



新普科技股份有限公司
 新世電子(常熟)有限公司
 新普科技(重慶)有限公司
 華普電子(常熟)有限公司

Control Number: SLEU-1905003

Lithium-ion Battery UN38.3 Test Report

Recommendations on the TRANSPORT OF DANGEROUS GOODS

(Manual of Tests and Criteria, Sixth revised edition, Amend 1)

Customer: Lenovo

Model: L19M3PF1

Rating/ Mass: 11.4V, Typical Capacity 4000mAh/ 45Wh

Rated Capacity 3900mAh/ 44Wh/ 219 (g)

Issue date: 2019/05/17

Approved By	Checked By	Prepared By
Assistant Manager	Authorized Signatory	Test Engineer
<i>Sung Sin</i>	<i>[Signature]</i>	<i>Mia Deng</i>

SIMPLO TECHNOLOGY CO., LTD.

ADD : No. 471 Pa Teh Rd, Sec 2 Hu Kou, Hsinchu Hsien, 303 Taiwan

TEL: +886-3-5695920

FAX: +886-3-5695931



SIMPLO TECHNOLOGY (CHANGSHU) INC.

ADD : No.888 Dongnan Avenue, Changshu New & Hi-Tech Industrial Development Zone, Changshu, Jiangsu, China

TEL: +86-512-52302255

FAX: +86-512-52302277



SIMPLO TECHNOLOGY (CHONGQING) INC.

ADD : No.2 Zongbao Avenue, Shapingba District, ChongQing, China

TEL: +86-23-61718899

FAX: +86-23-61210488



HUAPU TECHNOLOGY (CHANGSHU) INC.

ADD : No.888 Dongnan Avenue, Changshu New & Hi-Tech Industrial Development Zone, Changshu, Jiangsu, China

TEL: +86-512-52302255

FAX: +86-512-52302277



Email : Test_Lab@simplo.com.tw

Website : <http://www.simplo.com.tw/>

Form No. : W11-002-B05

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1. Purpose of the Test :

To test each cell/battery is of the type proved to meet the requirements in United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

2. Test Result :

Test results of the UN Recommendations on the Transport of Dangerous Goods

No.	Test Item	Test results
T.1	Altitude simulation	PASS
T.2	Thermal test	PASS
T.3	Vibration test	PASS
T.4	Shock test	PASS
T.5	External short circuit	PASS
T.6	Impact, Crush test	PASS
T.7	Overcharge	PASS
T.8	Forced discharge	PASS

3. Test Lab: Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

●	SIMPLO (Taiwan) Laboratory ADD : No. 471 Pa Teh Rd, Sec 2 Hu Kou, Hsinchu Hsien, 303 Taiwan TEL: +886-3-5695920 FAX: +886-3-5695931
	SIMPLO (CHANGSHU) Laboratory ADD : No.888 Dongnan Avenue, Changshu New & Hi-Tech Industrial Development Zone, Changshu, Jiangsu, China TEL: +86-512-52302255 FAX: +86-512-52302277
	SIMPLO (CHONGQING) Laboratory. ADD : No.2 Zongbao Avenue, Shapingba District, ChongQing, China TEL: +86-23-61718899 FAX: +86-23-61210488

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4. Product manufacturer : Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

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5. Test Quantity :

- 5.1 Four batteries, at first cycle, in fully charged states. (For T.1~T.5)
- 5.2 Four batteries, after 25 cycles ending in fully charged states. (For T.1~T.5)
- 5.3 Five component cells, at first cycle at 50% of the design rated capacity. (For T.6)
- 5.4 Five component cells, after 25 cycles at 50% of the design rated capacity. (For T.6)
- 5.5 Four batteries, at first cycle, in fully charged states. (For T.7)
- 5.6 Four batteries, after 25 cycles ending in fully charged states. (For T.7)
- 5.7 Ten component cells, at first cycle in fully discharge states. (For T.8)
- 5.8 Ten component cells, after 25 cycles ending in fully discharged states. (For T.8)

