

# UN38.3 Test Summary

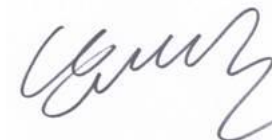
The following product has been evaluated according to the 5th revised edition Amendment 2 of the UN Manual of Tests and Criteria.  
We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

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Description		List of Test Completed	
Test Report Number	QDI-170627-B-L17L3P53	Test 1. Altitude Simulation	Pass
Date of test report	2017.06.27	Test 2. Thermal Test	Pass
Model name	L17L3P53	Test 3. Vibration	Pass
Type	Pouch	Test 4. Shock	Pass
Nominal voltage	11.1 V	Test 5. External Short Circuit	Pass
Capacity	45.0 Wh	Test 6. Impact or Crush	Pass
Weight	216.0 g	Test 7. Overcharge	Pass
Dimensions	284.00mm X 56.60mm X 4.10mm	Test 8. Forced Discharge	Pass

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# UN38.3 Test Report

## - L17L3P53 (Nom.45Wh, 11.10V) -

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2017. 06. 27



# 1. UN38.3 Test Condition

Rev.5 / Amd.2

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure)11.6kPa for 6hr at 20+/-5℃	<ul style="list-style-type: none"> <li>- After OCV (%) ≥ 90%</li> <li>- No leakage, no venting, no disassembly, no rupture, no fire</li> <li>- Mass loss limit (leakage)                             <ul style="list-style-type: none"> <li>1) If <math>M &lt; 1g</math>, less than 0.5%,</li> <li>2) If <math>1g \leq M \leq 75g</math>, less than 0.2%,</li> <li>3) If <math>M &gt; 75g</math>, less than 0.1%</li> </ul> </li> </ul>	<p>T1~T5 : Sequence Tests</p> <pre> graph TD     T1[Test 1 Altitude Simulation] --&gt; T2[Test 2 Thermal Test]     T2 --&gt; T3[Test 3 Vibration]     T3 --&gt; T4[Test 4 Shock]     T4 --&gt; T5[Test 5 Ext. Short Circuit]                     </pre>
Test 2. Thermal Test	[72±2℃,6hr ↔ -40±2℃,6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1g) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion		
Test 4. Shock	Half sine shock (peak acceleration : 150gn, pulse duration : 6msec) x 6 (±x, y, z), direction x 3 cycle		
Test 5. External Short Circuit	100mΩ ext. short-circuit at 55±2℃ 1hr continue after returning at 55±2℃		
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 6 hours after the test</li> <li>- Max. Temp ≤ 170℃</li> </ul>	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate :1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1.If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2.If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity/initial test current	<ul style="list-style-type: none"> <li>- No disassembly, no fire within 7 days after the test</li> </ul>	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

## 2. General Information

### 1. Standard charge / discharge Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3945 mA Voltage = 12.60 V	Current = 198 mA
Discharge	CC	Current = 789 mA	Voltage = 9.0 V

### 2. Cycle Condition

	Mode	Condition	End Condition
Charge	CC / CV	Current = 3945 mA Voltage = 12.60 V	Current = 198 mA
Discharge	CC	Current = 789 mA	Voltage = 9.0 V

### 3. Test Condition

	Mode	Condition
Test 7. Overcharge	CC / CV	Max. Charge Current = 4340 mA CC/CV 2Imax (8680mA) 22 V cut-off 24Hr
Test 8. Forced Discharge	CC	Max. Discharge Current = 3945 mA Duration Time = 60 min

# 3-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass (g)	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result	After OCV (V)	Mass (g)	After OCV(%)	Mass Loss(%)	Result

**A. 1st cycle fully charged state**

1	12.587	215.71	12.586	215.70	99.99	0.005	Pass	12.581	215.69	99.96	0.005	Pass	12.576	215.68	99.96	0.005	Pass	12.568	215.67	99.94	0.005	Pass
2	12.548	215.70	12.545	215.70	99.98	0.000	Pass	12.536	215.68	99.93	0.009	Pass	12.527	215.67	99.93	0.005	Pass	12.516	215.67	99.91	0.000	Pass
3	12.543	215.69	12.542	215.69	99.99	0.000	Pass	12.537	215.67	99.96	0.009	Pass	12.528	215.67	99.93	0.000	Pass	12.525	215.66	99.98	0.005	Pass
4	12.553	215.68	12.551	215.67	99.98	0.005	Pass	12.547	215.67	99.97	0.000	Pass	12.544	215.66	99.98	0.005	Pass	12.539	215.65	99.96	0.005	Pass

**B. 50th cycle fully charged state**

5	12.554	215.67	12.545	215.67	99.93	0.000	Pass	12.542	215.66	99.98	0.005	Pass	12.539	215.66	99.98	0.000	Pass	12.529	215.65	99.92	0.005	Pass
6	12.559	215.72	12.556	215.71	99.98	0.005	Pass	12.549	215.71	99.94	0.000	Pass	12.541	215.70	99.94	0.005	Pass	12.539	215.69	99.98	0.005	Pass
7	12.570	215.69	12.565	215.67	99.96	0.009	Pass	12.560	215.67	99.96	0.000	Pass	12.554	215.66	99.95	0.005	Pass	12.546	215.66	99.94	0.000	Pass
8	12.561	215.67	12.556	215.66	99.96	0.005	Pass	12.547	215.66	99.93	0.000	Pass	12.538	215.65	99.93	0.005	Pass	12.528	215.64	99.92	0.005	Pass

# 3-2. T5/T7 Test Result

## EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### A. 1st cycle fully charged state

1	12.568	56.32	Pass
2	12.516	55.09	Pass
3	12.525	55.57	Pass
4	12.539	55.32	Pass

### B. 50th cycle fully charged state

5	12.529	56.29	Pass
6	12.539	54.74	Pass
7	12.546	55.45	Pass
8	12.528	56.27	Pass

## Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### A. 1st cycle fully charged state

9	12.447	24.13	Pass
10	12.443	24.88	Pass
11	12.447	25.00	Pass
12	12.435	24.07	Pass

## Over Charge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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### B. 50th cycle fully charged state

13	12.427	24.01	Pass
14	12.429	24.66	Pass
15	12.429	24.89	Pass
16	12.428	24.35	Pass

# 3-3. T6/T8 Test Result (ICP595490L1)

Crush (T6)			
NO.	Initial OCV(V)	Max. Temp (°C)	Result

**A. 1st cycle 50% charged state**

C-1	3.733	24.25	Pass
C-2	3.723	23.95	Pass
C-3	3.724	23.69	Pass
C-4	3.733	23.45	Pass
C-5	3.727	23.47	Pass

Forced Discharge (T8)							
NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result

**A. 1st cycle fully discharged state**

C-6	3.396	80.41	Pass
C-7	3.395	81.99	Pass
C-8	3.399	86.40	Pass
C-9	3.401	79.60	Pass
C-10	3.397	90.31	Pass
C-11	3.380	81.89	Pass
C-12	3.399	84.08	Pass
C-13	3.398	81.53	Pass
C-14	3.398	82.76	Pass
C-15	3.400	73.80	Pass

**B. 50th cycle fully discharged state**

C-16	3.780	88.63	Pass
C-17	3.588	78.32	Pass
C-18	3.542	99.41	Pass
C-19	3.591	76.73	Pass
C-20	3.605	88.63	Pass
C-21	3.616	81.87	Pass
C-22	3.572	86.43	Pass
C-23	3.581	88.18	Pass
C-24	3.612	88.15	Pass
C-25	3.578	85.56	Pass

# 4. Sample Image

