

# SONY

Sony Electronics(Wuxi) Co., LTD

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## リチウムイオン電池認証書 (類似機種用) Lithium-ion cell or battery(polymer) cell or battery Certification for Similar Models

No: SEW-CB1615  
Date:2016-01-18

1. 単電池/single cell single cell battery  
組電池/battery(pack) (セル構成/composition of cell : 1P1S )
2. 機種名/customer model name : GL40 Sony model name : LIS1631MRPC
3. 顧客名/customer : Motorola
4. 定格/rated

項目/item	規格値/specification	備考/remarks
公称電圧/nominal voltage	3.85V	
定格容量/rated capacity	3300mAh	
ワット時定格値(Wh) /Watt-hour rating	12.8Wh	単電池/cells ≤20Wh 組電池/batteries ≤100Wh

### 5. 類似機種及び試験結果/Similar Model and Test Result

- 1) 類似機種名/Similar Model (Sony model name) : LIS1625ERPC (3.8V, 3000mAh, 11.4Wh)  
 2) 試験結果/Test Result

### 国連勧告テスト結果/Test results of the UN Recommendations on the Transport of Dangerous Goods

国連勧告テスト及び判定基準 (38.3 リチウム電池)		テスト結果/ test results	備考/remarks
NO	テスト項目 test item		
T1	高度シミュレーション/Altitude simulation	OK	
T2	温度試験/Thermal test	OK	
T3	振動/Vibration	OK	
T4	衝撃/Shock	OK	
T5	外部短絡/External short circuit	OK	
T6	衝突 (Impact) /圧壊 (Crush)	OK	
T7	過充電/Overcharge	OK	single cell は対象外
T8	強制放電/Forced discharge	OK	

試験実施日/Tested Date : 2015/12/18~2015/12/30

梱包試験実施日/Tested Date for Package : 2016/01/15~2016/01/18


上記テスト結果は国連勧告試験(UN Manual of Tests and Criteria 5<sup>th</sup> revised edition Amendment 2, Part III, sub-section 38.3)に従い確認した結果であることを証明いたします。

We, Sony Electronics (Wuxi) Co., Ltd., hereby certify that above results are confirmed in accordance with the Manual of Tests and Criteria of the UN Recommendations on the Transport of Dangerous Goods, 5<sup>th</sup> revised edition Amendment 2, Part III, sub-section 38.3.

- 3) 類似機種とのワット時定格値(Wh)、電圧比率/Ratios for Watt-hour, Voltage 類似機種に対して、ワット時定格値(Wh)の変化が20%以内、且つ電圧の増加が20%以内であることを証明します。

We certify the change of the subject model to the similar model is in Watt-hour rating of less than 20% and the increase in voltage of less than 20%.

LIS1631MRPC/LIS1625ERPC : ワット時定格値(Wh 比/Watt-hour Ratio)=112%、  
電圧比/Voltage Ratio=101%

  
 Weiwei Tang / Senior Manager  
 Quality Assurance Department  
 Sony Electronics (Wuxi) Co., Ltd.

A : Checklist for Judging New Type Cell or not

When there is no change in all items, it is NOT considered to be a New Type Cell.

(Change ⇒ ○、 No change ⇒ -)

Battery Pack Model : LIS1631MRPC

Component Cell Model : US4551A0BH5

Check item	The element which is given influence	Presence of change
Safety parts and mechanical components	Are the safety parts and mechanical components of this cell the same as those of the test completion cell?	-
Cathode material system	Is cathode material system of this cell the same as that of the test completion cell?	-
Anode material system	Is anode material system of this cell the same as that of the test completion cell?	-
Electrolyte material system	Is electrolyte material system of this cell the same as that of the test completion cell?	-
Mass of cathode material	Is mass difference of the design center of each cell concerning cathode less than 20%?	-
Mass of anode material	Is mass difference of the design center of each cell concerning anode less than 20%?	-
Mass of electrolyte	Is mass difference of the design center of each cell concerning electrolyte less than 20%?	-
Judgment result	New Type or not	Not new

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## B : Checklist for Judging New Type Battery or not

Confirmation of presence of change in "The element which is given influence"

(Change ⇒ ○, No change ⇒ -)

When there is no change in all items, it is NOT considered to be a New Type Battery.