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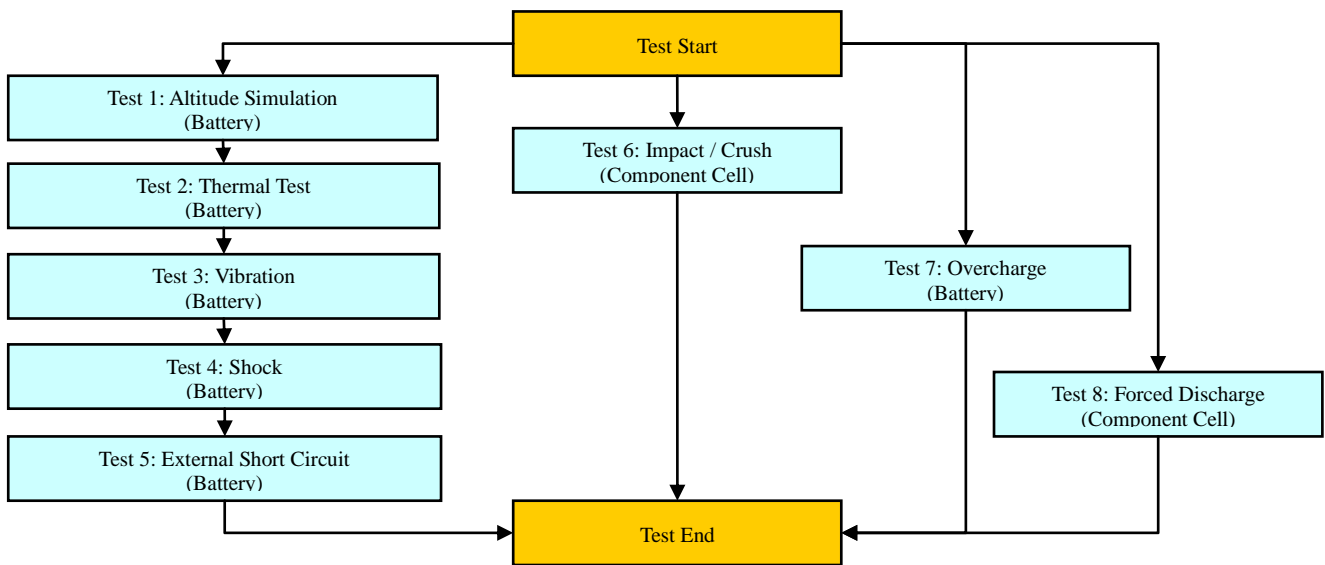
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6. Test Procedure :

6.1 All detailed test procedures must be based on United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

6.2 Test flow shall be followed as below.



Conclusion: The samples had passed the test items of UN38.3.

7. Comment : NA



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8. Test Equipment :

SMP SIMPLO TECHNOLOGY CO., LTD.

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TEL: +886-3-5695920; FAX: +886-3-5695931

Revised Date: 2019-05-17

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
Pretest								
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2019/2/25	2020/2/25	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
V	ML-763	Learning	715C	0~18V 0~8A	SMP	2019/2/26	2020/2/26	
V	ML-764	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
	ML-925	Learning	750C8	0~60V 0~30A	SMP	2019/1/3	2020/1/3	
T.1 Altitude Simulation								
V	ML-522	Altitude	SVT-120	kPa:30~90	HSIN JIANG	2018/7/18	2019/7/18	
V	ML-257	Multimeter	34401A	Note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-550	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
V	ML-555	Barometric Air Pressure	C300	750 to 1100 mbar	Lufft	2018/9/18	2019/9/18	
T.2 Thermal Test								
V	ML-789	Thermal Shock	GTST-080-65-AW	T:-40 to 100℃	GF	2019/1/3	2020/1/3	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.3 Vibration								
V	ML-233	Vibration	KD-9636-EM-300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-552	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.4 Shock								
V	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2018/7/18	2019/7/18	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.5 External Short Circuit								
V	ML-894	Battery Hitester	BT3562	1mΩ ~ 30kΩ	HIOKI	2018/6/11	2019/6/11	
V	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-521	Oven	9031	30~80 ℃	YEOW LONG	2018/9/12	2019/9/12	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.6 Impact / Crush								
V	ML-339	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 150℃	Yokogawa	2019/5/10	2020/5/10	
	ML-076	Impact Tester			JYI SHENG	2019/1/3	2020/1/3	
	ML-553	Crush Tester	BCT-01		Simple	2019/5/10	2020/5/10	
V	ML-866	Crush Tester	M0654		JYI SHENG	2019/4/8	2020/4/8	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	

