

新普科技股份有限公司 新世電子(常熟)有限公司 新普科技(重慶)有限公司 兆普電子(上海)有限公司_{Control Number: SLEU1108001}

UN38.3 Test Report

Recommendations on the TRANSPORT OF

DANGEROUS GOODS

(Manual of Tests and Criteria, Fifth revised edition)

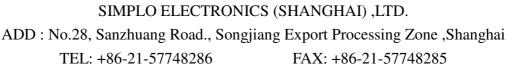
Customer : Lenovo Model : L11M6Y01 Rating : 10.8V , 48Wh / 4400mAh

Approved By	Checked By	Prepared By
Samh	Fu-long.	Bettywww

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1. Purpose of the Test :

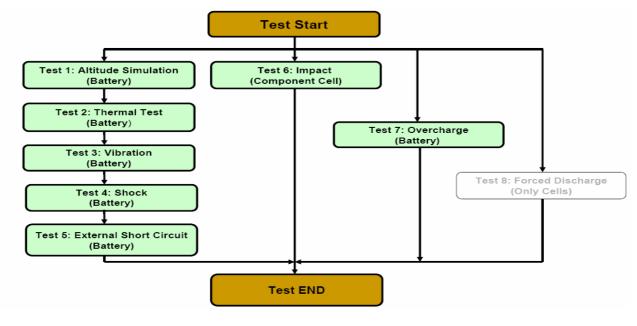
To test each cell/battery is of the type proved to meet the requirements in the Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.

2. Test Quantity :

- 2.1 Four batteries, at first cycle, in fully charged states. (for T.1~T.5 test)
- 2.2 Four batteries, after fifty cycles ending in fully charged states. (for T.1~T.5 test)
- 2.3 Five component cells, at first cycle at 50% of the design rated capacity. (for T.6 test)
- 2.4 Four batteries, at first cycle, in fully charged states. (for T.7 test)
- 2.5 Four batteries, after fifty cycles ending in fully charged states. (for T.7 test)

3. Test Procedure :

- 3.1 All detail related test procedure shall be follow TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Fifth revised edition.
- 3.2 Test flow shall be follow below statement.



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4. Test Result :

4.1 T.1 ~T.4 Test results: Pass

- 4.1.1 All batteries could meet the requirement, mass loss less than 0.1% and voltage drop less than 10% after the test.
- 4.1.2 No leakage, no venting, no disassembly, no rupture and no fire.

4.2 T.5 Test results: Pass

- 4.2.1 All batteries could meet the requirement, external temperature did not exceed 170° C.
- 4.2.2 All batteries were no disassembly, no rupture and no fire during the test and within six hours after the test.

4.3 T.6 Test results: Pass

- All component cells could meet the requirement, external temperature did not exceed 4.3.1 170°C.
- 4.3.2 All component cells were no disassembly and no fire during the test and within six hours after the test.

4.4 T.7 Test result: Pass

All batteries could meet no disassembly and no fire during the test and within seven 4.4.1 days after the test.

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5. Test Equipment :

SMP SIMPLO TECHNOLOGY CO., LTD.

Revised date: 2011-08-11

Address: No. 471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303 Taiwan Date:2011-08-11 Project No.: L11M6Y01 3S2P TEL: +886-3-5695920; FAX: +886-3-5695931

