



CONFIDENTIAL

**LG Chem, Ltd.**

128, Yeoui-daero, Yeongdeungpo-gu,  
Seoul, Korea

Certification & Evaluation Team  
Tel: 82-42-870-6195, Fax: 82-42-863-0182  
If any of pages is not legible or has not been received,  
please notify our office for re-transmission

## CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 5<sup>th</sup> revised edition Amendment2 of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells and batteries and single cell batteries.

<input type="checkbox"/> Lithium-ion cell <input checked="" type="checkbox"/> Lithium-ion battery <input type="checkbox"/> Lithium-ion single cell battery	
Model name	<b>L17L3P51</b>
Cell Model name	<b>ICP595490L1</b>
Nominal voltage	<b>11.1 V</b>
Electric power capacity	<b>45 Wh</b>

Conducted By: Min Je Woo

Reviewed By: Dae Ho Nam

Assistant Manager  
Global Standard Certification Part  
LG Chem, Ltd.  
E-mail: [milkis@lgchem.com](mailto:milkis@lgchem.com)

Senior Manager  
Global Standard Certification Part  
LG Chem, Ltd.  
E-mail: [kkammy@lgchem.com](mailto:kkammy@lgchem.com)

Document Number	QDI-170516-B-L17L3P51	
Prepared	MyeongHoon Choi	<i>Choi</i>
Reviewed	MinJe Woo	<i>[Signature]</i>
Approved	DaeHo Nam	<i>[Signature]</i>

# UN38.3 Test Report

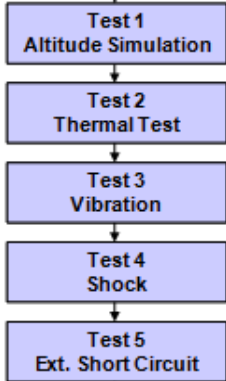
## - L17L3P51 (Nom.45Wh, 11.1V)-

### Index

1. UN38.3 Test Condition
2. General Information
3. Test Result
4. Sample Image

2017. 05. 16

# 1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5℃	<ul style="list-style-type: none"> <li>- After OCV (%) ≥ 90%</li> <li>- No leakage, no venting, no disassembly, no rupture, no fire</li> <li>- Mass loss limit (leakage)               <ol style="list-style-type: none"> <li>1) If <math>M &lt; 1g</math>, less than 0.5%,</li> <li>2) If <math>1g \leq M \leq 75g</math>, less than 0.2%,</li> <li>3) If <math>M &gt; 75g</math>, less than 0.1%</li> </ol> </li> </ul>	T1~T5 : Sequence Tests   <pre>           graph TD             T1[Test 1 Altitude Simulation] --&gt; T2[Test 2 Thermal Test]             T2 --&gt; T3[Test 3 Vibration]             T3 --&gt; T4[Test 4 Shock]             T4 --&gt; T5[Test 5 Ext. Short Circuit]           </pre>
Test 2. Thermal Test	[72±2℃,6hr ↔ -40±2℃,6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1g) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion		
Test 4. Shock	Half sine shock (peak acceleration : 150gn, pulse duration : 6msec) x 6 (±x, y, z), direction x 3 cycle		
Test 5. External Short Circuit	100mΩ ext. short-circuit at 55±2℃ 1hr continue after returning at 55±2℃	<ul style="list-style-type: none"> <li>- No disassembly, no rupture, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170℃</li> </ul>	
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170℃</li> </ul>	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

## 2. General Information

### 1. Standard charge / discharge Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3945 mA Voltage = 12.6 V	Current = 198 mA
Discharge	CC	Current = 789 mA	Voltage = 9.0 V

### 2. Cycle Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3945 mA Voltage = 12.6 V	Current = 198 mA
Discharge	CC	Current = 789 mA	Voltage = 9.0 V

### 3. Test Condition

	Mode	Condition
Test 7. Overcharge	CC / CV	Max. Charge Current = 3945 mA CC/CV 2Imax (7890mA) 22 V cut-off 24Hr
Test 8. Forced Discharge	CC	Max. Discharge Current = 3945 mA Duration Time = 60.5 min