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Address : No.471, Sec.2, Pa Teh Rd., Hu Kou, Hsin Chu Hsien 303, Taiwan

TEL: +886-3-5695920; FAX: +886-3-5695931

Revised Date: 2019-05-17

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
T.7 Overcharge								
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
T.8 Forced Discharge								
	ML-132	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-133	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-136	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-192	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-269	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-532	DC Electronic Load	33511-01	120V, 240A, 3600W	Prodigit	2018/7/18	2019/7/18	
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.								

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Control Number: SLEU-1905003

9. T.1~T.8 Detail Reports:

UN 38.3 Test Datasheet UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

Control Number: SLEU-1905003	Customer: Lenovo	Model Name: L19M3PF1	SMP Project Name: Kylin
Pack P/N: 928QA289H (A)/(B)	Configuration: 3S1P	Test Duration: 2019/04/24~2019/05/16	Reviewer: Esmond

Test Sample Identification: Large Battery Small Battery Single-cell Battery

Battery Pack						Component Cell		
Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
V	01-04	1 Cycle, Fully charged	V	05-08	25 Cycles, Fully charged	V	01C-05C	1 Cycle, 50% SOC
V	09-12	1 Cycle, Fully charged	V	13-16	25 Cycles, Fully charged	V	06C-10C	25 Cycles, 50% SOC
						V	11C-20C	1 Cycle, Fully discharged (0% SOC)
						V	21C-30C	25 Cycles, Fully discharged (0% SOC)

T.1 Altitude Simulation

Start time: 2019/05/02 08:50	Ambient temp.: 23.5 °C						Operator: Mia		
Finish time: 2019/05/02 16:00	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.600	12.616	12.608	12.613	12.620	12.602	12.611	12.615
	After	12.576	12.595	12.585	12.596	12.602	12.582	12.592	12.592
	Residual OCV %	99.81%	99.83%	99.82%	99.87%	99.86%	99.84%	99.85%	99.82%
Mass (g)	Before	219.356	219.967	219.673	219.440	219.815	219.539	219.381	219.922
	After	219.353	219.967	219.669	219.439	219.813	219.539	219.378	219.920
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results	P	P	P	P	P	P	P	P	

T.2 Thermal Test

Start time: 2019/05/02 16:20	Ambient temp.: 23.7 °C						Operator: Mia		
Finish time: 2019/05/09 09:10	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.576	12.595	12.585	12.596	12.602	12.582	12.592	12.592
	After	12.434	12.447	12.445	12.450	12.455	12.439	12.443	12.447
	Residual OCV %	98.87%	98.82%	98.89%	98.84%	98.83%	98.86%	98.82%	98.85%
Mass (g)	Before	219.353	219.967	219.669	219.439	219.813	219.539	219.378	219.920
	After	219.341	219.950	219.649	219.422	219.800	219.524	219.359	219.906
	Mass loss %	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%
Results	P	P	P	P	P	P	P	P	

T.3 Vibration

Start time: 2019/05/09 09:30	Ambient temp.: 23.4 °C						Operator: Mia		
Finish time: 2019/05/10 09:20	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.434	12.447	12.445	12.450	12.455	12.439	12.443	12.447
	After	12.414	12.432	12.428	12.431	12.443	12.425	12.435	12.437
	Residual OCV %	99.84%	99.88%	99.86%	99.85%	99.90%	99.89%	99.94%	99.92%
Mass (g)	Before	219.341	219.950	219.649	219.422	219.800	219.524	219.359	219.906
	After	219.339	219.950	219.648	219.421	219.800	219.521	219.357	219.904
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results	P	P	P	P	P	P	P	P	

