

Certificate of UN test for Lithium ion battery

Customer Model : 45N1758
 Global Code : BJ-A130317AA
 Product Name : SUR18650-2-T1127



H. Kuroda General Manager
 Technology Planning Department
 Rechargeable Battery Business Division
 SANYO Electric Co., Ltd.

We declare that this battery passed UN test.

Manual of Tests and Criteria (38.3 Lithium batteries)		Test results	Note	Number of test batteries/cells	
No.	Test item				
T 1	Altitude simulation	Pass		First cycle fully charged 4 batteries	After 50 cycles fully charged 4 batteries
T 2	Thermal test	Pass			
T 3	Vibration	Pass			
T 4	Shock	Pass			
T 5	External short circuit	Pass			
T 6	Impact	Pass		First cycle 50% charged 5 cells	
T 7	Overcharge	Pass		First cycle, Fully charged 4 batteries	After 50 cycles, Fully charged 4 batteries
T 8	Forced discharge	Pass		First cycle, fully discharged 10 cells	After 50 cycles, fully discharged 10 cells

*The test data may contain additional test result other than above table.

Lithium ion battery Specification

Item	Nominal value	Note
Watt-hour rating	48 Wh	
Nominal voltage	10.8 V	
Lithium equivalent content	3.96 g	

Above test procedures are compliant to the following manual.

(Manual of Tests and Criteria ST/AC.10/11, PartIII, sub-section 38.3, Rev.5A2 for cell, Rev.5A1 for battery)

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item: Altitude simulation (T1)

2.Test Purpose: This test simulates air transport under low-pressure conditions.

3.Test Procedure:

Test cells and batteries shall be stored at a pressure of 11.6kPa or less for at least six hours at ambient temperature(20±5°C).

SANYO Internal Procedure:

As above.

4.Test Requirements:

No mass loss,no leakage,no venting,no disassembly,no rupture and no fire,and the voltage retention is not less than 90%.

5.Test Date: 2007/10/11

6.Test Data

Battery No.	Mass(g)		Mass loss (%) (=<0.1%)	Voltage(V)		Voltage Retention(%) (=>90%)	Other event	Result	Judgement	
	Before test	After test		Before test	After test					
At first cycle,in fully charged states	1	294.50	294.50	0.00	12.55	12.52	99.8	0	PASS	PASS
	2	293.74	293.71	0.01	12.54	12.52	99.8	0	PASS	
	3	294.34	294.30	0.01	12.55	12.52	99.8	0	PASS	
	4	294.02	294.02	0.00	12.55	12.52	99.8	0	PASS	
After 50 cycles ending in fully charged states	5	294.13	294.13	0.00	12.56	12.55	99.9	0	PASS	
	6	294.68	294.68	0.00	12.56	12.55	99.9	0	PASS	
	7	294.68	294.67	0.00	12.56	12.56	100.0	0	PASS	
	8	294.05	294.05	0.00	12.56	12.56	100.0	0	PASS	

Notes: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire,

0-No leakage, no venting, no disassembly, no rupture & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item: Thermal Test (T2)

2.Test Purpose: This test assesses cell and battery seal integrity and internal electrical connections. The test is conducted using rapid and extreme temperature changes.

3.Test Procedure:

Test cells and batteries are to be stored for at least six hours at a test temperature equal to $72\pm 2^{\circ}\text{C}$, followed by storage for at least six hours at a test temperature equal to $-40\pm 2^{\circ}\text{C}$.The maximum time interval between test temperature extremes is 30 minutes.This procedure is to be repeated 10 times, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ($20\pm 5^{\circ}\text{C}$). For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.

SANYO Internal Procedure:

As above.

4.Test Requirements:

No mass loss,no leakage,no venting,no disassembly,no rupture and no fire,and the voltage retention is not less than 90%.

