03%	P	Mass (g)	294.5	294.4	Mass loss %	0.03%	P
OCV (V)	12.54	12.39	Remained OCV%	98.80%		OCV (V)	12.54	12.41	Remained OCV%	98.96%	
Sample No.: 04						Sample No.: 08					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.3	294.3	Mass loss %	0.00%	P	Mass (g)	294.6	294.5	Mass loss %	0.03%	P
OCV (V)	12.54	12.39	Remained OCV%	98.80%		OCV (V)	12.54	12.39	Remained OCV%	98.80%	

T.3 Vibration Start time: 11 / 19 / 10 : 51 Finish time: 11 / 20 / 11 : 56 Ambient temp.: 24.9 ℃ Operator: Betty Reviewer: Esmond

Sample No.: 01						Sample No.: 05					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.3	294.2	Mass loss %	0.03%	P	Mass (g)	294.1	294.1	Mass loss %	0.00%	P
OCV (V)	12.40	12.40	Remained OCV%	100.00%		OCV (V)	12.39	12.39	Remained OCV%	100.00%	
Sample No.: 02						Sample No.: 06					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.6	294.5	Mass loss %	0.03%	P	Mass (g)	294.2	294.1	Mass loss %	0.03%	P
OCV (V)	12.40	12.40	Remained OCV%	100.00%		OCV (V)	12.38	12.37	Remained OCV%	99.92%	
Sample No.: 03						Sample No.: 07					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.4	294.4	Mass loss %	0.00%	P	Mass (g)	294.4	294.3	Mass loss %	0.03%	P
OCV (V)	12.39	12.38	Remained OCV%	99.92%		OCV (V)	12.41	12.41	Remained OCV%	100.00%	
Sample No.: 04						Sample No.: 08					
	Before	After	Variation		Results		Before	After	Variation		Results
Mass (g)	294.3	294.3	Mass loss %	0.00%	P	Mass (g)	294.5	294.5	Mass loss %	0.00%	P
OCV (V)	12.39	12.39	Remained OCV%	100.00%		OCV (V)	12.39	12.39	Remained OCV%	100.00%	

T.4 Shock

Start time: 11 / 20 / 12 : 38
Finish time: 11 / 20 / 14 : 53
Ambient temp.: 24.5 ℃ Operator: Betty Reviewer: Esmond

Sample No.: 01	Before	After	Variation		Results
Mass (g)	294.2	294.2	Mass loss %	0.00%	P
OCV (V)	12.40	12.40	Remained OCV%	100.00%	

Sample No.: 02	Before	After	Variation		Results
Mass (g)	294.5	294.5	Mass loss %	0.00%	P
OCV (V)	12.40	12.40	Remained OCV%	100.00%	

Sample No.: 03	Before	After	Variation		Results
Mass (g)	294.4	294.3	Mass loss %	0.03%	P
OCV (V)	12.38	12.38	Remained OCV%	100.00%	

Sample No.: 04	Before	After	Variation		Results
Mass (g)	294.3	294.3	Mass loss %	0.00%	P
OCV (V)	12.39	12.39	Remained OCV%	100.00%	

Sample No.: 05	Before	After	Variation		Results
Mass (g)	294.1	294.1	Mass loss %	0.00%	P
OCV (V)	12.39	12.38	Remained OCV%	99.92%	

Sample No.: 06	Before	After	Variation		Results
Mass (g)	294.1	294.0	Mass loss %	0.03%	P
OCV (V)	12.37	12.37	Remained OCV%	100.00%	

Sample No.: 07	Before	After	Variation		Results
Mass (g)	294.3	294.2	Mass loss %	0.03%	P
OCV (V)	12.41	12.41	Remained OCV%	100.00%	

Sample No.: 08	Before	After	Variation		Results
Mass (g)	294.5	294.4	Mass loss %	0.03%	P
OCV (V)	12.39	12.38	Remained OCV%	99.92%	

T.5 External Short Circuit

Start time: 11 / 20 / 15 : 26
Finish time: 11 / 21 / 10 : 41
Ambient temp.: 23.6 ℃ Operator: Betty Reviewer: Esmond

	Sample No.: 01		Sample No.: 02		Sample No.: 03		Sample No.: 04		Sample No.: 05		Sample No.: 06		Sample No.: 07		Sample No.: 08	
Resistance (<100mΩ)	52.3		53.7		57.8		59.6		54.9		56.6		57.5		54.2	
OCV before test/ after short circuit(V)	12.40	0.01	12.40	0.00	12.38	0.00	12.39	0.00	12.38	0.00	12.37	0.00	12.41	0.00	12.38	0.01
Max Temp. (< 170℃)	55.3		55.2		55.2		55.3		55.3		55.3		55.2		55.1	
Results	P		P		P		P		P		P		P		P	

T.6 Impact (Component cell)

Start time: 11 / 14 / 10 : 31
Finish time: 11 / 15 / 14 : 24
Ambient temp.: 25.4 ℃ Operator: Betty Reviewer: Esmond

	Sample No.: 01C	Sample No.: 02C	Sample No.: 03C	Sample No.: 04C	Sample No.: 05C
OCV before test(V)	3.59	3.60	3.60	3.59	3.60
Max Temp. (< 170℃)	93.4	96.5	95.3	92.4	89.6
Results	P	P	P	P	P
	Sample No.: 06C	Sample No.: 07C	Sample No.: 08C	Sample No.: 09C	Sample No.: 10C
OCV before test(V)					
Max Temp. (< 170℃)					
Results					

T.7 Overcharge

Start time: 11 / 13 / 08 : 46
Finish time: 11 / 21 / 11 : 25
Ambient temp.: 24.4 ℃ Operator: Betty Reviewer: Esmond

	Sample No.: 09	Sample No.: 10	Sample No.: 11	Sample No.: 12	Sample No.: 13	Sample No.: 14	Sample No.: 15	Sample No.: 16
OCV before test(V)	12.54	12.54	12.54	12.54	12.54	12.54	12.54	12.54
Results	P	P	P	P	P	P	P	P

7. Equipment for Test: