

新普科技股份有限公司 新世電子(常熟)有限公司 新普科技(重慶)有限公司 兆普電子(上海)有限公司<sub>Control Number: SLEU1210002</sub>

# UN38.3 Test Report

# Recommendations on the TRANSPORT OF

# DANGEROUS GOODS

(Manual of Tests and Criteria, Fifth revised edition)

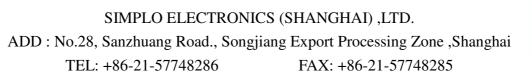
## Customer : Lenovo Model : L12M4A02 Rating : 14.4V , 2200mAh / 32Wh

Approved By	Checked By	Prepared By
Samh	Fu-long.	Bettywww

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新普科技股份有限公司 新世電子(常熟)有限公司 新普科技(重慶)有限公司 兆普電子(上海)有限公司<sub>Control Number : SLEU1210002</sub>

## **1.** Purpose of the Test :

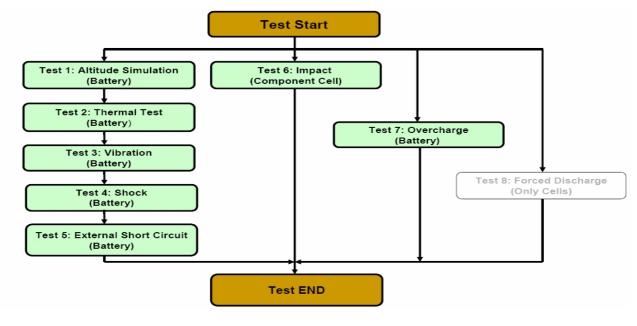
To test each cell/battery is of the type proved to meet the requirements in the Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.

## 2. Test Quantity :

- 2.1 Four batteries, at first cycle, in fully charged states. (for T.1~T.5 test)
- 2.2 Four batteries, after fifty cycles ending in fully charged states. (for T.1~T.5 test)
- 2.3 Five component cells, at first cycle at 50% of the design rated capacity. (for T.6 test)
- 2.4 Four batteries, at first cycle, in fully charged states. (for T.7 test)
- 2.5 Four batteries, after fifty cycles ending in fully charged states. (for T.7 test)

## 3. Test Procedure :

- 3.1 All detail related test procedure shall be follow TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.
- 3.2 Test flow shall be follow below statement.



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### 4. Test Result :

#### 4.1 T.1 ~T.4 Test results: Pass

- 4.1.1 All batteries could meet the requirement, mass loss less than 0.1% and voltage drop less than 10% after the test.
- 4.1.2 No leakage, no venting, no disassembly, no rupture and no fire.

#### 4.2 T.5 Test results: Pass

- 4.2.1 All batteries could meet the requirement, external temperature did not exceed  $170^{\circ}$ C.
- 4.2.2 All batteries were no disassembly, no rupture and no fire during the test and within six hours after the test.

#### 4.3 T.6 Test results: Pass

- All component cells could meet the requirement, external temperature did not exceed 4.3.1 170°C.
- 4.3.2 All component cells were no disassembly and no fire during the test and within six hours after the test.

#### 4.4 T.7 Test result: Pass

All batteries could meet no disassembly and no fire during the test and within seven 4.4.1 days after the test.



### 5. Test Equipment :

#### **SMP** SIMPLO TECHNOLOGY CO., LTD.

Revised date: 2012-10-24

Address : No. 471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303 Taiwan Date:2012-10-24 Project No.: L12M4A02 4S1P TEL: +886-3-5695920; FAX: +886-3-5695931

