

# Battery Pack Test Report UN38.3

Customer: Lenovo

Pack Model: L17C2PB2

Nominal voltage: 7.7V

Nominal capacity: 5070mAh/39Wh

Configuration: 2S1P

Customer P/N: 5B10P54003

Celxpert P/N: 921300152

Cell Type: Coslight CA595490G 5070mAh

Jan. 19. 2018



Figure photo of the pack





PS:此報告僅針對送檢樣品有效

The test report is valid for the tested samples only.



1. UN38.3 Test Report										
Test Period	2017/05/09~2	2017/06/01	Test Spec.	ST/SG/AC.10/11/Rev.5 Amend.1&2						
Parts Name	Battery Pack	Application	NB	Quantity	Pack 16PCS/Cell 25pcs					

### 1.1 Test Summary

Item	Test Item	Test Result	Details
T1	Altitude simulation test (UN38.3-1)	Pass	Page 9
T2	Thermal test (UN38.3-2)	Pass	Page 10
Т3	Vibration test (UN38.3-3)	Pass	Page 11
T4	Shock test (UN38.3-4)	Pass	Page 12
T5	Short Circuit test (UN38.3-5)	Pass	Page 13
T6	Crush Test (UN38.3-6)	Pass	Page 13
T7	Overcharge test (UN38.3-7)	Pass	Page 14
T8	Forced discharge test (UN38.3-8)	Pass	Page 15

The battery pack passes UN38.3 test.



# 1.2 Test sample list

No.	Pack S/N	Test item	No.	Cell Num.	Test item
1	Sample No:1/16	38.3.1~5	1	Coslight CA595490G 5070mAh	38.3.6
2	Sample No:2/16	38.3.1~5	2	Coslight CA595490G 5070mAh	38.3.6
3	Sample No:3/16	38.3.1~5	3	Coslight CA595490G 5070mAh	38.3.6
4	Sample No:4/16	38.3.1~5	4	Coslight CA595490G 5070mAh	38.3.6
5	Sample No:5/16	38.3.1~5	5	Coslight CA595490G 5070mAh	38.3.6
6	Sample No:6/16	38.3.1~5	6	Coslight CA595490G 5070mAh	38.3.8
7	Sample No:7/16	38.3.1~5	7	Coslight CA595490G 5070mAh	38.3.8
8	Sample No:8/16	38.3.1~5	8	Coslight CA595490G 5070mAh	38.3.8
9	Sample No:9/16	38.3.7	9	Coslight CA595490G 5070mAh	38.3.8
10	Sample No:10/16	38.3.7	10	Coslight CA595490G 5070mAh	38.3.8
11	Sample No:11/16	38.3.7	11	Coslight CA595490G 5070mAh	38.3.8
12	Sample No:12/16	38.3.7	12	Coslight CA595490G 5070mAh	38.3.8
13	Sample No:13/16	38.3.7	13	Coslight CA595490G 5070mAh	38.3.8
14	Sample No:14/16	38.3.7	14	Coslight CA595490G 5070mAh	38.3.8
15	Sample No:15/16	38.3.7	15	Coslight CA595490G 5070mAh	38.3.8
16	Sample No:16/16	38.3.7	16	Coslight CA595490G 5070mAh	38.3.8
			17	Coslight CA595490G 5070mAh	38.3.8
			18	Coslight CA595490G 5070mAh	38.3.8
			19	Coslight CA595490G 5070mAh	38.3.8
			20	Coslight CA595490G 5070mAh	38.3.8
			21	Coslight CA595490G 5070mAh	38.3.8
			22	Coslight CA595490G 5070mAh	38.3.8
			23	Coslight CA595490G 5070mAh	38.3.8
			24	Coslight CA595490G 5070mAh	38.3.8
			25	Coslight CA595490G 5070mAh	38.3.8