			lest Inst	ruments Reference	List			
sed	D		Туре	Range Used	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	Pretest							
v	ML-052	Learning	711	0~18V 0~8A	SMP	2011/3/11	2012/3/11	
<	ML-053	Learning	711	0~18V 0~8A	SMP	2011/3/14	2012/3/14	
۷	ML-055	Learning	711	0~18V 0~8A	SMP	2011/3/14	2012/3/14	
	T a Alaba							
		e Simulation		14		2212/12/22		
	ML-522	Altitude		Kpa:30~90	新匠		2011/10/29	
	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2011/7/4	2012/7/4	
	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2010/10/29	2011/10/29	
V	ML-550	Data Logger	313	15~35 °C;30~80 %RH	CENTER	2010/12/21	2011/12/21	
	T.2 Therma	al Test						
×	ML-018	Thermal Shock	WSF-602	T:-40 to 120℃	WIT	2010/8/31	2011/8/31	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2011/7/4	2012/7/4	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2010/10/29	2011/10/29	
	T.3 Vibrati	on		ÿ				
۷	ML-233	Vibration	KD-9636-EM- 300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2010/12/10	2011/12/10	
<	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2011/7/4	2012/7/4	
v	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2010/10/29	2011/10/29	
V	ML-552	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2010/12/21	2011/12/21	
	T.4 Shock							
v	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2010/12/24	2011/12/24	
v	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2011/7/4	2012/7/4	
-	ML-494	Electronic Balance	XS1220M-SCS	1-1000 gf	CHUANHUA	2010/10/29		
	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2010/12/21		
		al Short Circuit	010	13-33 (2,30-00 %)	OENTER	2010/12/21	2011/12/21	
v	ML-534	mΩ Hitester	3540	1mΩ ~ 30kΩ	YEOW LONG	2010/12/2	2011/12/2	
	ML-339	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150°C	Yokogawa	2011/7/1	2012/7/1	
	ML-521	Chamber	WIT IPC-1000(3F)		WIT	2010/12/2	2011/12/2	
		(Component cell)						
	ML-340	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2011/5/26	2012/5/26	
V	ML-076	Impact Tester			JYI SHENG	2011/3/11	2012/3/11	
	T.7 Overch	arge						
v	ML-139	Power Supply	GC50-30D	0~50V 0.1~30A	LOCK	2011/3/4	2012/3/4	
V	ML-140	Power Supply	GC50-30D	0~50V 0.1~30A	LOCK	2011/3/4	2012/3/4	
	ML-141	Power Supply	GC50-30D	0~50V 0.1~30A	LOCK	2011/3/4	2012/3/4	
۷	ML-142	Power Supply	GC50-30D	0~50V 0.1~30A	LOCK	2011/3/4	2012/3/4	
V	ML-143	Power Supply	GC50-30D	0~50V 0.1~30A	LOCK	2011/3/4	2012/3/4	
v	ML-549	Data Logger	313	15~35 ℃;30~80 %RH	CENTER	2010/12/21	2011/12/21	
				60Hz, 1kHz; Resistance: 1				

Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.

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6. T.1~T.7 Detail Reports:

Control No.: SLEU-1108001

UN 38.3 Test Datasheet

Start time: 08/02/ 15:32

Model name: L11M6Y01 3S2P Test duration:2011/07/19~2011/08/11 Reviewer: Esmond

Test Sample Identification:

Customer: Lenovo

Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
۷	01~04	1 Cycle, Fully charged	٧	05~08	50 Cycle, Fully charged			25Cycle, Fully charged
۷	09~12	1 Cycle, Fully charged	٧	13~16	50 Cycle, Fully charged			25Cycle, Fully charged
۷	01C~05C	1 Cycle, 50% charged			1 Cycle, 50% charged			

T.1 Altitud	le Simulation		Start time: 08/02/ 0 Finish time: 08/02/ 14	8∶11 ↓:26 Ambien	t temp.: 24.5	ΰC	Operator: Betty	Reviewer: Esmond		
		Sample N	lo.: 01				Sample N	lo.: 05		
	Before	After	Variation	Results		Before	After	Variation	Results	
Aass (g)	290.5	290.5	Mass loss % 0.00%	р	Mass (g)	290.5	290.4	Mass loss % 0.03%	Р	
OCV (V)	12.59	12.59	Remained OCV% 100.00%		OCV (V)	12.59	12.59	Remained OCV% 100.00%	P	
		Sample N	0.: 02				Sample N	lo.: 06		
	Before	After	Variation	Results		Before	After	Variation	Results	
lass (g)	290.6	290.6	Mass loss % 0.00%	р	Mass (g)	290.4	290.3	Mass loss % 0.03%	Р	
OCV (V)	12.59	12.59	Remained OCV% 100.00%		OCV (V)	12.58	12.58	Remained OCV% 100.00%	P	
		Sample N	lo.: 03				Sample N	lo.: 07		
	Before	After	Variation	Results		Before	After	Variation	Results	
lass (g)	290.4	290.4	Mass loss % 0.00%	Р	Mass (g)	290.6	290.6	Mass loss % 0.00%	Р	
DCV (V)	12.59	12.58	Remained OCV% 99.92%		OCV (V)	12.59	12.59	Remained OCV% 100.00%	P	
		Sample N	lo.: 04				Sample N	lo.: 08		
	Before	After	Variation	Results		Before	After	Variation	Results	
lass (g)	290.6	290.6	Mass loss % 0.00%	Р	Mass (g)	290.5	290.5	Mass loss % 0.00%	Р	
OCV (V)	12.58	12.58	Remained OCV% 100.00%		OCV (V)	12.59	12.58	Remained OCV% 99,92%	P	

