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CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 6th revised edition of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

<input type="checkbox"/> Lithium-ion cell <input checked="" type="checkbox"/> Lithium-ion battery <input type="checkbox"/> Lithium-ion single cell battery	
Model name	L18L3P71
Cell Model name	ICP478873L1
Nominal voltage	11.58V
Electric power capacity	57.00Wh

Approved By: Xuyuan



Assistant Manager

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UN38.3 Test Report

– L18L3P71 (Nom. 57.00Wh, 11.58V) –

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1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5°C		T1~T5 : Sequence Tests <pre> graph TD T1[Test 1 Altitude Simulation] --> T2[Test 2 Thermal Test] T2 --> T3[Test 3 Vibration] T3 --> T4[Test 4 Shock] T4 --> T5[Test 5 Ext. Short Circuit] </pre>
Test 2. Thermal Test	[72±2°C,6hr ↔ -40±2°C,6hr, interval max. 30min] x 10cycle Storing at 20±5°C for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion	- After OCV (%) ≥ 90% - No leakage, no venting, no disassembly, no rupture, no fire - Mass loss limit (leakage) 1) If M<1g, less than 0.5%, 2) If 1g≤M≤75g, less than 0.2%, 3) If M>75g, less than 0.1%)	
Test 4. Shock	Half sine shock 1) Peak acceleration - For cells & single cell batteries : 150gn - For batteries (whichever is smaller) : 150gn or $\sqrt{\frac{100850}{Mass(kg)}} gn$ 2) Pulse duration : 6msec 3) 6 direction (±x, y, z) x 3 cycle		
Test 5. External Short Circuit	1) Samples to be heated to 57±4°C in chamber (Measured on external case) 2) Less than 0.1Ω, ext. short-circuit at 57±4°C 3) 1hr continue after returning to 57±4°C	- No disassembly, no rupture, no fire within 6 hours after the test - Max. Temp ≤ 170°C	
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	- No disassembly, no fire within 6 hours after the test - Max. Temp ≤ 170°C	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	- No disassembly, no fire within 7 days after the test	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	- No disassembly, no fire within 7 days after the test	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

2-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result

A. 1st cycle fully charged state

1	13.0271	231.60	13.0236	231.57	99.97	0.013	Pass	12.8062	231.52	98.33	0.022	Pass	12.8004	231.54	99.95	0.000	Pass	12.7995	231.53	99.99	0.004	Pass
2	13.0295	231.34	13.0257	231.30	99.97	0.017	Pass	12.8085	231.25	98.33	0.022	Pass	12.8025	231.27	99.95	0.000	Pass	12.8018	231.26	99.99	0.004	Pass
3	13.0281	231.38	13.0243	231.34	99.97	0.017	Pass	12.8049	231.30	98.32	0.017	Pass	12.7986	231.31	99.95	0.000	Pass	12.7980	231.30	100.00	0.004	Pass
4	13.0232	231.75	13.0200	231.73	99.98	0.009	Pass	12.8043	231.67	98.34	0.026	Pass	12.7981	231.69	99.95	0.000	Pass	12.7975	231.68	100.00	0.004	Pass

B. 50th cycle fully charged state

5	12.9907	230.71	12.9907	230.70	100.00	0.004	Pass	12.7985	230.65	98.52	0.022	Pass	12.7924	230.67	99.95	0.000	Pass	12.7918	230.67	100.00	0.000	Pass
6	12.9928	231.85	12.9931	231.84	100.00	0.004	Pass	12.8033	231.79	98.54	0.022	Pass	12.7973	231.80	99.95	0.000	Pass	12.7966	231.80	99.99	0.000	Pass
7	12.9985	231.19	12.9984	231.17	100.00	0.009	Pass	12.8047	231.13	98.51	0.017	Pass	12.7988	231.15	99.95	0.000	Pass	12.7979	231.15	99.99	0.000	Pass
8	12.9973	231.12	12.9973	231.10	100.00	0.009	Pass	12.8032	231.05	98.51	0.022	Pass	12.7976	231.07	99.96	0.000	Pass	12.7966	231.06	99.99	0.004	Pass

2-2. T5/T7 Test Result

EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

1	12.7995	58.38	Pass
2	12.8018	58.14	Pass
3	12.7980	57.75	Pass
4	12.7975	57.45	Pass

B. 50th cycle fully charged state

5	12.7918	58.31	Pass
6	12.7966	58.17	Pass
7	12.7979	57.72	Pass
8	12.7966	57.51	Pass

Overcharge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

9	13.0248	21.80	Pass
10	13.0259	21.59	Pass
11	13.0307	21.59	Pass
12	13.0286	21.84	Pass

B. 50th cycle fully charged state

13	12.9988	21.59	Pass
14	12.9729	21.19	Pass
15	12.9999	21.45	Pass
16	12.9880	21.19	Pass

2-3. T6/T8 Test Result (ICP478873L1)

Crush (T6)			
NO.	Initial OCV(V)	Max. Temp (°C)	Result

A. 1st cycle 50% charged state

C-1	3.864	22.06	Pass
C-2	3.861	22.98	Pass
C-3	3.860	22.79	Pass
C-4	3.864	22.06	Pass
C-5	3.863	22.34	Pass

Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result

A. 1st cycle fully discharged state

C-6	3.017	41.15	Pass
C-7	3.027	42.45	Pass
C-8	3.045	44.61	Pass
C-9	3.050	44.41	Pass
C-10	3.013	43.02	Pass
C-11	3.025	41.41	Pass
C-12	3.023	43.56	Pass
C-13	3.018	43.82	Pass
C-14	3.010	40.69	Pass
C-15	3.035	43.95	Pass

B. 50th cycle fully discharged state

C-16	3.080	41.19	Pass
C-17	3.077	40.98	Pass
C-18	3.057	44.85	Pass
C-19	3.062	43.64	Pass
C-20	3.100	44.92	Pass
C-21	3.099	44.23	Pass
C-22	3.068	40.18	Pass
C-23	3.097	40.41	Pass
C-24	3.081	44.53	Pass
C-25	3.067	40.82	Pass

3. Sample Image