	Test Instruments Reference List												
Jsed	Instrument	Instrument Name	Туре	Range Used	Manufacturer	Calibration	Calibration	Remarks					
	ID	in our danie	.,,,,,	nange eeeu	Manadator	Date_Last	Date_Next	riomanio					
	Pretest	_											
v	ML-761	Learning	715C	0~18V 0~8A	SMP	2012/5/25	2013/5/25						
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2012/6/5	2013/6/5						
۷	ML-763	Learning	715C	0~18V 0~8A	SMP	2012/6/13	2013/6/13						
	T.1 Altitud	e Simulation											
V	ML-522	Altitude		Kpa:30~90	新匠	2012/8/31	2013/8/31						
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6						
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31						
v	ML-550	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2012/10/19	2013/10/19						
	T.2 Therma												
v	ML-018	Thermal Shock	WSF-602	T:-40 to 120°C	WIF	2012/1/31	2013/1/31						
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6						
-	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31						
	T.3 Vibrati					2012.0/01							
	1.0 Tibrati												
۷	ML-233	Vibration	KD-9636-EM- 300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2012/10/17	2013/10/17						
٧	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6						
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31						
٧	ML-552	Data Logger	313	15~35 °C;30~80 %RH	CENTER	2012/10/19	2013/10/19						
	T.4 Shock												
٧	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2012/10/17	2013/10/17						
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2012/7/6	2013/7/6						
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2012/8/31	2013/8/31						
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2012/10/19	2013/10/19						
		al Short Circuit											
V	ML-534	mΩ Hitester	3540	1mΩ ~ 30kΩ	YEOW LONG	2012/10/5	2013/10/5						
٧	ML-339	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2012/6/27	2013/6/27						
V	ML-521	Chamber	WIT IPC-1000(3F)	-20 to 150℃	WIT	2011/11/11	2012/11/11						
	T.6 Impact	(Component cell)											
V	ML-340	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2012/4/26	2013/4/26						
۷	ML-076	Impact Tester			JYI SHENG	2012/1/31	2013/1/31						
	T.7 Overch												
۷	ML-481	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27						
V	ML-482	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27						
V	ML-483	Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27						
v	ML-484	Power Supply Power Supply	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27						
v	ML-485 ML-486	Power Supply Power Supply	DS10014 DS10014	1-100Vdc, 0.3-14.4A 1-100Vdc, 0.3-14.4A	MOTECH MOTECH	2012/6/27 2012/6/27	2013/6/27 2013/6/27						
	ML-486 ML-487	Power Supply	DS6024	1-60 Vdc, 0.3-14.4A	MOTECH	2012/6/27	2013/6/27						
v	ML-487 ML-488	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27						
	ML-489	Power Supply	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27						
				1-60 Vdc, 0.3-24A	MOTECH	2012/6/27	2013/6/27						
V V	ML-490	Power Supply	DS6024	1-60 Vac, 0.3-24A	NOTEON	2012/0/27	2010/0/2/						

3A at 60Hz, 0.01-1A, at 1kHz.



## 6. T.1~T.7 Detail Reports:

Control No.:	SLEU-1210002
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UN 38.3 Test Datasheet

Customer: Lenovo Model name: L12M4A02 4S1P Test duration:2012/10/02~2012/10/24 Reviewer: Esmond

Test Sample Identification:

Used	Sample No.	Sample State	Used	Sample No. Sample State		Used	Sample No.	Sample State
۷	01~04	1 Cycle, Fully charged	٧	05~08	50 Cycle, Fully charged			25Cycle, Fully charged
۷	09~12	1 Cycle, Fully charged	٧	13~16	50 Cycle, Fully charged			25Cycle, Fully charged
۷	01C~05C	1 Cycle, 50% charged			1 Cycle, 50% charged			

