



新普科技股份有限公司  
 新世電子(常熟)有限公司  
 新普科技(重慶)有限公司  
 華普電子(常熟)有限公司

Control Number: SLEU-1809007

# Lithium-ion Battery UN38.3 Test Report

## Recommendations on the TRANSPORT OF DANGEROUS GOODS

(Manual of Tests and Criteria, Sixth revised edition)

**Customer: Lenovo**

**Model: L18M3PF7**

**Rating: 11.4V, Typical Capacity 4610mAh/ 52.5Wh**

**Rated Capacity 4480mAh/ 51Wh**

**Issue date: 2018/09/27**

Approved By	Checked By	Prepared By

SIMPLO TECHNOLOGY CO., LTD.

ADD : No.471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303, Taiwan

TEL: +886-3-5695920

FAX: +886-3-5695931



SIMPLO TECHNOLOGY (CHANGSHU) INC.

ADD : No.2 Dong Nan Avenue, Changshu, Jiangsu Province, China

TEL: +86-512-52302255

FAX: +86-512-52302277



SIMPLO TECHNOLOGY (CHONGQING) INC.

ADD : No.2 Zongbao Avenue, Shapingba District, ChongQing, China

TEL: +86-23-61718899

FAX: +86-23-61210488



HUAPU TECHNOLOGY (CHANGSHU) INC.

ADD : No.2 Dong Nan Avenue, Changshu, Jiangsu Province, China

TEL: +86-512-52302255

FAX: +86-512-52302277



Form No. : W11-002-B04

本資料為新普科技股份有限公司之智慧財產權，非經本公司書面授權許可，不得透露或使用本資料，亦不得複印、複製或轉變成其它任何形式使用。  
 The information contained herein is the exclusive property of SIMPLO TECHNOLOGY CO., LTD, and shall not be distributed, reproduced, or disclosed in whole or in part without prior written permission.

本測試報告僅對上述測試項目有效，本報告分離使用無效

Page 1 of 7

This test report is valid only to the items, Invalid for separation using.



### 1. Purpose of the Test :

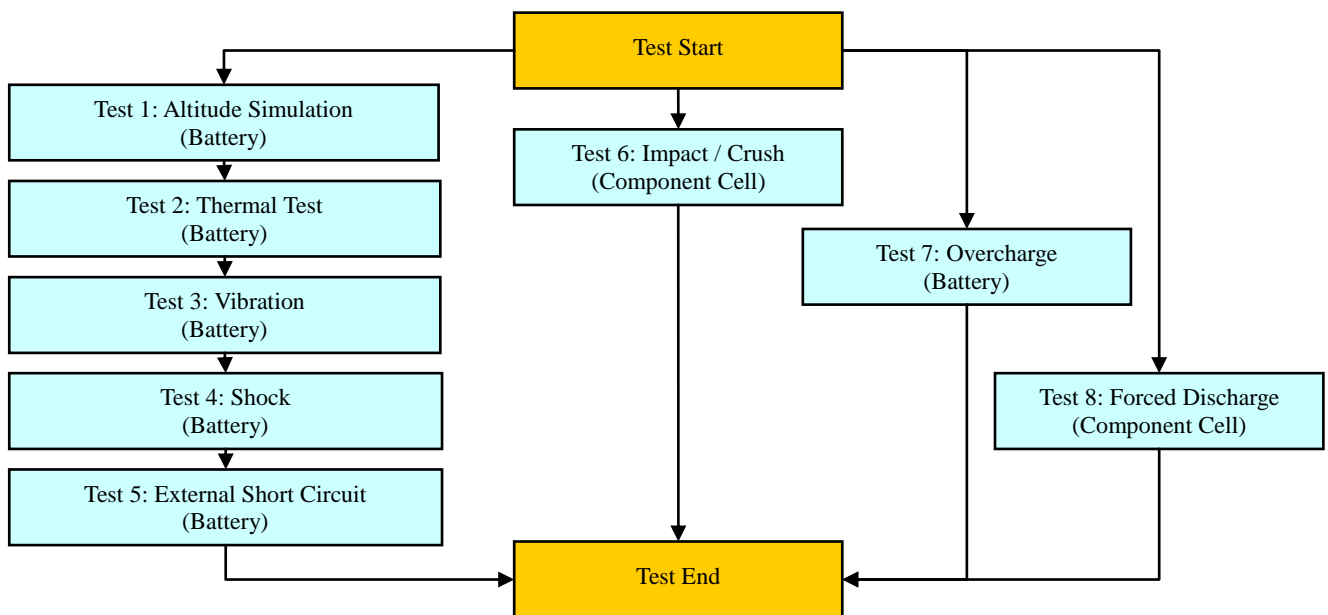
To test each cell/battery is of the type proved to meet the requirements in United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Section 38.3.