### 1.3 Test result

1.3 Test	resuit												
Item	Test Item		Te	est specification	on	Judo	ge criteria	Samp	le(s)				
T1	Altitude Simulation (UN38.3-1)	<ul> <li>1-1.4 batteries are standard charged. 4 batteries are 1C cycled 50 times, ending in fully charged state. All batteries weight is measured. The charged batteries voltage are measured and recorded.</li> <li>1-2. Batteries shall be stored at a pressure of 11.6Kpa or less for at least six hours at ambient temperature 20+/-5°C.</li> <li>1-3. Vacuum is released. All cells weight is measured. The charged cell voltage are measured and recorded.</li> <li>Start: 2017/05/09 End:2017/0</li> </ul>			no leakag no disass rupture ar Battery vo e 10%.	je, no venting, embly, no	4 packs are standard charged (Pack#1~4) 4 packs 50 cycled ending in fully charged states (Pack#5~8)						
Test Per	iod					)5/11							
Test Equ					F Q090,真空		.6						
Major Pr		- 3人1五	. + 1 × 10	-, 电 1 八一	, Q000, 兵二								
		_											
Warning		The	hottom:	200/0 200	2 th 2 ta 2 t								
Recomm	nendation	rne	battery p	packs pass	s the test.								
			Altitude Simulation Test on Charged Packs										
		Before Af				er	voltage residue	mass loss					
		No.	OCV	Weight	ocv	Weight	Volt	Weight	other event				
			(V)	(g)	(V)	(g)	(%)	(%)					
		1	8.679	148.31	8.671	148.30	99.91%	0.01%	0				
		2	8.682	148.65	8.674	148.64	99.91%	0.01%	0				
		3	8.681	148.35	8.674	148.34	99.92%	0.01%	0				
		4	8.673	148.54	8.666	148.53	99.92%	0.01%	0				
		5	8.534	148.29	8.526	148.28	99.91%	0.01%	0				
		6 7	8.516	148.63	8.513	148.62	99.96%	0.01%	0				
		8	8.524 8.521	148.27 148.51	8.522 8.514	148.26 148.50	99.98% 99.92%	0.01%	0				
							33.3270	0.0170	Ü				
Rav	w Data				sembly ; R-Rupture Disassembly , No		2						



Lilorgy	Corporation										
Item	Test Item			st specification				udge criteria	Sam	ole(s)	
Т2	Thermal test (UN38.3-2)	followed by storage for 6 hours at -40±2°C. n The maximum time interval between test temperature extremes is 30 minutes. B			no leal no disa rupture	ass loss (<0.1%), kage, no venting, assembly, no e and no fire. y voltage drop <	4 packs are standard charged (Pack#1~4) 4 packs 50 cycled ending in fully charged states (Pack#5~8)				
Test Per	iod	Star	t: 2017/05	/12	End:20	)17/0	5/17		l		
Test Equ	uipment	數位	 z電表 Q15	3, 電子天平	<sup>2</sup> Q090.	/	衝擊機	& Q336			
Major Pı	<u> </u>	-	<u> </u>			. ,					
Warning		_									
		The	nacke n	ass the tes	·+						
Recomn	nendation	1116	packs pe	355 1116 165	)l.						
			Be	efore	Α	fter		voltage residue	mass loss		
	No.	OCV	Weight	ocv		eight	Volt	Weight	other event		
		1	(V) 8.671	(g) 148.30	(V) 8.632		g) 3.30	(%) 99.55%	0.00%	0	
		2	8.674	148.64	8.638	148		99.58%	0.00%	0	
		3	8.674	148.34	8.639		3.34	99.60%	0.00%	0	
		4	8.666	148.53	8.632	148	3.51	99.61%	0.01%	0	
		5	8.526	148.28	8.495	148	3.27	99.64%	0.00%	0	
		6	8.513	148.62	8.478	148	3.61	99.59%	0.01%	0	
		7	8.522	148.26	8.484		3.25	99.55%	0.01%	0	
		8	8.514	148.50	8.479		3.48	99.59%	0.01%	0	
				/enting ; D-Disass , No Venting , No [				Fire			
Rav	w Data										



	Corporation										
Item	Test Item			Test spec	cification			Judge crite	eria	Sample(s)	
Т3		3-2.	No mass (<0.1%), r leakage, r vibration machine without distorting the packs in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of 3 mutually perpendicular to the terminal face.  3-2. The logarithmic frequency sweep is as follows: 7-18 Hz → 1gn 18-50 Hz → 0.8mm amplitude 50-200 Hz → 8gn 3-3. All packs weight are measured. The charged packs voltage are measured and recorded.  Start: 2017/05/22 End:2017/05/24							charged	states
Test Per	iod	Sta	art: 2017/0	5/22	End:	2017/05/2	24	•		•	
Test Equ	iipment	數位	重表 Q15	3, 電子天	平 Q090,	振動測試	.機 Q	300			
Major Pr	oblem	-									
Warning		-									
	nendation	The	packs pa	ass the te	st.						
		Vibration Test on Charged Packs  Before After voltage residue							mas	ss loss	
		No		Weight		Volt	Weight		other event		
			(V)	(g)	(V)	(g)		(%)	(	(%)	
		1	8.632	148.30	8.625	148.29		99.92%		.01%	0
		3	8.638 8.639	148.63 148.34	8.631 8.631	148.62 148.33		99.92% 99.91%		.01%	0
		4	8.632	148.51	8.624	148.51		99.91%	0.00%		0
		5	8.495	148.27	8.487	148.26		99.91%	0.	.01%	0
		6	8.478	148.61	8.472	148.60		99.93%	0.	.00%	0
		7	8.484	148.25	8.475	148.24		99.89%		.01%	0
		8	8.479	148.48	8.472	148.47		99.92%	0.	.01%	0
				/enting ; D-Disas , No Venting , No	• •		No Fire				
Rav	w Data										