T.1 Altitu	de Simulation		Start time: 10/ Finish time: 10/	15/ 08 15/ 15	:42 :36 Ambien	t temp.: 24	l.1 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	0.: 01					Sample N	0.: 05	
	Before	After	Variation	1	Results		Before	After	Variation	Results
Mass (g)	206.6	206.5	Mass loss %	0.05%	Р	Mass (g)	206.4	206.4	Mass loss % 0.00%	Р
OCV (V)	16.72	16.72	Remained OCV%	100.00%	Р	OCV (V)	16.72	16.72	Remained OCV% 100.00%	P
		Sample N	0.: 02					Sample N	0.: 06	
	Before	After	Variation		Results		Before	After	Variation	Results
Mass (g)	206.5	206.5	Mass loss %	0.00%	р	Mass (g)	206.6	206.6	Mass loss % 0.00%	р
OCV (V)	16.71	16.70	Remained OCV%	99.94%	Р	OCV (V)	16.71	16.70	Remained OCV% 99.94%	Р
		Sample N	o.: 03			Sample No.: 07				
	Before	After	Variation	1	Results		Before	After	Variation	Results
Mass (g)	206.5	206.5	Mass loss %	0.00%	р	Mass (g)	206.6	206.5	Mass loss % 0.05%	Р
OCV (V)	16.72	16.72	Remained OCV%	100.00%	P	OCV (V)	16.72	16.72	Remained OCV% 100.00%	P
		Sample N	0.: 04					Sample N	0.: 08	
	Before	After	Variation	1	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss %	0.00%	р	Mass (g)	206.4	206.3	Mass loss % 0.05%	р
OCV (V)	16.72	16.72	Remained OCV%	100.00%		OCV (V)		16.71	Remained OCV% 100.00%	Р

T.2 Therm	nal Test			:58 :37 Ambient	temp.:	24.1 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	0.: 01				Sample N	0.: 05	
	Before	After	er Variation Results			Before	After	Variation	Results
Mass (g)	206.5	206.4	Mass loss % 0.05%	р	Mass (g)	206.4	206.3	Mass loss % 0.05%	Р
OCV (V)	16.72	16.53	Remained OCV% 98.86%	F	OCV (V)	16.72	16.51	Remained OCV% 98.74%	F
		Sample N	0.: 02				Sample N	lo.: 06	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.5	206.5	Mass loss % 0.00%	Р	Mass (g)	206.6	206.5	Mass loss % 0.05%	Р
OCV (V)	16.70	16.50	Remained OCV% 98.80%	F	OCV (V)	16.70	16.49	Remained OCV% 98.74%	P
		Sample N	o.: 03				Sample N	lo.: 07	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.5	206.4	Mass loss % 0.05%	Р	Mass (g)	206.5	206.4	Mass loss % 0.05%	Р
OCV (V)	16.72	16.53	Remained OCV% 98.86%	Р	OCV (V)	16.72	16.52	Remained OCV% 98.80%	Р
		Sample N	0.: 04				Sample N	0.: 08	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss % 0.00%	р	Mass (g)	206.3	206.2	Mass loss % 0.05%	Р
OCV (V)	16.72	16.54	Remained OCV% 98.92%		OCV (V)	16.71	16.52	Remained OCV% 98.86%	r -

T.3 Vibrati	ion			1:31 D:40 Ambien	t temp.:	24.5 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	0.: 01				Sample N	0.: 05	
	Before After Variation		Results		Before After Var		Variation	Results	
Mass (g)	206.4	206.4	Mass loss % 0.00%	р	Mass (g)	206.3	206.3	Mass loss % 0.00%	Р
OCV (V)	16.53	16.52	Remained OCV% 99.94%	6	OCV (V)	16.51	16.50	Remained OCV% 99.94%	P
		Sample N	0.: 02				Sample N	0.: 06	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.5	206.5	Mass loss % 0.00%	р	Mass (g)	206.5	206.4	Mass loss % 0.05%	Р
OCV (V)	16.50	16.50	Remained OCV% 100.00	%	OCV (V)	16.49	16.48	Remained OCV% 99.94%	P
		Sample N	o.: 03				Sample N	0.: 07	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss % 0.00%	р	Mass (g)	206.4	206.3	Mass loss % 0.05%	Р
OCV (V)	16.53	16.52	Remained OCV% 99.94%	6	OCV (V)	16.52	16.52	Remained OCV% 100.00%	P
		Sample N	0.: 04				Sample N	0.: 08	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss % 0.00%		Mass (g)	206.2	206.2	Mass loss % 0.00%	Р
OCV (V)	16.54	16.54	Remained OCV% 100.00	%	OCV (V)	16.52	16.52	Remained OCV% 100.00%	F.

