### UN38.3 Test Summary

The following product has been evaluated according to the 5th revised edition Amendment 2 of the UN Manual of Tests and Criteria. We, LG Chem, ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

Manufacture's contact information	LG Chem, ltd. 128 Yeoui-Daero, Yeongdeungpo-gu, SEOUL, 150-721, REPUBLIC OF KOREA Telephone : +86-10-7742-5427 E-mail : kkammy@lgchem.com Website : <u>www.lgchem.co</u>						
Test Laboratory information	LG Chem, ltd. / RESEARCH PARK 188 Munjiro, Yuseong-gu, Daejeon, 305-738, REPUBLIC OF KOREA Telephone : +82-10-3099-3724 E-mail : juhongpark@lgchem.com Website : <u>www.lgchem.com</u>						
Test Laboratory information	LG Chem (Nanjing) I&E Materials Co., Ltd NO.17 Hengyi Road, Nanjing Economic & Technological Development Zone, Nanjing, Jiangsu, China Telephone : +86-025-85603000-8288 E-mail : xuyuannj@lgchem.com Website : <u>www.lgchem.com</u>						
Desc	ription	List of Test Completed					
Test Report Number	QDI-170706-B-L17L2PB4	Test 1. Altitude Simulation	Pass				
Date of test report	2017.07.06	Test 2. Thermal Test	Pass				
Model name	L17L2PB4	Test 3. Vibration	Pass				
Туре	Pouch	Test 4. Shock	Pass				
Nominal voltage	7.72 V	Test 5. External Short Circuit	Pass				
Capacity	39.0 Wh	Test 6. Impact or Crush	Pass				
Weight	155.0 g	Test 7. Overcharge	Pass				
Dimensions	118.18mm X 118.39mm X 8.40mm	Test 8. Forced Discharge	Pass				

Reviewed By: Joohong Park IT & New Application Part Leader Global Standard Certification Team LG Chem, Ltd. E-mail: juhongpark@lgchem.com

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Document Number	QDI-170706-B-L17L2PB4				
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## UN38.3 Test Report - L17L2PB4 (Nom.39Wh, 7.72V)-

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2017.07.06



# 1. UN38.3 Test Condition

**LG Chem** 

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5℃		T1~T5 : Sequence Tests
Test 2. Thermal Test	[72±2℃,6hr ↔ -40±2℃,6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h	- After OCV (%) ≥ 90% - No leakage, no venting, no disassembly,	Test 1 Altitude Simulation
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion	Test 2 Thermal Test Test 3 Vibration	
Test 4. Shock	Half sine shock (peak acceleration : 150gn, pulse duration : 6msec) x 6 (±x, y, z), direction x 3 cycle		↓ Test 4 Shock ↓ Test 5
Test 5. External Short Circuit	100mΩ ext. short-circuit at 55±2℃ 1hr continue after returning at 55±2℃	- No disassembly, no rupture, no fire within 6 hours after the test - Max. Temp ≤ 170 ℃	Ext. Short Circuit
Test 6. Impact	$\Phi$ =15.8 $\pm$ 0.1mm bar, 9.1 $\pm$ 0.1kg mass, 61 $\pm$ 2.5cm height	- No disassembly, no fire	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation	within 6 hours after the test - Max. Temp ≤ 170 ℃	for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	- No disassembly, no fire within 7 days after the test	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	- No disassembly, no fire within 7 days after the test	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

### **<u>1. Standard charge / discharge Condition</u>**

	Mode	Condition	End Condition
Charge	CC / CV	Current = 2460 mA Voltage = 8.8 V	Current = 246 mA
Discharge	CC	Current = 984 mA	Voltage = 6.0 V

#### 2. Cycle Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 2460 mA Voltage = 8.8 V	Current = 246 mA
Discharge	CC	Current = 984 mA	Voltage = 6.0 V

#### **3. Test Condition**

	Mode	Condition
Test 7. Overcharge	CC / CV	Max. Charge Current = 2706 mA CC/CV 2Imax (5412mA) 17.6 V cut-off 24Hr
Test 8. Forced Discharge	СС	Max. Discharge Current = 4920 mA Duration Time = 60 min