### 2. Test Quantity :

- 2.1 Four batteries, at first cycle, in fully charged states. (For T.1~T.5)
- 2.2 Four batteries, after 50 cycles ending in fully charged states. (For T.1~T.5)
- 2.3 Five component cells, at first cycle at 50% of the design rated capacity. (For T.6)
- 2.4 Four batteries, at first cycle, in fully charged states. (For T.7)
- 2.5 Four batteries, after 50 cycles ending in fully charged states. (For T.7)
- 2.6 Ten component cells, at first cycle in fully discharge states. (For T.8)
- 2.7 Ten component cells, after 50 cycles ending in fully discharged states. (For T.8)

### 3. Test Procedure :

- 3.1 All detailed test procedures must be based on United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Section 38.3.
- 3.2 Test flow shall be followed as below.





#### 4. Test Result :

##### 4.1 T.1 ~T.4 Test result: **Passed**

- 4.1.1 All batteries could meet the requirement of Table 38.3.1 Mass loss limit ( $M < 1g$ : 0.5% ;  $1g \leq M \leq 75g$ : 0.2% ;  $M > 75g$ : 0.1%) and residual OCV not less than 90% after the test.
- 4.1.2 No leakage, no venting, no disassembly, no rupture and no fire.

##### 4.2 T.5 Test result: **Passed**

- 4.2.1 All batteries could meet the requirement, external temperature did not exceed 170°C.
- 4.2.2 All batteries were no disassembly, no rupture and no fire during the test and within six hours after the test.

##### 4.3 T.6 Test result: **Passed**

- 4.3.1 All component cells could meet the requirement, external temperature did not exceed 170°C.
- 4.3.2 All component cells were no disassembly and no fire during the test and within six hours after the test.

##### 4.4 T.7 Test result: **Passed**

- 4.4.1 All batteries could meet no disassembly and no fire during the test and within seven days after the test.

##### 4.5 T.8 Test result: **Passed**

- 4.5.1 All component cells could meet the requirement, no disassembly and no fire during the test and within seven days after the test.