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Results

## 新普科技股份有限公司 新世電子(常熟)有限公司 新普科技(重慶)有限公司 兆普電子(上海)有限公司 Control Number: SLEU1210002

T.4 Shock	:			i:25 3:41 Ambient	temp.:	24.3 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	0.: 01				Sample N	o.: 05	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss % 0.00%	Р	Mass (g)	206.3	206.3	Mass loss % 0.00%	Р
OCV (V)	16.52	16.51	Remained OCV% 99.94%	P P	OCV (V)	16.50	16.50	Remained OCV% 100.00%	P
		Sample N	0.: 02				Sample N	0.: 06	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.5	206.5	Mass loss % 0.00%	Р	Mass (g)	206.4	206.3	Mass loss % 0.05%	Р
OCV (V)	16.50	16.50	Remained OCV% 100.009		OCV (V)	16.48	16.47	Remained OCV% 99.94%	P
		Sample	No.: 03				Sample N	o.: 07	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss % 0.00%	Р	Mass (g)	206.3	206.3	Mass loss % 0.00%	Р
OCV (V)	16.52	16.52	Remained OCV% 100.00%	P	OCV (V)	16.52	16.52	Remained OCV% 100.00%	P
		Sample N	o.: 04				Sample N	0.: 08	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	206.4	206.4	Mass loss % 0.00%	р	Mass (g)	206.2	206.2	Mass loss % 0.00%	р
OCV (V)	16.54	16.54	Remained OCV% 100.009		OCV (V)	16.52	16.52	Remained OCV% 100.00%	P

T.5 External Shor	T.5 External Short Circuit				e: 10/ me: 10/		: 33 : 28	Ambient	temp.:	25.2	c	Operator	: Betty		Reviewe	r: Esmond
	Sample	No.: 01	Sample	No.: 02	Sample	No.: 03	Sample	No.: 04	Sample	No.: 05	Sample	No.: 06	Sample	No.: 07	Sample	No.: 08
Resistance (<100mΩ)	55	5.2	56	5.9	57	7.3	58	3.4	53	3.9	54	4.6	55	5.7	53	3.5
OCV before test/ after short circuit(V)	16.51	0.00	16.50	0.00	16.52	0.00	16.54	0.00	16.50	0.00	16.47	0.00	16.52	0.00	16.52	0.00
Max Temp. ( < 170°C )	55	5.1	55	.2	55	i.0	55	.3	55	5.2	55	5.1	55	i.0	55	i.0
Results		Р	-	2		Р		Р		Р		Р		Р	-	Р

T.6 Impact (Com	ponent cell)	Start time: 10 / 18 / 09 Finish time: 10 / 19 / 20	Ambiant tomp :	25.6 to Operator	r:Betty Reviewer	: Esmond
	Sample No.: 01C	Sample No.: 02C	Sample No.: 03C	Sample No.: 04C	Sample No.: 05C	
OCV before test(V)	3.60	3.59	3.59	3.59	3.60	
Мах Тетр. (< 170℃)	94.5	92.1	94.6	93.7	92.3	
Results	Р	Р	Р	Р	Р	
	Sample No.: 06C	Sample No.: 07C	Sample No.: 08C	Sample No.: 09C	Sample No.: 10C	
OCV before test(V)						
Max Temp. (< 170°C)						

T.7 Overcharge		Start tim Finish tir		8:22 7:36 Ambient	temp.: 24.3	°C Operator	Reviewer: Esmond	
	Sample No.: 09	Sample No.: 10	Sample No.: 1	Sample No.: 12	Sample No.: 13	Sample No.: 14	Sample No.: 15	Sample No.: 16
OCV before test(V)	16.72	16.71	16.72	16.72	16.72	16.71	16.72	16.71
Results	Р	Р	Р	Р	Р	Р	Р	Р



### 7. Equipment for Test:

