CONFIDENTIAL



LG Chem, Ltd. 128, Yeoui-daero, Yeongdeungpo-gu, Seoul, Korea Global Standard Certification Part Tel: 82-42-870-6195, Fax: 82-42-863-0182

If any of pages is not legible or has not been received, please notify our office for re-transmission

CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 6th revised edition of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

□ Lithium-ion cell ☑ Lithium-ion bat	tery D Lithium-ion single cell battery
Model name	L17L3P54
Cell Model name	ICP485490L1
Nominal voltage	11.4 V
Electric power capacity	42 Wh

Reviewed By: MinJe Woo

Approved By: DaeHo Nam

Assistant Manager Global Standard Certification Part LG Chem, Ltd. E-mail: <u>milkis@lqchem.com</u>

Senior Manager Global Standard Certification Part LG Chem, Ltd. E-mail: <u>kkammy@lgchem.com</u>

Document Number	QDI-170731-B-L17L3P54					
Prepared	MyeongHoon Choi	Ohoi				
Reviewed	MinJe Woo	A				
Approved	DaeHo Nam	Cany				

UN38.3 Test Report - L17L3P54 (Nom.42Wh, 11.4V)-

Index

- 1. UN38.3 Test Condition
- 2. General Information
- 3. Test Result
- 4. Sample Image

2017.07.31



CONFIDENTIAL

Rev.6

1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.	
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5℃		T1~T5 : Sequence Tests	
Test 2. Thermal Test	[72±2℃,6hr ↔ -40±2℃,6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h		Test 1 Altitude Simulation	
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion	 After OCV (%) ≥ 90% No leakage, no venting, no disassembly, no rupture, no fire Mass loss limit (leakage) 1) If M<1g, less than 0.5%, 	Test 2 Thermal Test	
Test 4. Shock	Half sine shock 1) Peak acceleration - For cells & single cell batteries : 150gn - For batteries (whichever is smaller) : 150gn or $\sqrt{\frac{100850}{Mass(kg)}}$ gn 2) Pulse duration : 6msec 3) 6 direction (±x, y, z) x 3 cycle	2) If 1g≤M≤75g, less than 0.2%, 3) If M>75g, less than 0.1%)	Vibration Test 4 Shock Fest 5 Ext. Short Circuit	
Test 5. External Short Circuit	1) Samples to be heated to 57±4℃ in chamber (Measured on external case) 2) Less than 0.1Ω, ext. short-circuit at 57±4℃ 3) 1hr continue after returning to 57±4℃	- No disassembly, no rupture, no fire within 6 hours after the test - Max. Temp ≤ 170 ℃		
Test 6. Impact	Φ=15.8 \pm 0.1mm bar, 9.1 \pm 0.1kg mass, 61 \pm 2.5cm height	- No disassembly, no fire	for cylindrical cells (not less than 18mm diameter)	
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN \pm 0.78kN or 100mV drop or 50% deformation	within 6 hours after the test - Max. Temp ≤ 170 ℃	for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells	
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	- No disassembly, no fire within 7 days after the test	Only for Single Cell Battery / Battery	
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	- No disassembly, no fire within 7 days after the test	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)	



1. Standard charge / discharge Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3630mA Voltage = 13.05 V	Current = 181 mA
Discharge	CC	Current = 726 mA	Voltage = 9.0 V

2. Cycle Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3630mA Voltage = 13.05 V	Current = 181 mA
Discharge	CC	Current = 726 mA	Voltage = 9.0 V

3. Test Condition

	Mode	Condition
Test 7. Overcharge	CC / CV	Max. Charge Current = 6250 mA CC/CV 2Imax (12500mA) 22 V cut-off 24Hr
Test 8. Forced Discharge	CC	Max. Discharge Current = 3630 mA Duration Time = 60.0 min