**Conclusion: The samples had passed the test items of UN38.3.**



新普科技股份有限公司  
 新世電子(常熟)有限公司  
 新普科技(重慶)有限公司  
 華普電子(常熟)有限公司

Control Number: SLEU-1809007

## 5. Test Equipment :

**SMP** SIMPLO TECHNOLOGY CO., LTD.

Address : No.471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303, Taiwan

TEL: +886-3-5695920; FAX: +886-3-5695931

Revised Date: 2018-09-27

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
<b>Pretest</b>								
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2018/2/26	2019/2/26	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2018/1/3	2019/1/3	
V	ML-763	Learning	715C	0~18V 0~8A	SMP	2018/2/26	2019/2/26	
V	ML-764	Learning	715C	0~18V 0~8A	SMP	2018/1/3	2019/1/3	
	ML-925	Learning	750C8	0~60V 0~30A	SMP	2018/1/3	2019/1/3	
<b>T.1 Altitude Simulation</b>								
V	ML-522	Altitude	SVT-120	Kpa:30~90	HSIN JIANG	2018/7/18	2019/7/18	
V	ML-257	Multimeter	HP 34401A	Note 1	Agilent	2018/3/1	2019/3/1	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	CHUANHUA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005Kg		2018/9/12	2019/9/12	
V	ML-550	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
<b>T.2 Thermal Test</b>								
V	ML-789	Thermal Shock	GTST-080-65-AW	T:-40 to 120℃	GF	2018/1/3	2019/1/3	
V	ML-257	Multimeter	HP 34401A	note 1	Agilent	2018/3/1	2019/3/1	
	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	CHUANHUA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005Kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
<b>T.3 Vibration</b>								
V	ML-233	Vibration	KD-9636-EM-300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	HP 34401A	note 1	Agilent	2018/3/1	2019/3/1	
	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	CHUANHUA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005Kg		2018/9/12	2019/9/12	
V	ML-552	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
<b>T.4 Shock</b>								
V	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	HP 34401A	note 1	Agilent	2018/3/1	2019/3/1	
	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	CHUANHUA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005Kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
<b>T.5 External Short Circuit</b>								
V	ML-534	mΩ Hitester	3540	1mΩ ~ 30kΩ	HIOKI	2018/9/18	2019/9/18	
V	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-521	Oven	9031	30~80 ℃	YEOW LONG	2018/9/12	2019/9/12	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
<b>T.6 Impact / Crush</b>								
V	ML-339	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/5/17	2019/5/17	
	ML-076	Impact Tester			JYI SHENG	2018/1/3	2019/1/3	
	ML-553	Crush Tester	BCT-01		Simplo	2018/5/16	2019/5/16	
V	ML-866	Crush Tester	M0654		JYI SHENG	2018/4/9	2019/4/9	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	

Form No. : W11-002-B04

本資料為新普科技股份有限公司之智慧財產權，非經本公司書面授權許可，不得透露或使用本資料，亦不得複印、複製或轉變成其它任何形式使用。  
 The information contained herein is the exclusive property of SIMPLO TECHNOLOGY CO., LTD, and shall not be distributed, reproduced, or disclosed in whole or in part without prior written permission.

本測試報告僅對上述測試項目有效，本報告分離使用無效

This test report is valid only to the items, Invalid for separation using.



新普科技股份有限公司  
 新世電子(常熟)有限公司  
 新普科技(重慶)有限公司  
 華普電子(常熟)有限公司

Control Number: SLEU-1809007

**SMP** SIMPLO TECHNOLOGY CO., LTD.

Address : No.471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303, Taiwan

TEL: +886-3-5695920; FAX: +886-3-5695931

Revised Date: 2018-09-27

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	<b>T.7 Overcharge</b>							
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2018/5/17	2019/5/17	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2018/5/17	2019/5/17	
	<b>T.8 Forced Discharge</b>							
	ML-132	Electronic Load	3311C	60V,55A, 300W	Prodigit	2018/3/1	2019/3/1	
	ML-133	Electronic Load	3311C	60V,55A, 300W	Prodigit	2018/3/1	2019/3/1	
	ML-136	Electronic Load	3311C	60V,55A, 300W	Prodigit	2018/3/1	2019/3/1	
	ML-192	Electronic Load	3311C	60V,55A, 300W	Prodigit	2018/3/1	2019/3/1	
	ML-269	Electronic Load	3311C	60V,55A, 300W	Prodigit	2018/3/1	2019/3/1	
	ML-532	DC Electronic Load	33511-01	120V, 240A, 3600W	Prodigit	2018/7/18	2019/7/18	
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2018/5/17	2019/5/17	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2018/5/17	2019/5/17	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2018/5/17	2019/5/17	
Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.								

Form No. : W11-002-B04

本資料為新普科技股份有限公司之智慧財產權，非經本公司書面授權許可，不得透露或使用本資料，亦不得複印、複製或轉變成其它任何形式使用。  
 The information contained herein is the exclusive property of SIMPLO TECHNOLOGY CO., LTD, and shall not be distributed, reproduced, or disclosed in whole or in part without prior written permission.

本測試報告僅對上述測試項目有效,本報告分離使用無效  
 This test report is valid only to the items, Invalid for separation using.



