



LG Chem, Ltd.
128, Yeoui-daero, Yeongdeungpo-gu,
Seoul, Korea

Certification & Evaluation Team
Tel: 82-42-870-6195, Fax: 82-42-863-0182
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CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 5th revised edition Amendment2 of the UN Manual of Tests and Criteria.

We, LG Chem. Ltd hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells and batteries and single cell batteries.




<input type="checkbox"/> Lithium-ion cell <input checked="" type="checkbox"/> Lithium-ion battery <input type="checkbox"/> Lithium-ion single cell battery	
Model name	L15L2PB4
Cell Model name	ICP595490L2
Nominal voltage	7.6 V
Electric power capacity	30 Wh
Lithium equivalent content	3.43g

Conducted By: Dae Ho Nam

Manager
Certification & Evaluation
LG Chem. Ltd
E-mail: kkammy@lgchem.com

Reviewed By: Byung Soo Kim

General Manager
Certification & Evaluation
LG Chem. Ltd
E-mail: bskim@lgchem.com

문서번호	QAE-EF02-151124-B-L15L2PB4	
Prepared	남익현	
	장승현	
Reviewed	남대호	
	박광민	
Approved	김병수	

UN38.3 Test Report

- L15L2PB4 (Nom.30Wh, 7.6V)-

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2015. 11. 24

1. UN38.3 Test Condition

Rev.5 / Amd.2

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5℃	<ul style="list-style-type: none"> - After OCV (%) ≥ 90% - No leakage, no venting, no disassembly, no rupture, no fire - Mass loss limit (leakage) <ol style="list-style-type: none"> 1) If M<1g, less than 0.5%, 2) If 1g≤M≤75g, less than 0.2%, 3) If M>75g, less than 0.1%) 	<p>T1~T5 : Sequence Tests</p> <pre> graph TD T1[Test 1 Altitude Simulation] --> T2[Test 2 Thermal Test] T2 --> T3[Test 3 Vibration] T3 --> T4[Test 4 Shock] T4 --> T5[Test 5 Ext. Short Circuit] </pre>
Test 2. Thermal Test	[72±2℃,6hr ↔ -40±2℃,6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion		
Test 4. Shock	Half sine shock (peak acceleration : 150gn, pulse duration : 6msec) x 6 (±x, y, z), direction x 3 cycle		
Test 5. External Short Circuit	100mΩ ext. short-circuit at 55±2℃ 1hr continue after returning at 55±2℃		
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	<ul style="list-style-type: none"> - No disassembly, no fire within 6 hours after the test - Max. Temp ≤ 170℃ 	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	<ul style="list-style-type: none"> - No disassembly, no fire within 7 days after the test 	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	<ul style="list-style-type: none"> - No disassembly, no fire within 7 days after the test 	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

2-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass (g)	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result

A. 1st cycle fully charged state

1	8.657	155.20	8.657	155.20	100.00	0.000	Pass	8.539	155.20	98.64	0.000	Pass	8.538	155.19	99.99	0.006	Pass	8.538	155.19	100.00	0.000	Pass
2	8.673	155.31	8.672	155.31	99.99	0.000	Pass	8.566	155.29	98.78	0.013	Pass	8.563	155.28	99.96	0.006	Pass	8.559	155.28	99.95	0.000	Pass
3	8.664	155.28	8.661	155.28	99.97	0.000	Pass	8.559	155.28	98.82	0.000	Pass	8.558	155.27	99.99	0.006	Pass	8.555	155.27	99.96	0.000	Pass
4	8.671	155.28	8.670	155.28	99.99	0.000	Pass	8.552	155.27	98.64	0.006	Pass	8.550	155.27	99.98	0.000	Pass	8.547	155.26	99.96	0.006	Pass

B. 50th cycle fully charged state

5	8.665	155.05	8.661	155.04	99.95	0.006	Pass	8.560	155.02	98.83	0.013	Pass	8.557	155.00	99.96	0.013	Pass	8.554	155.00	99.96	0.000	Pass
6	8.653	155.36	8.651	155.36	99.98	0.000	Pass	8.539	155.35	98.71	0.006	Pass	8.535	155.35	99.95	0.000	Pass	8.532	155.35	99.96	0.000	Pass
7	8.662	155.27	8.662	155.27	100.00	0.000	Pass	8.557	155.26	98.79	0.006	Pass	8.556	155.25	99.99	0.006	Pass	8.553	155.25	99.96	0.000	Pass
8	8.668	154.96	8.668	154.95	100.00	0.006	Pass	8.554	154.94	98.68	0.006	Pass	8.553	154.92	99.99	0.013	Pass	8.552	154.91	99.99	0.006	Pass

2-2. T5/T7 Test Result

EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

1	8.538	55.60	Pass
2	8.559	56.27	Pass
3	8.555	54.94	Pass
4	8.547	55.94	Pass

B. 50th cycle fully charged state

5	8.554	56.32	Pass
6	8.532	56.66	Pass
7	8.553	55.99	Pass
8	8.552	55.89	Pass

Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

9	8.645	23.91	Pass
10	8.649	24.99	Pass
11	8.646	24.77	Pass
12	8.650	24.48	Pass

Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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B. 50th cycle fully charged state

13	8.621	23.53	Pass
14	8.623	25.08	Pass
15	8.625	25.14	Pass
16	8.630	24.20	Pass

2-3. T6/T8 Test Result (ICP595490L2)

Crush (T6)			
NO.	Initial OCV(V)	Max. Temp (°C)	Result

A. 1st cycle 50% charged state

C-1	3.876	23.25	Pass
C-2	3.874	23.56	Pass
C-3	3.871	23.53	Pass
C-4	3.872	23.44	Pass
C-5	3.878	23.49	Pass

Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result

A. 1st cycle fully discharged state

C-6	3.013	46.75	Pass
C-7	3.011	46.78	Pass
C-8	3.010	45.55	Pass
C-9	3.014	46.43	Pass
C-10	3.007	47.37	Pass
C-11	3.013	46.68	Pass
C-12	3.017	46.57	Pass
C-13	3.007	47.53	Pass
C-14	3.008	46.66	Pass
C-15	3.016	45.41	Pass

B. 50th cycle fully discharged state

C-16	3.114	44.75	Pass
C-17	3.124	44.34	Pass
C-18	3.121	43.87	Pass
C-19	3.119	44.27	Pass
C-20	3.118	45.87	Pass
C-21	3.128	45.99	Pass
C-22	3.121	46.84	Pass
C-23	3.119	44.93	Pass
C-24	3.117	44.98	Pass
C-25	3.120	43.78	Pass

3. Sample Image