5.Test Date: 2007/10/11 - 2007/10/17

6.Test Data

Battery No.	Mass(g)		Mass loss (%) (= $<0.1\%$)	Voltage(V)		Voltage Retention(%) (= $>90\%$)	Other event	Result	Judgement	
	Before test	After test		Before test	After test					
At first cycle,in fully charged states	1	294.50	294.43	0.02	12.52	12.36	98.7	0	PASS	PASS
	2	293.71	293.65	0.02	12.52	12.36	98.7	0	PASS	
	3	294.30	294.27	0.01	12.52	12.36	98.7	0	PASS	
	4	294.02	293.91	0.04	12.52	12.35	98.6	0	PASS	
After 50 cycles ending in fully charged states	5	294.13	294.08	0.02	12.55	12.40	98.8	0	PASS	
	6	294.68	294.65	0.01	12.55	12.40	98.8	0	PASS	
	7	294.67	294.63	0.01	12.56	12.40	98.7	0	PASS	
	8	294.05	294.01	0.01	12.56	12.40	98.7	0	PASS	

Notes: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire,

0-No leakage, no venting, no disassembly, no rupture & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item: Vibration (T3)

2.Test Purpose: This test simulates vibration during transport.

3.Test Procedure:

Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.

The logarithmic frequency sweep is as follows: from 7 Hz a peak acceleration of 1gn is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm(1.6 mm total excursion) and the frequency increased until a peak acceleration of 8gn occurs (approximately 50Hz). A peak acceleration of 8 gn is then maintained until the frequency is increased to 200Hz. For large batteries, the peak acceleration of 2 gn is maintained.

SANYO Internal Procedure:

As above.

4.Test Requirements:

No mass loss, no leakage, no venting, no disassembly, no rupture and no fire, and the voltage retention is not less than 90%.

5.Test Date: 2007/10/19

6.Test Data

Battery No.	Mass(g)		Mass loss (%) (=<0.1%)	Voltage(V)		Voltage Retention(%) (=>90%)	Other event	Result	Judgement	
	Before test	After test		Before test	After test					
At first cycle, in fully charged states	1	294.43	294.49	0.02	12.36	12.35	99.9	0	PASS	PASS
	2	293.65	293.69	0.01	12.36	12.35	99.9	0	PASS	
	3	294.27	294.31	0.01	12.36	12.35	99.9	0	PASS	
	4	293.91	293.99	0.03	12.35	12.34	99.9	0	PASS	
After 50 cycles ending in fully charged states	5	294.08	294.07	0.00	12.40	12.39	99.9	0	PASS	
	6	294.65	294.61	0.01	12.40	12.39	99.9	0	PASS	
	7	294.63	294.63	0.00	12.40	12.39	99.9	0	PASS	
	8	294.01	294.00	0.00	12.40	12.38	99.8	0	PASS	

Notes: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire,

0-No leakage, no venting, no disassembly, no rupture & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item: Shock (T4)

2.Test Purpose: This test simulates possible impacts during transport.

3.Test Procedure:

Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery. Each cell or battery shall be subjected to a half-sine shock of pack acceleration of 150 g_n and pulse duration of 6 milliseconds. Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.

However, large cells and large batteries shall be subjected to a half-sine shock of peak acceleration of 50 g_n and pulse duration of 11 milliseconds. Each cell or battery is subjected to three shocks in the positive direction followed by three shocks in the negative direction of each of three mutually perpendicular mounting positions of the cell for a total of 18 shocks.

SANYO Internal Procedure:

As above.

4.Test Requirements:

No mass loss,no leakage,no venting,no disassembly,no rupture and no fire,and the voltage retention is not less than 90%.

5.Test Date: 2007/10/23

6.Test Data

Battery No.	Mass(g)		Mass loss (%) (=<0.1%)	Voltage(V)		Voltage Retention(%) (=>90%)	Other event	Result	Judgement	
	Before test	After test		Before test	After test					
At first cycle,in fully charged states	1	294.49	294.45	0.01	12.35	12.35	100.0	0	PASS	PASS
	2	293.69	293.67	0.01	12.35	12.34	99.9	0	PASS	
	3	294.31	294.30	0.00	12.35	12.34	99.9	0	PASS	
	4	293.99	293.99	0.00	12.34	12.33	99.9	0	PASS	
After 50 cycles ending in fully charged states	5	294.07	294.08	0.00	12.39	12.39	100.0	0	PASS	
	6	294.61	294.64	0.01	12.39	12.39	100.0	0	PASS	
	7	294.63	294.65	0.01	12.39	12.39	100.0	0	PASS	
	8	294.00	294.04	0.01	12.38	12.39	100.1	0	PASS	

Notes: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire,

0-No leakage, no venting, no disassembly, no rupture & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item: External short circuit (T5)

2.Test Purpose: This test simulates an external short circuit.

3.Test Procedure:

The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches $55\pm 2^{\circ}\text{C}$ and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1ohm at $55\pm 2^{\circ}\text{C}$.This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $55\pm 2^{\circ}\text{C}$. The cell or battery must be observed for a further six hours for the test to be concluded.

SANYO Internal Procedure:

As above.

4.Test Requirements:

External temperature of test batteries does not exceed 170°C and there is no disassembly,no rupture and no fire within six hours after this test.

5.Test Date: 2007/10/25

6.Test Data

Battery No.		Maximum temperature ($^{\circ}\text{C}$)	Other event	Result	Judgement
At first cycle, in fully charged states	1	55.0	0	PASS	PASS
	2	55.2	0	PASS	
	3	55.0	0	PASS	
	4	54.9	0	PASS	
After 50 cycles ending in fully charged states	5	55.0	0	PASS	
	6	55.1	0	PASS	
	7	55.5	0	PASS	
	8	55.3	0	PASS	

Notes: D-Disassembly, R-Rupture, F-Fire, 0-No disassembly, no rupture & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item: Impact (T6)

Applicable to cylindrical cells greater than 18 mm in diameter.

2.Test Purpose: This test simulates mechanical abuse from an impact that may result in an internal short circuit.

3.Test Procedure:

Impact (applicable to cylindrical cells greater than 20 mm in diameter)

The sample cell or component cell is to be placed on a flat smooth surface. A 15.8 mm \pm 0.1mm diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A 9.1 kg \pm 0.1 kg mass is to be dropped from a height of 61 \pm 2.5 cm at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8 mm \pm 0.1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact.

4.Test Requirements:

External temperature of test batteries does not exceed 170°C and there is no disassembly and no fire within six hours after this test.

5.Test Date: 2015/01/08

6.Test Data:

Cell No.	Maximum Temperature(°C)	Other event	Result	Judgement
At first cycle, 50% charged states	1	121.2	0	PASS
	2	120.5	0	PASS
	3	124.3	0	PASS
	4	119.4	0	PASS
	5	122.6	0	PASS
				PASS

Notes: D-Disassembly, F-Fire, 0-No disassembly & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item:Overcharged (T7)

2.Test Purpose: This test evaluates the ability of a rechargeable battery to withstand an overcharge condition.

3.Test Procedure:

The charge current shall be twice the manufacturer's recommended maximum continuous charge current.

The minimum voltage of the test shall be as follows:

(a) when the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.

(b) when the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.

Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours.

SANYO Internal Procedure:

Min.Charge Voltage:	22 V
Charge Current:	6.44 A

4.Test Requirements:

There is no disassembly and no fire within seven days after the test.

5.Test Date: 2007/10/02 - 2007/10/10

6.Test Data

Battery No.	Event	Result	Judgement
At first cycle in fully charged states	1	0	PASS
	2	0	PASS
	3	0	PASS
	4	0	PASS
After 50 cycles ending in fully charged states	5	0	PASS
	6	0	PASS
	7	0	PASS
	8	0	PASS

Notes: D-Disassembly, F-Fire, 0-No disassembly & no fire

UN Test Data (Model: 3UR18650-2-T1127)

1.Test Item:Forced discharge (T8)

2.Test Purpose: This test evaluates the ability of a primary or a rechargeable cell to withstand a forced discharge condition.

3.Test Procedure:

Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer. The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in Ampere).

4.Test Requirements:

There is no disassembly and no fire within seven days after the test.

5.Test Date: 2015/01/07 - 2015/01/14

6.Test Data

Cell No.	Maximum Temperature(°C)	Other event	Result	Judgement	
At first cycle, in fully discharged states	1	92.4	0	PASS	PASS
	2	93.3	0	PASS	
	3	94.8	0	PASS	
	4	88.7	0	PASS	
	5	89.0	0	PASS	
	6	93.6	0	PASS	
	7	95.2	0	PASS	
	8	91.1	0	PASS	
	9	93.4	0	PASS	
	10	89.9	0	PASS	
After 50 cycles ending, in fully discharged states	11	102.5	0	PASS	
	12	100.1	0	PASS	
	13	104.6	0	PASS	
	14	103.0	0	PASS	
	15	105.2	0	PASS	
	16	108.0	0	PASS	
	17	107.3	0	PASS	
	18	102.7	0	PASS	
	19	105.5	0	PASS	
	20	106.8	0	PASS	

Notes: D-Disassembly, R-Rupture, F-Fire, 0-No disassembly, no rupture & no fire