T.4 Shock

Start time: 2019/05/10 09:40	Ambient temp.: 23.4 °C						Operator: Mia		
Finish time: 2019/05/10 14:20	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08	
OCV (V)	Before	12.414	12.432	12.428	12.431	12.443	12.425	12.435	12.437
	After	12.402	12.427	12.421	12.425	12.432	12.416	12.425	12.432
	Residual OCV %	99.90%	99.96%	99.94%	99.95%	99.91%	99.93%	99.92%	99.96%
Mass (g)	Before	219.339	219.950	219.648	219.421	219.800	219.521	219.357	219.904
	After	219.339	219.950	219.647	219.418	219.798	219.521	219.355	219.900
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results	P	P	P	P	P	P	P	P	

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T.5 External Short Circuit

Start time: 2019/05/13 08:50		Ambient temp.: 22.9 °C						Operator: Mia	
Finish time: 2019/05/13 17:00		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.182	12.217	12.181	12.225	12.202	12.176	12.215	12.202
	After	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Resistance (<100mΩ)		57.3	59.9	60.2	58.4	56.6	61.1	60.7	59.3
Max Temp. (< 170°C)		57.5	57.3	57.4	57.4	57.6	57.9	57.8	57.5
Results		P	P	P	P	P	P	P	P

T.6 Impact / Crush (Component Cell)

UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

Impact - Cylindrical cells not less than 18.0 mm in diameter

Crush - Prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter

Start time: 2019/05/06 09:00		Ambient temp.: 22.5 °C				Operator: Mia	
Finish time: 2019/05/07 09:00		Sample 01C	Sample 02C	Sample 03C	Sample 04C	Sample 05C	
Initial OCV (V)		3.767	3.760	3.754	3.763	3.758	
Max Temp. (< 170°C)		23.7	24.5	23.4	23.6	24.0	
Results		P	P	P	P	P	
Sample No.		Sample 06C	Sample 07C	Sample 08C	Sample 09C	Sample 10C	
Initial OCV (V)		3.761	3.755	3.757	3.765	3.752	
Max Temp. (< 170°C)		24.2	23.8	24.3	24.3	23.6	
Results		P	P	P	P	P	

T.7 Overcharge

Start time: 2019/05/08 09:00		Ambient temp.: 22.7 °C						Operator: Mia	
Finish time: 2019/05/16 11:00		Sample 09	Sample 10	Sample 11	Sample 12	Sample 13	Sample 14	Sample 15	Sample 16
Initial OCV (V)		12.602	12.614	12.609	12.615	12.617	12.600	12.615	12.616
Results		P	P	P	P	P	P	P	P

T.8 Forced Discharge (Component Cell)

Start time: 2019/05/07 09:20		Ambient temp.: 22.8 °C						Operator: Mia	
Finish time: 2019/05/15 11:00		Sample 11C	Sample 12C	Sample 13C	Sample 14C	Sample 15C	Sample 16C	Sample 17C	Sample 18C
Initial OCV (V)		3.483	3.489	3.466	3.480	3.479	3.461	3.492	3.475
Results		P	P	P	P	P	P	P	P
Sample No.		Sample 19C	Sample 20C	Sample 21C	Sample 22C	Sample 23C	Sample 24C	Sample 25C	Sample 26C
Initial OCV (V)		3.464	3.494	3.472	3.460	3.477	3.482	3.490	3.463
Results		P	P	P	P	P	P	P	P
Sample No.		Sample 27C	Sample 28C	Sample 29C	Sample 30C				
Initial OCV (V)		3.471	3.495	3.479	3.468				
Results		P	P	P	P				

9. Test Sample:



Form No. : W11-002-B05

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