T.2 Thermal Test	Start time: 08 / 02 Finish time: 08 / 09	Ambient temp.:	25.3 °C	Operator: Betty	Reviewer: Esmond	
	Sample No.: 01			Sample No.:	05	

		Sample N	0.: 01		Sample No.: 05								
	Before	After	Variation	Results		Before	After	Variation	Results				
Mass (g)	290.5	290.4	Mass loss % 0.03%	Р	Mass (g)	290.4	290.3	Mass loss % 0.03%	Р				
OCV (V)	12.59	12.37	Remained OCV% 98.28%		OCV (V)	12.59	12.36	Remained OCV% 98.20%	F				
		Sample N	o.: 02				Sample N	o.: 06					
	Before	After	Variation	Results		Before	After	Variation	Results				
Mass (g)	290.6	290.6	Mass loss % 0.00%	р	Mass (g)	290.3	290.2	Mass loss % 0.03%	Р				
OCV (V)	12.59	12.41	Remained OCV% 98.57%		OCV (V)	12.58	12.37	Remained OCV% 98.33%	F				
		Sample N	lo.: 03				Sample N	o.: 07					
	Before	After	Variation	Results		Before	After	Variation	Results				
Mass (g)	290.4	290.3	Mass loss % 0.03%	р	Mass (g)	290.6	290.5	Mass loss % 0.03%	Р				
OCV (V)	12.58	12.40	Remained OCV% 98.57%		OCV (V)	12.59	12.37	Remained OCV% 98.28%	F				
		Sample N	o.: 04				Sample N	o.: 08					
	Before	After	Variation	Results		Before	After	Variation	Results				
Mass (g)	290.6	290.6	Mass loss % 0.00%	р	Mass (g)	290.5	290.4	Mass loss % 0.03%	Р				
OCV (V)	12.58	12.37	Remained OCV% 98.33%	1 1	OCV (V)	12.58	12.36	Remained OCV% 98.23%	۲				

T.3 Vibrat	tion		Start time: 08 / 09 / Finish time: 08 / 10 /	11:41 10:16 Ambier	nt temp.:	24.6 °C	Operator: Betty	Reviewer: Esmond	
		Sample N	o.: 01				Sample N	o.: 05	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	290.4	290.4	Mass loss % 0.0	00% P	Mass (g)	290.3	290.2	Mass loss % 0.03%	Р
OCV (V)	12.37	12.36	Remained OCV% 99,	92%	OCV (V)	12.36	12.36	Remained OCV% 100.00%	F
		Sample N	o.: 02				Sample N	o.: 06	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	290.6	290.5	Mass loss % 0.0	03% P	Mass (g)	290.2	290.2	Mass loss % 0.00%	Р
OCV (V)	12.41	12.41	Remained OCV% 100	.00%	OCV (V)	12.37	12.37	Remained OCV% 100.00%	P
		Sample N	lo.: 03				Sample N	o.: 07	
	Before	After	Variation	Results	1 1	Before	After	Variation	Results
Mass (g)	290.3	290.3	Mass loss % 0.0	00% P	Mass (g)	290.5	290.4	Mass loss % 0.03%	Р
OCV (V)	12.40	12.40	Remained OCV% 100	.00%	OCV (V)	12.37	12.36	Remained OCV% 99.92%	F
		Sample N	o.: 04				Sample N	o.: 08	
	Before	After	Variation	Results		Before	After	Variation	Results
Mass (g)	290.6	290.6	Mass loss % 0.0	00% P	Mass (g)	290.4	290.4	Mass loss % 0.00%	Р
OCV (V)	12.37	12.36	Remained OCV% 99,	92%	OCV (V)	12.36	12.36	Remained OCV% 100.00%	r