# 3-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass (g)	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result

## A. 1st cycle fully charged state

1	12.571	215.40	12.559	215.38	99.90	0.009	Pass	12.413	215.38	98.84	0.000	Pass	12.314	215.37	99.20	0.005	Pass	12.283	215.36	99.75	0.005	Pass
2	12.543	215.55	12.522	215.54	99.83	0.005	Pass	12.385	215.53	98.91	0.005	Pass	12.295	215.51	99.27	0.009	Pass	12.234	215.50	99.50	0.005	Pass
3	12.541	215.37	12.521	215.36	99.84	0.005	Pass	12.391	215.36	98.96	0.000	Pass	12.283	215.35	99.13	0.005	Pass	12.242	215.34	99.67	0.005	Pass
4	12.540	215.30	12.519	215.30	99.83	0.000	Pass	12.401	215.28	99.06	0.009	Pass	12.285	215.28	99.06	0.000	Pass	12.241	215.27	99.64	0.005	Pass

## B. 50th cycle fully charged state

5	12.562	215.42	12.546	215.40	99.87	0.009	Pass	12.418	215.40	98.98	0.000	Pass	12.296	215.39	99.02	0.005	Pass	12.272	215.37	99.80	0.009	Pass
6	12.561	215.55	12.545	215.53	99.87	0.009	Pass	12.409	215.53	98.92	0.000	Pass	12.288	215.52	99.02	0.005	Pass	12.251	215.52	99.70	0.000	Pass
7	12.566	215.62	12.551	215.61	99.88	0.005	Pass	12.413	215.61	98.90	0.000	Pass	12.293	215.61	99.03	0.000	Pass	12.266	215.60	99.78	0.005	Pass
8	12.569	215.52	12.554	215.52	99.88	0.000	Pass	12.415	215.51	98.89	0.005	Pass	12.298	215.50	99.06	0.005	Pass	12.269	215.49	99.76	0.005	Pass

# 3-2. T5/T7 Test Result

## EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
-----	----------------	----------------	--------

### A. 1st cycle fully charged state

1	12.283	55.51	Pass
2	12.234	55.82	Pass
3	12.242	55.41	Pass
4	12.241	54.74	Pass

### B. 50th cycle fully charged state

5	12.272	55.83	Pass
6	12.251	55.81	Pass
7	12.266	55.42	Pass
8	12.269	55.18	Pass

## Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
-----	----------------	----------------	--------

### A. 1st cycle fully charged state

9	12.543	24.77	Pass
10	12.544	24.65	Pass
11	12.545	23.56	Pass
12	12.541	23.78	Pass

## Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
-----	----------------	----------------	--------

### B. 50th cycle fully charged state

13	12.522	23.74	Pass
14	12.523	23.87	Pass
15	12.521	24.03	Pass
16	12.525	23.69	Pass

# 3-3. T6/T8 Test Result (ICP595490L1)

Crush (T6)			
NO.	Initial OCV(V)	Max. Temp (°C)	Result

**A. 1st cycle 50% charged state**

C-1	3.733	24.25	Pass
C-2	3.723	23.95	Pass
C-3	3.724	23.69	Pass
C-4	3.733	23.45	Pass
C-5	3.727	23.47	Pass

Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result

**A. 1st cycle fully discharged state**

C-6	3.396	80.41	Pass
C-7	3.395	81.99	Pass
C-8	3.399	86.40	Pass
C-9	3.401	79.60	Pass
C-10	3.397	90.31	Pass
C-11	3.980	81.89	Pass
C-12	3.399	84.08	Pass
C-13	3.398	81.53	Pass
C-14	3.398	82.76	Pass
C-15	3.400	73.80	Pass

**B. 50th cycle fully discharged state**

C-16	3.780	88.63	Pass
C-17	3.588	78.32	Pass
C-18	3.542	99.41	Pass
C-19	3.591	76.73	Pass
C-20	3.605	88.63	Pass
C-21	3.616	81.87	Pass
C-22	3.572	86.43	Pass
C-23	3.581	88.18	Pass
C-24	3.612	88.15	Pass
C-25	3.578	85.56	Pass

# 4. Sample Image