Battery Pack Model : LIS1631MRPC

Test Item (Function)	The element which is given influence	Presence of change
T1 : Altitude Simulation (Decompression load)	<ul style="list-style-type: none"> <li>• Crimped part, Gasket (Cell)</li> <li>• Gas Release Vent, Cell Case (Cell)</li> <li>• Pack (Plastic) Case</li> <li>• Holding Member (Insulator, Insulation Tape, Both Sides Tape)</li> <li>• Coating materials</li> </ul>	-
T2 : Thermal Shock (Repetition of high temp. and low temp.)	<ul style="list-style-type: none"> <li>• Crimped part, Gasket (Cell)</li> <li>• Gas Release Vent, Cell Case (Cell)</li> <li>• Finished state of Wound Electrodes (Cell)</li> <li>• Pack (Plastic) Case</li> <li>• Holding Member (Insulator, Insulation Tape, Both Sides Tape)</li> <li>• Coating materials</li> </ul>	-
T3 : Vibration (Vibration load)	<ul style="list-style-type: none"> <li>• Finished state of Wound Electrodes (Cell)</li> <li>• Electric wiring member</li> <li>• Electronic Parts on a circuit board</li> <li>• Cell Holding Member (Adhesive, Both Sides Tape, Lib of Plastic Case)</li> </ul>	-
T4 : Shock (Shock load)	<ul style="list-style-type: none"> <li>• Wiring Member</li> <li>• Electronic Parts on a circuit board</li> <li>• Cell Holding Member (Adhesive, Both Sides Tape, Lib of Plastic Case)</li> <li>• Finished state of Wound Electrodes (Cell)</li> </ul>	-
T5 : External Short Circuit (Short current)	<ul style="list-style-type: none"> <li>• Over-voltage Protection</li> <li>• Current Control Device</li> <li>• Safety Device of cell (Cell)</li> <li>• Lead Tab</li> </ul>	-
T6(Cell) : Impact / Crush (Crash load)	<ul style="list-style-type: none"> <li>• Separator (Cell)</li> <li>• Insulation State in a cell (Cell)</li> </ul>	-
T7(Pack) : Overcharge (Charge load)	<ul style="list-style-type: none"> <li>• Overcharge Protection</li> <li>• Thermal Device</li> <li>• Safety Device of cell (Cell)</li> </ul>	-
T8(Cell) : Forced Discharge (Over discharge load)	<ul style="list-style-type: none"> <li>• Finished state of Wound Electrodes (Cell)</li> </ul>	-
Judgment result	New Type or not	Not new

## 国联劝告 结果 1

## Test Result of UN Recommendations Part 1

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机种名/Sony Model Name	LIS1625ERPC		
cell使用/Cell Model Name	US445495H5	构成/Configuration	1P 1S
试验场所/Test Company	索尼电子(无锡)有限公司		
地址/ Address	中国江苏省无锡市新区长江路27号	电话/Tel	86-18068308951
试验室/Test Room	SEW国联劝告试验室	试验期间/Test Dates	2015.12.18~2015.12.30
判定基准/Criterion	UN Manual of Tests and Criteria Rev5, Part III, sub-section 38.3		

试验名称/Test Name		T1:高度模拟试验 Altitude Simulation				质量减少率/ Mass Loss (0.1%以下)	OCV维持率/ Residual OCV (90%以上)	现象确认/ Occurrence
番号 No.	电池状态 Conditions	试验前/Before		试验后/After				
		Mass(g)	OCV (V)	Mass(g)	OCV (V)			
1	初回满充电/ First cycle, fully charged	52.357	4.307	52.358	4.304	0.00%	99.9%	N
2		52.339	4.302	52.338	4.299	0.00%	99.9%	N
3		52.325	4.305	52.325	4.302	0.00%	99.9%	N
4		52.305	4.302	52.307	4.299	0.00%	99.9%	N
5		52.360	4.307	52.358	4.304	0.00%	99.9%	N
6		52.177	4.306	52.176	4.303	0.00%	99.9%	N
7		52.192	4.304	52.190	4.301	0.00%	99.9%	N
8		52.282	4.303	52.282	4.300	0.00%	99.9%	N
9		52.283	4.306	52.283	4.304	0.00%	100.0%	N
10		52.354	4.298	52.354	4.296	0.00%	100.0%	N