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Results

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T.4 Shock					Start tim Finish tir		10/ 13 10/ 15		Ambient	temp.:	25.1	C	Operator	-		Reviewe	r: Esmond	
			ç	Sample N										Sample Ne		-		
	Befo	ene	Af	ter		Variation		Res	sults		Bei	fore	Af	ter		Variation		Results
Mass (g)	290.		29			oss %	0.03%		Р	Mass (g)	290.2			0.2		loss %	0.00%	Р
OCV (V)	12.3	6	12.	.36	Remaine	d OCV%	100.00%			OCV (V)	12.36		12	.36	Remaine	ed OCV%	100.00%	
			<i>.</i> ,	Sample N	o.: 0	2								Sample No	o.: 0	6		
	Befo			ter		Variation		Res	sults				ter		Variation	1	Result	
Mass (g)	290.		29			oss %	0.00%		P	Mass (g)	29		29			oss %	0.03%	Р
OCV (V)	12.4	1	12.			d OCV%	100.00%			OCV (V)	12.	.37	12			d OCV%	100.00%	
	Sample No.: 03													Sample No	o.: 0	-		
	Befo			ter		Variation		Res	sults			fore		ter		Variation		Result
Mass (g)	290.		29			oss %	0.00%		Р	Mass (g)	29			0.3		oss %	0.03%	Р
OCV (V)	/) 12.40 12.39 Remained OCV% 99.92%			-	OCV (V)	12.	.36	12			d OCV%	100.00%	-					
				Sample N		-								Sample No		-		
-					Variation		Res	sults			fore		ter		Variation		Results	
Mass (g)	290.		29			oss %	0.00%		Р	Mass (g)	29			0.3		loss %	0.03%	Р
OCV (V)	12.3	6	12.	.35	Remaine	d OCV%	99.92%			OCV (V)	12.	.36	12	.36	Remaine	d OCV%	100.00%	•
T.5 Externa					Start tim Finish tir	ne: 08/		: 27	Ambient		25.2	-	Operator				r: Esmond	
		Sample	No.: 01	Sample	No.: 02	Sample	No.: 03	Sample	No.: 04	Sample	No.: 05	Sample	No.: 06	Sample	No.: 07	Sample	No.: 08	
Resistan (<100m2	Ω)	55	5.9	58	3.4	59).3	56.7		56	6.7 54.3		4.3	55.2		56.2		
OCV before				10.11				10.05				40.07		10.00				
after sho circuit(V		12.36	0.00	12.41	0.00	12.39	0.00	12.35	0.00	12.36	0.00	12.37	0.00	12.36	0.00	12.36	0.00	
Max Terr (< 170℃	c)	55			55.1 55.0			55.1			5.1 55.0		55.1 55.1					
Results	S		Р	ŀ	P		Р		P		Р		Р	F	,		Р	
T.6 Impact	(Comp	onent o	ell)		Start tim Finish tir		03/ 17 04/ 09		Ambient	temp.:	25.3	rc	Operator	: Betty		Reviewe	r: Esmond	
		Sam	ple No.:	01C	Sam	ple No.:	02C	Sam	ple No.:	03C	Sam	ple No.:	04C	Sam	ple No.:	05C		
OCV befo test(V)			3.59			3.60			3.59	3.60		3.60	.60		3.60			
Max Terr (< 170℃			92.3			92.9			93.7		95.2		91.6					
Results	s		Р			Р			Ρ			Р			Р			
		Sam	ple No.:	06C	Sam	ple No.:	07C	Sam	ple No.:	08C	Sam	ple No.:	09C	Sam	ple No.:	10C		
OCV befo test(V)																		
Max Ten (< 170℃																		
Results	s																	
T.7 Overcha	arge				Start tim Finish tir			: 51 : 27	Ambient	temp.:	24.3	τ	Operator	: Betty		Reviewe	r: Esmond	
		Sample	No.: 09	Sample	No.: 10	Sample	No.: 11	Sample	No.: 12	Sample	No.: 13	Sample	No.: 14	Sample	No.: 15	Sample	No.: 16	
OCV before test(V)		12	.59	12	.59	12	.58	12	.59	12	.59	12	.58	12.	59	12	.59	

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7. Equipment for Test:



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