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## CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 6<sup>th</sup> revised edition of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

<input type="checkbox"/> Lithium-ion cell <input checked="" type="checkbox"/> Lithium-ion battery <input type="checkbox"/> Lithium-ion single cell battery	
Model name	<b>L18L4PFO</b>
Cell Model name	<b>P595490B4</b>
Nominal voltage	<b>15.12V</b>
Electric power capacity	<b>70.00Wh</b>

Approved By: Xuyuan



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# UN38.3 Test Report

– L18L4PF0 (Nom. 70.00Wh, 15.12V) –

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# 1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure) 11.6kPa for 6hr at 20+/-5°C		T1~T5 : Sequence Tests <pre> graph TD     T1[Test 1 Altitude Simulation] --&gt; T2[Test 2 Thermal Test]     T2 --&gt; T3[Test 3 Vibration]     T3 --&gt; T4[Test 4 Shock]     T4 --&gt; T5[Test 5 Ext. Short Circuit]           </pre>
Test 2. Thermal Test	[72±2°C, 6hr ↔ -40±2°C, 6hr, interval max. 30min] x 10 cycle Storing at 20±5°C for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion	<ul style="list-style-type: none"> <li>- After OCV (%) ≥ 90%</li> <li>- No leakage, no venting, no disassembly, no rupture, no fire</li> <li>- Mass loss limit (leakage)               <ol style="list-style-type: none"> <li>1) If M&lt;1g, less than 0.5%,</li> <li>2) If 1g≤M≤75g, less than 0.2%,</li> <li>3) If M&gt;75g, less than 0.1%</li> </ol> </li> </ul>	
Test 4. Shock	Half sine shock 1) Peak acceleration - For cells & single cell batteries : 150gn - For batteries (whichever is smaller) : 150gn or $\sqrt{\frac{100850}{Mass(kg)}} gn$ 2) Pulse duration : 6msec 3) 6 direction (±x, y, z) x 3 cycle		
Test 5. External Short Circuit	1) Samples to be heated to 57±4°C in chamber (Measured on external case) 2) Less than 0.1Ω, ext. short-circuit at 57±4°C 3) 1hr continue after returning to 57±4°C	<ul style="list-style-type: none"> <li>- No disassembly, no rupture, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170°C</li> </ul>	
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170°C</li> </ul>	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate : 1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

# 2-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result

**A. 1st cycle fully charged state**

1	16.8083	288.16	16.8028	288.15	99.97	0.003	Pass	16.4939	288.04	98.16	0.038	Pass	16.4853	288.07	99.95	0.000	Pass	16.4826	288.08	99.98	0.000	Pass
2	16.7909	286.55	16.7852	286.55	99.97	0.000	Pass	16.8948	286.44	100.00	0.038	Pass	16.8885	286.46	99.96	0.000	Pass	16.8837	286.47	99.97	0.000	Pass
3	16.8083	288.24	16.8038	288.25	99.97	0.000	Pass	16.4968	288.12	98.17	0.045	Pass	16.4861	288.15	99.94	0.000	Pass	16.4842	288.16	99.99	0.000	Pass
4	16.8019	287.47	16.7958	287.46	99.96	0.003	Pass	16.4896	287.35	98.18	0.038	Pass	16.4775	287.38	99.93	0.000	Pass	16.4765	287.38	99.99	0.000	Pass

**B. 50th cycle fully charged state**

5	16.8221	288.65	16.8188	288.65	99.98	0.000	Pass	16.5283	288.54	98.27	0.038	Pass	16.5179	288.58	99.94	0.000	Pass	16.5159	288.58	99.99	0.000	Pass
6	16.8169	288.21	16.8142	288.21	99.98	0.000	Pass	16.5248	288.12	98.28	0.031	Pass	16.5143	288.14	99.94	0.000	Pass	16.5127	288.16	99.99	0.000	Pass
7	16.8123	286.42	16.8093	286.43	99.98	0.000	Pass	16.5196	286.33	98.28	0.035	Pass	16.5096	286.36	99.94	0.000	Pass	16.5076	286.37	99.99	0.000	Pass
8	16.8257	288.51	16.8238	288.53	99.99	0.000	Pass	16.5330	288.43	98.27	0.035	Pass	16.5245	288.47	99.95	0.000	Pass	16.5235	288.46	99.99	0.003	Pass

# 2-2. T5/T7 Test Result

## EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### A. 1st cycle fully charged state

1	16.4826	58.35	Pass
2	16.8837	58.15	Pass
3	16.4842	57.60	Pass
4	16.4765	57.30	Pass

### B. 50th cycle fully charged state

5	16.5159	58.44	Pass
6	16.5127	58.16	Pass
7	16.5076	57.95	Pass
8	16.5235	57.23	Pass

## Overcharge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### A. 1st cycle fully charged state

9	12.5005	24.01	Pass
10	12.5053	24.01	Pass
11	12.5114	23.91	Pass
12	12.5145	23.75	Pass

### B. 50th cycle fully charged state

13	12.5234	23.91	Pass
14	12.5205	23.51	Pass
15	12.5178	23.57	Pass
16	12.5238	23.41	Pass

## 2-3. T6/T8 Test Result (P595490B4)

**Crush (T6)**

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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**A. 1st cycle 50% charged state**

C-1	3.827	20.73	Pass
C-2	3.826	20.37	Pass
C-3	3.826	19.75	Pass
C-4	3.826	20.11	Pass
C-5	3.252	20.30	Pass

**Forced Discharge (T8)**

NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result
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**A. 1st cycle fully discharged state**

C-6	3.243	82.06	Pass	C-16	3.325	77.94	Pass
C-7	3.240	73.57	Pass	C-17	3.323	80.22	Pass
C-8	3.239	72.69	Pass	C-18	3.334	88.16	Pass
C-9	3.241	79.03	Pass	C-19	3.334	80.73	Pass
C-10	3.241	74.51	Pass	C-20	3.325	76.07	Pass
C-11	3.244	78.94	Pass	C-21	3.330	80.85	Pass
C-12	3.251	76.06	Pass	C-22	3.332	78.83	Pass
C-13	3.243	77.02	Pass	C-23	3.334	75.14	Pass
C-14	3.243	77.20	Pass	C-24	3.330	82.70	Pass
C-15	3.242	68.57	Pass	C-25	3.342	78.34	Pass

**B. 50th cycle fully discharged state**

# 3. Sample Image