新普科技股份有限公司  
 新世電子(常熟)有限公司  
 新普科技(重慶)有限公司  
 華普電子(常熟)有限公司

Control Number: SLEU-1809007

## 6. T.1~T.8 Detail Reports:

### UN 38.3 Test Datasheet UN38.3/ST/SG/AC.10/11/Rev.6

Control Number: SLEU-1809007	Customer: Lenovo	Model Name: L18M3PF7	SMP Project Name: S340-15A
Pack P/N: 928QA260H (A)(B)	Configuration: 3S1P	Test Duration: 2018/08/28-2018/09/26	Reviewer: Esmond

Test Sample Identification:  Large Battery  Small Battery  Single-cell Battery

Battery Pack						Component Cell		
Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
V	01-04	1 Cycle, Fully charged	V	05-08	50 Cycles, Fully charged	V	01C-05C	1 Cycle, 50% SOC
V	09-12	1 Cycle, Fully charged	V	13-16	50 Cycles, Fully charged	V	06C-15C	1 Cycle, Fully discharged (0% SOC)
		25Cycles, Fully charged			25 Cycles, Fully charged	V	16C-25C	50 Cycles, Fully discharged (0% SOC)

#### T.1 Altitude Simulation

Start time: 2018/09/12 09:00	Ambient temp.: 23.7 °C								Operator: Mia
Finish time: 2018/09/12 16:10	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.560	12.558	12.549	12.561	12.554	12.567	12.562	12.557
	After	12.557	12.553	12.543	12.559	12.549	12.562	12.560	12.553
	Residual OCV %	99.98%	99.96%	99.95%	99.98%	99.96%	99.96%	99.98%	99.97%
Mass (g)	Before	218.320	218.213	218.242	218.324	218.273	218.331	218.258	218.239
	After	218.318	218.212	218.242	218.322	218.273	218.328	218.254	218.238
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results	P	P	P	P	P	P	P	P	

#### T.2 Thermal Test

Start time: 2018/09/12 16:30	Ambient temp.: 24.0 °C								Operator: Mia
Finish time: 2018/09/19 09:30	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.557	12.553	12.543	12.559	12.549	12.562	12.560	12.553
	After	12.427	12.413	12.390	12.424	12.402	12.416	12.422	12.401
	Residual OCV %	98.96%	98.88%	98.78%	98.93%	98.83%	98.84%	98.90%	98.79%
Mass (g)	Before	218.318	218.212	218.242	218.322	218.273	218.328	218.254	218.238
	After	218.299	218.191	218.219	218.300	218.256	218.307	218.230	218.223
	Mass loss %	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%
Results	P	P	P	P	P	P	P	P	

#### T.3 Vibration

Start time: 2018/09/19 09:50	Ambient temp.: 23.8 °C								Operator: Mia
Finish time: 2018/09/20 09:00	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.427	12.413	12.390	12.424	12.402	12.416	12.422	12.401
	After	12.416	12.401	12.382	12.419	12.388	12.404	12.404	12.386
	Residual OCV %	99.91%	99.90%	99.94%	99.96%	99.89%	99.90%	99.86%	99.88%
Mass (g)	Before	218.299	218.191	218.219	218.300	218.256	218.307	218.230	218.223
	After	218.296	218.191	218.215	218.300	218.254	218.306	218.228	218.223
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results	P	P	P	P	P	P	P	P	

#### T.4 Shock

Start time: 2018/09/20 09:20	Ambient temp.: 23.7 °C								Operator: Mia
Finish time: 2018/09/20 15:40	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.416	12.401	12.382	12.419	12.388	12.404	12.404	12.386
	After	12.411	12.397	12.378	12.416	12.383	12.403	12.398	12.384
	Residual OCV %	99.96%	99.97%	99.97%	99.98%	99.96%	99.99%	99.95%	99.98%
Mass (g)	Before	218.296	218.191	218.215	218.300	218.254	218.306	218.228	218.223
	After	218.296	218.188	218.214	218.297	218.254	218.305	218.228	218.223
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results	P	P	P	P	P	P	P	P	

Form No. : W11-002-B04

本資料為新普科技股份有限公司之智慧財產權，非經本公司書面授權許可，不得透露或使用本資料，亦不得複印、複製或轉變成其它任何形式使用。  
 The information contained herein is the exclusive property of SIMPLO TECHNOLOGY CO., LTD, and shall not be distributed, reproduced, or disclosed in whole or in part without prior written permission.