	Corporation								
Item	Test Item			Test specific		, .	Judge criteria		ple(s)
T4	Shock test (UN38.3-4)	4-2. F c c t t t t 4-3. A	by means of all mounting Packs shall I of peak accept 6 millisect of 3 shocks in three shocks mutually per he pack for All batteries	a rigid moun surfaces. De subjected eleration 150g ands. Each part the positive in the negation pendicularly a total of 18 sweight are m	to the testing m t, which will su to a half-sine a gn and pulse d ack shall be su e direction follow ive direction of mounting positions shocks. easured. The measured and	No mass loss (<0.1%), no leakage, no venting, no disassembly, no rupture and no fire. Battery voltage drop < 10%.	4 packs are charged (Packs 50 ending in fustates (Packs 50)	ack#1~4) cycled illy charged	
Test Per	iod	Star	t: 2017/05	/25	End:201	7/05/26	3	•	
Test Equ	ipment	數位	電表 Q15	3, 電子天-	平 <b>Q</b> 090, 衝	擊測試	.機 Q154		
Major Pr	oblem	-							
Warning		-							
	nendation	The	packs pa	ass the te	st.				
1100011111	TOTIQUE OF T		1 1						
					Chook T	Foot on O	horand Danks		
		Shock Test on Charged  Before After							
		No.					voltage residue	mass loss	other event
			OCV (V)	Weight (g)	OCV (V)	Weig (g)		Weight (%)	
		1	8.625	148.29	8.619	148.2		0.01%	0
		2	8.631	148.62	8.626	148.6		0.01%	0
		3	8.631	148.33	8.626	148.3		0.01%	0
		5	8.624 8.487	148.51 148.26	8.618 8.483	148.4		0.01%	0
		6	8.472	148.60	8.465	148.5		0.01%	0
		7	8.475	148.24	8.469	148.2		0.01%	0
		8	8.472	148.47	8.467	148.4	45 99.94%	0.01%	0
					sembly ; R-Rupture				
			O-No Leakage ,	No Venting , No	Disassembly , No	Rupture, N	No Fire		
Rav	w Data								





	T										
Item	Test Item	5 4 5	Test spec		<u> </u>		Judge criteria		Sample(s)		
Т5	Short Circuit Test (UN38.3-5)	ext 5-2.Wh sho wir 5-4. Th	cks are placed in to terior packs temperate packs exterior reported by connecting the of resistance less a short was continuted the cell temperature cks are observed for	ature are monicach 55±2°C, to terminals with than 100m Oled for more the return to 55°C	disa exp smo	rupture, no assembly, no blosion, no fire oke. Packs erior peak aperature <176	char char 4 pa in fu	acks are standard rged (Pack#1~4) acks 50 cycled ending ally charged states ck#5~8)			
Test Per	iod	Start	: 2017/05/31	Fnd:2	017/06/	<u> </u>					
Test Equ			Start: 2017/05/31 End:2017/06/01 數位電表 Q153, 資料收集器 Q075, 烘箱 Q171								
	nendation										
		S	hort Circuit Test on (	Charged Packs							
		No.	Max. Temp.(°C)	Other eve							
		1	54.36	0							
		2	54.26	0							
		3	55.49	0							
	Data	4	55.76	0							
Rav	w Data	5	54.23	0							
			55.49	0							
			54.76	0							
		8	55.13	0							
			Note: D-Disassembly ; R-Rupture ; F-Fire  O- No Disassembly , No Rupture , No Fire								
Item	Test Item		Test sp	ecification			Judge	criteria	Sample(s)		
Т6	Crush test/ Impact test (UN38.3-6)	(A 9.1 I 61±2.5 6-2.Ce (The ce	II's diameter > 20mr Kg mass is to be dro cm onto the sample II's diameter < 20mr ells are crushed with . Once the force is c	opped from a h .) m, Execution c n a 13 KN with	rush test	1	External tem cell does not 170°C and the disassembly within 6 hourtest.	t exceed here is no y and no fi	charged		
Test Per	iod	Start:	2017/05/10	Fnd: 1	2017/05	/10					
Test Equ	ipment		電表 Q153, 資料				機 Q437/撞	擊測試檢	幾 Q231		
Recomm	nendation	The C	Cells pass the to	est.							
			Crush Test	on 50% C	harged (	Cells	3				
		No.	Max. Tem	p.(°C)	Ot	her e	event				
		1	20.16	j		0	)				
		2	21.34			0	)				
Rav	w Data	3	20.56	;		0	)				
	<del></del> -	4	21.78	3		0	)				
		5	20.56	;		0	)				
		Note:	D-Disassembly ; F	F-Fire / O-N	o Disass	embly	y , No Fire				



