



CONFIDENTIAL

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CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 5th revised edition Amendment2 of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells and batteries and single cell batteries.

<input type="checkbox"/> Lithium-ion cell <input checked="" type="checkbox"/> Lithium-ion battery <input type="checkbox"/> Lithium-ion single cell battery	
Model name	L16L2PB2
Cell Model name	ICP595490L1
Nominal voltage	7.4 V
Electric power capacity	30 Wh
Lithium Equivalent Contents	1.215 g

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Document Number	QDI-161123-B-L16L2PB2	
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UN38.3 Test Report

- L16L2PB2 (Nom.30Wh, 7.4V)-

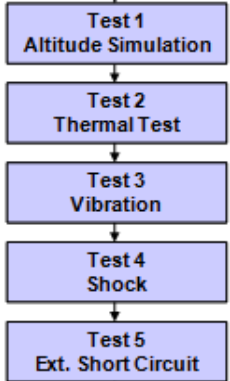
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2016. 11. 23



1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5℃	<ul style="list-style-type: none"> - After OCV (%) ≥ 90% - No leakage, no venting, no disassembly, no rupture, no fire - Mass loss limit (leakage) <ol style="list-style-type: none"> 1) If $M < 1g$, less than 0.5%, 2) If $1g \leq M \leq 75g$, less than 0.2%, 3) If $M > 75g$, less than 0.1% 	T1~T5 : Sequence Tests  <pre> graph TD T1[Test 1 Altitude Simulation] --> T2[Test 2 Thermal Test] T2 --> T3[Test 3 Vibration] T3 --> T4[Test 4 Shock] T4 --> T5[Test 5 Ext. Short Circuit] </pre>
Test 2. Thermal Test	[72±2℃,6hr ↔ -40±2℃,6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion		
Test 4. Shock	Half sine shock (peak acceleration : 150gn, pulse duration : 6msec) x 6 (±x, y, z), direction x 3 cycle		
Test 5. External Short Circuit	100mΩ ext. short-circuit at 55±2℃ 1hr continue after returning at 55±2℃		
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	<ul style="list-style-type: none"> - No disassembly, no fire within 6 hours after the test - Max. Temp ≤ 170℃ 	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	<ul style="list-style-type: none"> - No disassembly, no fire within 7 days after the test 	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	<ul style="list-style-type: none"> - No disassembly, no fire within 7 days after the test 	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

2. General Information

1. Standard charge / discharge Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3940 mA Voltage = 8.4 V	Current = 198 mA
Discharge	CC	Current = 788 mA	Voltage = 6.0 V

2. Cycle Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3940 mA Voltage = 8.4 V	Current = 198 mA
Discharge	CC	Current = 788 mA	Voltage = 6.0 V

3. Test Condition

	Mode	Condition
Test 7. Overcharge	CC / CV	Max. Charge Current = 4000 mA CC/CV 2I _{max} (8000mA) 16.8 V cut-off 24Hr
Test 8. Forced Discharge	CC	Max. Discharge Current = 3945 mA Duration Time = 60.5 min

3-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass (g)	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result

A. 1st cycle fully charged state

1	8.375	140.36	8.373	140.35	99.98	0.007	Pass	8.287	140.35	98.97	0.000	Pass	8.285	140.35	99.98	0.000	Pass	8.284	140.34	99.99	0.007	Pass
2	8.373	140.15	8.369	140.14	99.95	0.007	Pass	8.279	140.13	98.92	0.007	Pass	8.277	140.13	99.98	0.000	Pass	8.270	140.13	99.92	0.000	Pass
3	8.382	140.18	8.374	140.17	99.90	0.007	Pass	8.282	140.16	98.90	0.007	Pass	8.279	140.16	99.96	0.000	Pass	8.277	140.16	99.98	0.000	Pass
4	8.373	140.22	8.372	140.22	99.99	0.000	Pass	8.286	140.21	98.97	0.007	Pass	8.282	140.20	99.95	0.007	Pass	8.277	140.19	99.94	0.007	Pass

B. 50th cycle fully charged state

5	8.380	140.30	8.373	140.29	99.92	0.007	Pass	8.282	140.29	98.91	0.000	Pass	8.278	140.29	99.95	0.000	Pass	8.273	140.29	99.94	0.000	Pass
6	8.382	140.93	8.382	140.93	100.00	0.000	Pass	8.289	140.92	98.89	0.007	Pass	8.285	140.92	99.95	0.000	Pass	8.282	140.92	99.96	0.000	Pass
7	8.386	140.89	8.380	140.88	99.93	0.007	Pass	8.288	140.87	98.90	0.007	Pass	8.280	140.86	99.90	0.007	Pass	8.275	140.86	99.94	0.000	Pass
8	8.378	140.89	8.373	140.89	99.94	0.000	Pass	8.282	140.88	98.91	0.007	Pass	8.275	140.87	99.92	0.007	Pass	8.274	140.86	99.99	0.007	Pass

3-2. T5/T7 Test Result

EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

1	8.284	54.84	Pass
2	8.270	54.71	Pass
3	8.277	56.02	Pass
4	8.277	56.50	Pass

B. 50th cycle fully charged state

5	8.273	55.98	Pass
6	8.282	54.88	Pass
7	8.275	56.12	Pass
8	8.274	54.95	Pass

Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

9	8.341	24.28	Pass
10	8.348	25.02	Pass
11	8.340	23.52	Pass
12	8.344	24.84	Pass

Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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B. 50th cycle fully charged state

13	8.330	23.77	Pass
14	8.327	23.68	Pass
15	8.329	23.59	Pass
16	8.329	24.47	Pass

3-3. T6/T8 Test Result (ICP595490L1)

Crush (T6)			
NO.	Initial OCV(V)	Max. Temp (°C)	Result

A. 1st cycle 50% charged state

C-1	3.733	24.25	Pass
C-2	3.723	23.95	Pass
C-3	3.724	23.69	Pass
C-4	3.733	23.45	Pass
C-5	3.727	23.47	Pass

Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result

A. 1st cycle fully discharged state

C-6	3.396	80.41	Pass
C-7	3.395	81.99	Pass
C-8	3.399	86.40	Pass
C-9	3.401	79.60	Pass
C-10	3.397	90.31	Pass
C-11	3.980	81.89	Pass
C-12	3.399	84.08	Pass
C-13	3.398	81.53	Pass
C-14	3.398	82.76	Pass
C-15	3.400	73.80	Pass

B. 50th cycle fully discharged state

C-16	3.780	88.63	Pass
C-17	3.588	78.32	Pass
C-18	3.542	99.41	Pass
C-19	3.591	76.73	Pass
C-20	3.605	88.63	Pass
C-21	3.616	81.87	Pass
C-22	3.572	86.43	Pass
C-23	3.581	88.18	Pass
C-24	3.612	88.15	Pass
C-25	3.578	85.56	Pass

4. Sample Image