试验名称/Test Name		T2:温度试验 Thermal				质量减少率/ Mass Loss (0.1%以下)	OCV维持率/ Residual OCV (90%以上)	现象确认/ Occurrence
番号 No.	电池状态 Conditions	试验前/Before		试验后/After				
		Mass(g)	OCV (V)	Mass(g)	OCV (V)			
1	初回满充电/ First cycle, fully charged	52.358	4.304	52.356	4.251	0.00%	98.8%	N
2		52.338	4.299	52.333	4.248	0.01%	98.8%	N
3		52.325	4.302	52.323	4.249	0.00%	98.8%	N
4		52.307	4.299	52.303	4.247	0.01%	98.8%	N
5		52.358	4.304	52.354	4.252	0.01%	98.8%	N
6		52.176	4.303	52.172	4.246	0.01%	98.7%	N
7		52.190	4.301	52.187	4.245	0.01%	98.7%	N
8		52.282	4.300	52.280	4.247	0.00%	98.8%	N
9		52.283	4.304	52.282	4.252	0.00%	98.8%	N
10		52.354	4.296	52.351	4.246	0.01%	98.8%	N

试验名称/Test Name		T3:振动试验 Vibration				质量减少率/ Mass Loss (0.1%以下)	OCV维持率/ Residual OCV (90%以上)	现象确认/ Occurrence
番号 No.	电池状态 Conditions	试验前/Before		试验后/After				
		Mass(g)	OCV (V)	Mass(g)	OCV (V)			
1	初回满充电/ First cycle, fully charged	52.356	4.251	52.355	4.250	0.00%	100.0%	N
2		52.333	4.248	52.334	4.248	0.00%	100.0%	N
3		52.323	4.249	52.323	4.249	0.00%	100.0%	N
4		52.303	4.247	52.302	4.246	0.00%	100.0%	N
5		52.354	4.252	52.353	4.252	0.00%	100.0%	N
6		52.172	4.246	52.173	4.245	0.00%	100.0%	N
7		52.187	4.245	52.188	4.245	0.00%	100.0%	N
8		52.280	4.247	52.280	4.246	0.00%	100.0%	N
9		52.282	4.252	52.281	4.252	0.00%	100.0%	N
10		52.351	4.246	52.352	4.246	0.00%	100.0%	N

现象/Occurrence

破裂:R <Rupture> 起火:F <Fire> 解体:D <Disassembly> 排气:V <Venting>  
 渗漏:L <Leakage> 无异常:N <No rupture, No fire, No disassembly, No venting, No leakage>

国联劝告试验 结果 2  
Test Result of UN Recommendations Part 2

试验名称/Test Name		T4: 冲击试验 Shock						
番号 No.	电池状态 Conditions	试验前/Before		试验后/After		质量减少率/ Mass Loss (0.1%以下)	OCV维持率/ Residual OCV (90%以上)	现象确认/ Occurrence
		Mass(g)	OCV (V)	Mass(g)	OCV (V)			
1	初回满充电/ First cycle, fully charged	52.355	4.250	52.356	4.250	0.00%	100.0%	N
2		52.334	4.248	52.334	4.247	0.00%	100.0%	N
3		52.323	4.249	52.322	4.248	0.00%	100.0%	N
4		52.302	4.246	52.303	4.246	0.00%	100.0%	N
5		52.353	4.252	52.353	4.252	0.00%	100.0%	N
6		52.173	4.245	52.173	4.245	0.00%	100.0%	N
7		52.188	4.245	52.189	4.245	0.00%	100.0%	N
8		52.280	4.246	52.281	4.245	0.00%	100.0%	N
9		52.281	4.252	52.280	4.252	0.00%	100.0%	N
10		52.352	4.246	52.353	4.245	0.00%	100.0%	N

现象/Occurrence 破裂:R <Rupture> 起火:F <Fire> 解体:D <Disassembly> 排气:V <Venting>  
 渗漏:L <Leakage> 无异常:N <No rupture, No fire, No disassembly, No venting, No leakage>

试验名称/Test Name		T5: 外短路试验 External Short Circuit					
番号 No.	电池状态 Conditions	最大表面温度/Max. Surface Temperature (°C) 170°C	现象确认/ Occurrence	番号 No.	电池状态 Conditions	最大表面温度/Max. Surface Temperature (°C) 170°C	现象确认/ Occurrence
2	56.3°C	N	7	56.2°C	N		
3	55.6°C	N	8	56.1°C	N		
4	55.6°C	N	9	56.0°C	N		
5	55.4°C	N	10	55.7°C	N		

现象/Occurrence 破裂:R <Rupture> 起火:F <Fire> 解体:D <Disassembly>  
 无异常:N <No rupture, No fire, No disassembly>