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Item	Test Item		Те	st specification		Judge criteria	Sample(s)			
Т7	Overcharge test (UN38.3-7)	rec 7-2.The (a) W mc the ba (b) W tha tim 7-3. Tes	commended maxing minimum voltage with the Spec's repore than 18V, the new lesser of two times there or 22V. When the Spec's rean 18V, the minimum es the maximum of the spect of the spec's rean 18V, the minimum of the spec's the maximum of the spect of	commended charg um voltage of the to charge voltage. ucted at ambient to	narge current. e as follows: ge voltage is not f the test shall be narge voltage of the ge voltage is more est shall be 1.2	No disassembly, no fire within seven days after the test.	4 packs are fully charged (Pack#9~12) 4 packs are 50 times cycled ending in fully charged state (Pack #13~16)			
Test Per	iod		2017/05/22	End: 201	7/05/26	<u> </u>	1			
Test Equ	ipment	數位電	意表 Q153, 資	料收集器 Q078	,電源供應器Q	148/Q149/Q15	0			
Major Pı	oblem	-								
Warning	Point	-								
Recomn	nendation	The p	acks pass the	e test.						
		Overcharge Test on Charged Packs  Charge Charge No. To (80) Other reset								
		No.	Voltage(V)	Current(A)	Max. Temp.(°	C) Other	event			
		9			20.16		0			
		10	1		20.14 21.36		0			
		12			21.56		0			
		13 17.6 V	5.0	20.45		0				
		14			20.47		0			
		15			21.59 20.43		0			
		16			0					
Rav	w Data	Note:	D-Disassemb	ly; F-Fire / O-	No Disassembly	y ,No Fire				



Item	Test Item			Test specification			Judge	criteria	Sample(s)
Т8	Forced discharge test (UN38.3-8)	conne initial	ecting it in series	scharged at ambient tem with a 12 V D.C. power the maximum discharge ufacturer.	re by at an	No disassembly, no fire within seven days after the test.		10 cells are first cycle in fully discharged states (Pack#6~15) 10 cells are after 50 cycles ending in fully discharged states (Pack #16~25)	
Test Per	riod	Start	:: 2017/05/29	End:2017/0	)5/31	'			,
Test Equ	uipment	數位	電表 Q153,	資料收集器 Q160,	電源	供應器 Q	147/Q2	236/Q23	37
Major Pı		-	3 77 7	X 11 PC/R DE -3 - 3 - 5	3 ,,,,,	, t//G   pp			
Warning		_							
		The	packs pass	the test					
Recomn	nendation	THE	packs pass	the test.					
		Ford	ed discharge are fi	rst cycle in fully discharged	Forced	l discharne a	re after 50	cycles end	ling in fully discharged
		No.	Max. Temp.(°C)	Other event	No.	Max. Ten		cycles che	Other event
		6	29.35	0	16	29.46		0	
		7	28.46	0	17	30.16			0
		8	30.15	0	18	32.45		0	
		9	30.16	0	19	31.2			0
		10	29.84	0	20	29.5			0
		11	28.76	0	21	28.5			0
		12	29.31	0	22	25.46 26.75		0	
		13 14	28.46 29.36	0	23 24	30.16		0	
		15	28.59	0	25	28.59			0
						20.0			
Ra	w Data	Note:D	-Disassembly ; F-Fi	re / O-No Disassembly , No Fi	ire				