本測試報告僅對上述測試項目有效，本報告分離使用無效

This test report is valid only to the items, Invalid for separation using.



新普科技股份有限公司  
 新世電子(常熟)有限公司  
 新普科技(重慶)有限公司  
 華普電子(常熟)有限公司

Control Number: SLEU-1809007

**T.5 External Short Circuit**

Start time: 2018/09/20 16:00		Ambient temp.: 23.9 °C						Operator: Mia	
Finish time: 2018/09/21 09:10		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.411	12.397	12.378	12.416	12.383	12.403	12.398	12.384
	After	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Resistance (<100mΩ)		56.8	57.3	60.1	58.6	57.8	60.2	58.1	59.5
Max Temp. (< 170°C)		57.2	57.5	57.4	57.9	57.7	57.3	57.9	57.8
Results		P	P	P	P	P	P	P	P

**T.6 Impact / Crush (Component Cell)**

UN38.3/ST/SG/AC.10/11/Rev.6

- Impact - Cylindrical cells not less than 18.0 mm in diameter
- Crush - Prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter

Start time: 2018/09/17 08:50		Ambient temp.: 24.0 °C				Operator: Mia	
Finish time: 2018/09/18 10:00		Sample 01C	Sample 02C	Sample 03C	Sample 04C	Sample 05C	
Initial OCV (V)		3.753	3.747	3.756	3.742	3.755	
Max Temp. (< 170°C)		24.0	23.7	23.8	23.6	24.1	
Results		P	P	P	P	P	

**T.7 Overcharge**

Start time: 2018/09/18 09:40		Ambient temp.: 24.1 °C						Operator: Mia	
Finish time: 2018/09/26 10:10		Sample 09	Sample 10	Sample 11	Sample 12	Sample 13	Sample 14	Sample 15	Sample 16
Initial OCV (V)		12.559	12.560	12.548	12.558	12.558	12.565	12.566	12.558
Results		P	P	P	P	P	P	P	P

**T.8 Forced Discharge (Component Cell)**

Start time: 2018/09/18 10:20		Ambient temp.: 23.8 °C							Operator: Mia	
Finish time: 2018/09/26 13:40		Sample 06C	Sample 07C	Sample 08C	Sample 09C	Sample 10C	Sample 11C	Sample 12C	Sample 13C	
Initial OCV (V)		3.492	3.457	3.483	3.428	3.435	3.451	3.465	3.486	
Results		P	P	P	P	P	P	P	P	
Sample No.		Sample 14C	Sample 15C	Sample 16C	Sample 17C	Sample 18C	Sample 19C	Sample 20C	Sample 21C	
Initial OCV (V)		3.478	3.467	3.438	3.471	3.446	3.442	3.462	3.485	
Results		P	P	P	P	P	P	P	P	
Sample No.		Sample 22C	Sample 23C	Sample 24C	Sample 25C					
Initial OCV (V)		3.452	3.477	3.461	3.449					
Results		P	P	P	P					

**7. Test Sample:**



Form No. : W11-002-B04

本資料為新普科技股份有限公司之智慧財產權，非經本公司書面授權許可，不得透露或使用本資料，亦不得複印、複製或轉變成其它任何形式使用。  
 The information contained herein is the exclusive property of SIMPLO TECHNOLOGY CO., LTD, and shall not be distributed, reproduced, or disclosed in whole or in part without prior written permission.

本測試報告僅對上述測試項目有效，本報告分離使用無效  
 This test report is valid only to the items, Invalid for separation using.