3-1. T1-T4 Test Result

	Before	9		Alti	tude (1	1)			The	rmal (1	Г2)			Vibr	ation (Т3)			Sh	ock (T	4)	
NO.	OCV	Mass (g)	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result
<u>A. 1st</u>	cycle fully	y charged	l state																			
1	13.045	185.60	13.045	185.60	100.00	0.002	Pass	12.800	185.59	98.12	0.002	Pass	12.790	185.58	99.92	0.006	Pass	12.780	185.57	99.92	0.005	Pass
2	13.047	185.58	13.037	185.57	99.92	0.003	Pass	12.860	185.56	98.64	0.006	Pass	12.850	185.56	99.92	0.001	Pass	12.840	185.56	99.92	0.002	Pass
3	13.045	185.62	13.025	185.61	99.85	0.004	Pass	12.810	185.61	98.35	0.002	Pass	12.800	185.60	99.92	0.004	Pass	12.780	185.59	99.84	0.005	Pass
4	13.047	185.57	13.037	185.57	99.92	0.002	Pass	12.860	185.56	98.64	0.004	Pass	12.840	185.54	99.84	0.008	Pass	12.830	185.54	99.92	0.004	Pass
<u>B. 50th</u>	cycle fu	lly charge	ed state																			
5	13.048	185.57	13.038	185.55	99.92	0.011	Pass	12.880	185.54	98.79	0.004	Pass	12.860	185.53	99.84	0.006	Pass	12.860	185.52	100.00	0.006	Pass
6	13.046	185.58	13.036	185.55	99.92	0.016	Pass	12.850	185.54	98.57	0.003	Pass	12.830	185.54	99.84	0.004	Pass	12.810	185.54	99.84	0.001	Pass
7	13.048	185.60	13.028	185.58	99.85	0.011	Pass	12.860	185.57	98.71	0.004	Pass	12.850	185.56	99.92	0.006	Pass	12.840	185.56	99.92	0.001	Pass
8	13.045	185.62	13.035	185.60	99.92	0.011	Pass	12.860	185.59	98.66	0.003	Pass	12.840	185.58	99.84	0.007	Pass	12.830	185.57	99.92	0.004	Pass



3-2. T5/T7 Test Result

EXT.Short Circuit (T5)						
NO. Initial Max. OCV(V) Temp (°C) Result						
A. 1st cycle fully charged state						
1	12.780	56.32	Pass			

56.32	Pass
55.09	Pass
55.57	Pass
	55.09

55.32

Pass

Over Charge (T7)						
NO.	Initial OCV(V)	Max. Temp (℃)	Result			
A. 1st cycle fully charged state						

9	12.750	24.13	Pass
10	12.810	24.88	Pass
11	12.750	25.00	Pass
12	12.800	24.07	Pass

Over Charge (T7)								
NO.	Initial OCV(V)	Max. Temp (℃)	Result					

B. 50th cycle fully charged state

13	12.836	24.01	Pass
14	12.786	24.66	Pass
15	12.816	24.89	Pass
16	12.806	24.35	Pass

B. 50th cycle fully charged state

12.830

4

5	12.860	56.29	Pass
6	12.810	54.74	Pass
7	12.840	55.45	Pass
8	12.830	56.27	Pass



3-3. T6/T8 Test Result (ICP485490L1)

Crush (T6)				Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (℃)	Result	NO.	Initial OCV(V)	Max. Temp (℃)	Result	NO.	Initial OCV(V)	Max. Temp (℃)	Result
A. 1st cycle 50% charged state			<u>A. 1st</u>	A. 1st cycle fully discharged state			B. 50th cycle fully discharged state				
C-1	3.815	22.53	Pass	C-6	3.058	42.98	Pass	C-16	3.115	43.74	Pass
C-2	3.824	22.91	Pass	C-7	3.059	44.21	Pass	C-17	3.085	42.28	Pass
C-3	3.816	23.40	Pass	C-8	3.068	44.11	Pass	C-18	3.107	43.46	Pass
C-4	3.824	22.60	Pass	C-9	3.064	42.84	Pass	C-19	3.108	43.91	Pass
C-5	3.819	23.26	Pass	C-10	3.059	42.70	Pass	C-20	3.101	44.62	Pass
				C-11	3.063	43.76	Pass	C-21	3.116	43.07	Pass
				C-12	3.059	41.95	Pass	C-22	3.060	43.87	Pass
				C-13	3.058	42.39	Pass	C-23	3.114	44.10	Pass
				C-14	3.065	41.24	Pass	C-24	3.061	44.44	Pass
				C-15	3.059	41.52	Pass	C-25	3.066	43.71	Pass



4. Sample Image





