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## CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 6<sup>th</sup> revised edition of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

<input type="checkbox"/> Lithium-ion cell <input checked="" type="checkbox"/> Lithium-ion battery <input type="checkbox"/> Lithium-ion single cell battery	
Model name	<b>L18L3PF1</b>
Cell Model name	<b>P594285A1</b>
Nominal voltage	<b>11.34V</b>
Electric power capacity	<b>36.00Wh</b>

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# UN38.3 Test Report

– L18L3PF1 (Nom. 36.00Wh, 11.34V) –

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# 1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure) 11.6kPa for 6hr at 20+/-5°C		T1~T5 : Sequence Tests <pre> graph TD     T1[Test 1 Altitude Simulation] --&gt; T2[Test 2 Thermal Test]     T2 --&gt; T3[Test 3 Vibration]     T3 --&gt; T4[Test 4 Shock]     T4 --&gt; T5[Test 5 Ext. Short Circuit]           </pre>
Test 2. Thermal Test	[72±2°C, 6hr ↔ -40±2°C, 6hr, interval max. 30min] x 10 cycle Storing at 20±5°C for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion	<ul style="list-style-type: none"> <li>- After OCV (%) ≥ 90%</li> <li>- No leakage, no venting, no disassembly, no rupture, no fire</li> <li>- Mass loss limit (leakage)               <ol style="list-style-type: none"> <li>1) If M&lt;1g, less than 0.5%,</li> <li>2) If 1g≤M≤75g, less than 0.2%,</li> <li>3) If M&gt;75g, less than 0.1%</li> </ol> </li> </ul>	
Test 4. Shock	Half sine shock 1) Peak acceleration - For cells & single cell batteries : 150gn - For batteries (whichever is smaller) : 150gn or $\sqrt{\frac{100850}{\text{Mass}(kg)}} \text{ gn}$ 2) Pulse duration : 6msec 3) 6 direction (±x, y, z) x 3 cycle		
Test 5. External Short Circuit	1) Samples to be heated to 57±4°C in chamber (Measured on external case) 2) Less than 0.1Ω, ext. short-circuit at 57±4°C 3) 1hr continue after returning to 57±4°C	<ul style="list-style-type: none"> <li>- No disassembly, no rupture, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170°C</li> </ul>	
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170°C</li> </ul>	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate : 1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

# 2-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result

**A. 1st cycle fully charged state**

1	12.3319	157.03	12.7401	157.00	100.00	0.019	Pass	12.5489	156.95	98.50	0.032	Pass	12.5442	156.96	99.96	0.000	Pass	12.5320	156.97	99.90	0.000	Pass
2	12.3397	156.96	12.7432	156.93	100.00	0.019	Pass	12.5510	156.87	98.49	0.038	Pass	12.5463	156.88	99.96	0.000	Pass	12.5341	156.89	99.90	0.000	Pass
3	12.3323	157.08	12.7418	157.05	100.00	0.019	Pass	12.5496	157.00	98.49	0.032	Pass	12.5452	157.01	99.96	0.000	Pass	12.5327	157.02	99.90	0.000	Pass
4	12.7389	156.92	12.7365	156.89	99.98	0.019	Pass	12.5463	156.84	98.51	0.032	Pass	12.5418	156.84	99.96	0.000	Pass	12.5296	156.86	99.90	0.000	Pass

**B. 50th cycle fully charged state**

5	12.3325	157.00	12.3343	156.96	100.00	0.025	Pass	12.1385	156.91	98.41	0.032	Pass	12.1362	156.92	99.98	0.000	Pass	12.1209	156.93	99.87	0.000	Pass
6	12.3289	157.07	12.3308	157.04	100.00	0.019	Pass	12.1353	156.99	98.41	0.032	Pass	12.1343	157.00	99.99	0.000	Pass	12.1172	157.01	99.86	0.000	Pass
7	12.3350	156.98	12.3380	156.94	100.00	0.025	Pass	12.1416	156.90	98.41	0.025	Pass	12.1405	156.90	99.99	0.000	Pass	12.1237	156.92	99.86	0.000	Pass
8	12.3336	157.08	12.3339	157.04	100.00	0.025	Pass	12.1385	156.99	98.42	0.032	Pass	12.1383	157.01	100.00	0.000	Pass	12.1214	157.01	99.86	0.000	Pass

# 2-2. T5/T7 Test Result

## EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### A. 1st cycle fully charged state

1	12.5320	58.10	Pass
2	12.5341	57.78	Pass
3	12.5327	57.43	Pass
4	12.5296	56.81	Pass

### B. 50th cycle fully charged state

5	12.1209	58.47	Pass
6	12.1172	58.21	Pass
7	12.1237	57.71	Pass
8	12.1214	56.94	Pass

## Overcharge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### A. 1st cycle fully charged state

9	12.7478	24.21	Pass
10	12.7439	24.11	Pass
11	12.7379	24.21	Pass
12	12.7431	23.85	Pass

### B. 50th cycle fully charged state

13	12.3247	23.81	Pass
14	12.3347	23.61	Pass
15	12.3253	23.87	Pass
16	12.3337	23.41	Pass

# 2-3. T6/T8 Test Result (P594285A1)

Crush (T6)			
NO.	Initial OCV(V)	Max. Temp (°C)	Result

**A. 1st cycle 50% charged state**

C-1	3.8246	24.34	Pass
C-2	3.8248	25.36	Pass
C-3	3.8240	23.96	Pass
C-4	3.8238	24.08	Pass
C-5	3.8244	24.17	Pass

Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result

**A. 1st cycle fully discharged state**

C-6	3.2873	95.03	Pass
C-7	3.2909	84.72	Pass
C-8	3.2872	89.41	Pass
C-9	3.2842	88.08	Pass
C-10	3.2933	94.86	Pass
C-11	3.2858	92.11	Pass
C-12	3.2876	91.82	Pass
C-13	3.2858	85.91	Pass
C-14	3.2854	99.33	Pass
C-15	3.2863	90.32	Pass

**B. 50th cycle fully discharged state**

C-16	3.3485	83.75	Pass
C-17	3.3622	105.54	Pass
C-18	3.3468	113.60	Pass
C-19	3.3488	90.78	Pass
C-20	3.3482	94.48	Pass
C-21	3.3528	106.91	Pass
C-22	3.3468	87.58	Pass
C-23	3.3518	88.36	Pass
C-24	3.3462	85.90	Pass
C-25	3.3438	90.81	Pass

# 3. Sample Image