# 3-1. T1-T4 Test Result

	Before Altitude (T1)				Thermal (T2)			Vibration (T3)			Shock (T4)											
NO.	OCV	Mass (g)	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result
<u>A. 1st</u>	A. 1st cycle fully charged state																					
1	8.785	155.09	8.778	155.08	99.92	0.006	Pass	8.635	154.99	98.37	0.058	Pass	8.633	154.98	99.98	0.006	Pass	8.629	154.98	99.95	0.000	Pass
2	8.783	155.02	8.776	155.02	99.92	0.000	Pass	8.670	155.01	98.79	0.006	Pass	8.666	155.00	99.95	0.006	Pass	8.644	155.00	99.75	0.000	Pass
3	8.781	155.07	8.778	155.06	99.97	0.006	Pass	8.669	155.00	98.76	0.039	Pass	8.666	154.99	99.97	0.006	Pass	8.625	154.99	99.53	0.000	Pass
4	8.781	155.07	8.777	155.07	99.95	0.000	Pass	8.664	155.01	98.71	0.039	Pass	8.661	155.01	99.97	0.000	Pass	8.635	155.00	99.70	0.006	Pass
<u>B. 50th</u>	cycle fu	ly charge	ed state																			
5	8.781	155.04	8.776	155.04	99.94	0.000	Pass	8.644	155.03	98.50	0.006	Pass	8.639	155.03	99.94	0.000	Pass	8.637	155.02	99.98	0.006	Pass
6	8.777	155.06	8.775	155.05	99.98	0.006	Pass	8.648	155.04	98.55	0.006	Pass	8.635	154.98	99.85	0.039	Pass	8.632	154.98	99.97	0.000	Pass
7	8.782	155.06	8.779	155.06	99.97	0.000	Pass	8.645	155.04	98.47	0.013	Pass	8.633	155.02	99.86	0.013	Pass	8.629	155.02	99.95	0.000	Pass
8	8.785	155.09	8.780	155.09	99.94	0.000	Pass	8.648	155.03	98.50	0.039	Pass	8.633	155.03	99.83	0.000	Pass	8.633	155.02	100.00	0.006	Pass



# 3-2. T5/T7 Test Result

Pass

Pass

					_				
EXT.Short Circuit (T5)									
NO.	Initial OCV(V)	Max. Temp (℃)	Result						
<u>A. 1st</u>	A. 1st cycle fully charged state								
1	8.629	55.31	Pass						
2	8.644	55.58	Pass						

55.65

55.87

Over Charge (T7)							
NO.	Initial OCV(V)	Max. Temp (℃)	Result				

#### A. 1st cycle fully charged state

9	8.645	24.53	Pass
10	8.641	25.58	Pass
11	8.644	25.66	Pass
12	8.643	25.94	Pass

# NO. Initial OCV(V) Max. Temp (°C) Result

#### B. 50th cycle fully charged state

13	8.620	26.08	Pass
14	8.627	24.36	Pass
15	8.628	25.97	Pass
16	8.626	25.78	Pass

#### B. 50th cycle fully charged state

8.625

8.635

3

4

5	8.637	55.51	Pass
6	8.632	55.20	Pass
7	8.629	55.58	Pass
8	8.633	55.18	Pass



# 3-3. T6/T8 Test Result (ICP595490C2)

Crush (T6)				Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (℃)	Result	NO.	Initial OCV(V)	Max. Temp (℃)	Result	NO.	Initial OCV(V)	Max. Temp (℃)	Result
<u>A. 1st o</u>	cycle 50% char	ged state		<u>A. 1st</u>	A. 1st cycle fully discharged state			B. 50th cycle fully discharged state			
C-1	3.894	21.28	Pass	C-6	3.119	42.74	Pass	C-16	3.126	42.99	Pass
C-2	3.898	21.45	Pass	C-7	3.112	42.87	Pass	C-17	3.117	40.38	Pass
C-3	3.901	21.34	Pass	C-8	3.082	40.83	Pass	C-18	3.126	43.11	Pass
C-4	3.887	21.49	Pass	C-9	3.112	41.56	Pass	C-19	3.106	41.94	Pass
C-5	3.891	21.38	Pass	C-10	3.087	41.29	Pass	C-20	3.138	40.67	Pass
				C-11	3.079	41.32	Pass	C-21	3.122	42.08	Pass
				C-12	3.110	40.56	Pass	C-22	3.148	41.68	Pass
				C-13	3.085	43.44	Pass	C-23	3.155	43.03	Pass
				C-14	3.116	42.94	Pass	C-24	3.148	41.46	Pass
				C-15	3.110	42.90	Pass	C-25	3.109	40.88	Pass



### 4. Sample Image



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