试验名称/Test Name		T6: 撞击(impact)/挤压(crush) 试验	
番号 No.	电池状态 Conditions	最大表面温度/Max. Surface Temperature (°C) 170°C	现象确认/Occurrence
1	初回	<160°C	N
2	50%充电	<160°C	N
3	(宽面)/	<160°C	N
4	First cycle,	<160°C	N
5	50% charged (wide surface)	<160°C	N

现象/Occurrence 解体: D <Disassembly> 起火: F <Fire> 无异常: N <No fire, No disassembly>

试验名称/Test Name		T7: 过充电试验 Overcharge			
番号 No.	电池状态 Conditions	现象确认/Occurrence	番号 No.	电池状态 Conditions	现象确认/Occurrence
1	初回满充电/ First cycle, fully charged	N	5	50次循环后 满充电/ After 50 cycles, fully charged	N
2		N	6		N
3		N	7		N
4		N	8		N

现象/Occurrence 起火:F <Fire> 解体:D <Disassembly> 无异常:N <No fire, No disassembly>

\* Temperature Measurement by Thermolabel

国联劝告试验 结果 3

Test Result of UN Recommendations Part 3

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试验名称 /Test Name		T8: 强制放电 Forced Discharge			
番号 No.	电池状态 Conditions	现象确认 /Occurrence	番号 No.	电池状态 Conditions	现象确认 /Occurrence
1	初次循环 完全放电 / First cycle, fully discharged	N	11	50次循环后 完全放电 / After 50 cycles, fully discharged	N
2		N	12		N
3		N	13		N
4		N	14		N
5		N	15		N
6		N	16		N
7		N	17		N
8		N	18		N
9		N	19		N
10		N	20		N
现象 / Occurrence		起火:F <Fire> 解体:D <Disassembly> 无异常:N <No fire, No disassembly>			

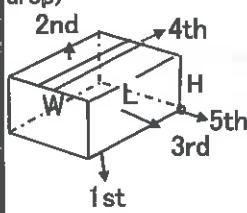
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国連勧告試験 梱包結果


Test Result of UN Recommendations for Package

No : SEW-CB1615  
 DATE : 2016.01.18  
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試験場所/ Test Company	索尼电子(无锡)有限公司		
住所/ Address	中国江苏省无锡市新区长江路27号	電話/ Tel	86-18068308951
試験室/ Test Room	SEW国联劝告试验室	試験期間/ Test Dates	2016.01.15~2016.01.18
機種名/ Sony Model Name	LIS1631	梱包入り数/ Quantity	120 pcs
使用セル/ Cell Model Name	US4551A0BH5	構成/ Configuration	1P1S
包装等級/ Packing Group	等級II / Packing Group Number II		
寸法・質量/ Dimensions and Gross Weight	長辺/Length (L) 400 mm	短辺 /Wide (W) 300 mm	高さ/Height (H) 160 mm
			質量 /Gross Weight (kg) 10.0 kg

落下試験/Drop Test			
試験設備	HORAD PD-315		
試験条件/ Test condition	落下高さ /Drop height	1.2m	試験結果 /Occurrence
落下姿勢(方向)/ Five (one for each drop) 	1回目の落下試験	底面を水平に/ flat on the bottom	著しい破損なし/No Leakage, No damege liable to affect safety during
	2回目の落下試験	天面を水平に / flat on the top	著しい破損なし/No Leakage, No damege liable to affect safety during
	3回目の落下試験	長側面を水平に/ flat on the long side	著しい破損なし/No Leakage, No damege liable to affect safety during
	4回目の落下試験	短側面を水平に/ flat on the short side	著しい破損なし/No Leakage, No damege liable to affect safety during
	5回目の落下試験	コーナー(角)※/ on a corner	著しい破損なし/No Leakage, No damege liable to affect safety during
	※コーナー: 容器が最も破損を受ける方向を選択		
判定基準/ Criterion	外装容器及び袋の場合、外装容器の最も外側の層に輸送中の安全を脅かすようないかなる破損が生じてはならない。		判定/ Judgment <b>合格/OK</b>



  
 WeiWei Tang / Senior Manager  
 Quality Assurance Department  
 Sony Electronics (Wuxi) Co., Ltd.

総合判定  
**合格/OK**

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## 1. 2m落下試験写真／1. 2mDrop Test Photo

リチウムイオン電池／lithium-ion cell or battery

ソニー機種名／Sony model name: \_\_\_\_\_ LIS1631

### Before



### After

