



新普科技股份有限公司
新世電子(常熟)有限公司
新普科技(重慶)有限公司
華普電子(常熟)有限公司

Control Number: SLEU-1908014

Lithium-ion Battery UN38.3 Test Report

Recommendations on the TRANSPORT OF DANGEROUS GOODS

(Manual of Tests and Criteria, Sixth revised edition, Amend 1)

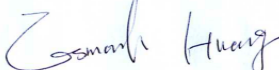
Customer: Lenovo

Model: L19M4PF5

Rating/ Mass: 15.44V ,Typical Capacity 4625mAh/ 71Wh

Rated Capacity 4490mAh/ 69Wh/ 291 (g)

Issue date: 2019/08/27

Approved By	Checked By	Prepared By
Assistant Manager	Authorized Signatory	Test Engineer
		Kenny

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Form No. : W11-002-B05

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Control Number: SLEU-1908014

1. Purpose of the Test :

To test each cell/battery is of the type proved to meet the requirements in United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

2. Test Result :

Test results of the UN Recommendations on the Transport of Dangerous Goods

No.	Test Item	Test results
T.1	Altitude simulation	PASS
T.2	Thermal test	PASS
T.3	Vibration test	PASS
T.4	Shock test	PASS
T.5	External short circuit	PASS
T.6	Impact, Crush test	PASS
T.7	Overcharge	PASS
T.8	Forced discharge	PASS

3. Test Lab: Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

●	SIMPLO (Taiwan) Laboratory ADD : No. 471 Pa Teh Rd, Sec 2 Hu Kou, Hsinchu Hsien, 303 Taiwan TEL: +886-3-5695920 FAX: +886-3-5695931
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Control Number: SLEU-1908014

4. Product manufacturer : Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

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5. Test Quantity :

- 5.1 Four batteries, at first cycle, in fully charged states. (For T.1~T.5)
- 5.2 Four batteries, after 25 cycles ending in fully charged states. (For T.1~T.5)
- 5.3 Five component cells, at first cycle at 50% of the design rated capacity. (For T.6)
- 5.4 Five component cells, after 25 cycles at 50% of the design rated capacity. (For T.6)
- 5.5 Four batteries, at first cycle, in fully charged states. (For T.7)
- 5.6 Four batteries, after 25 cycles ending in fully charged states. (For T.7)
- 5.7 Ten component cells, at first cycle in fully discharge states. (For T.8)
- 5.8 Ten component cells, after 25 cycles ending in fully discharged states. (For T.8)

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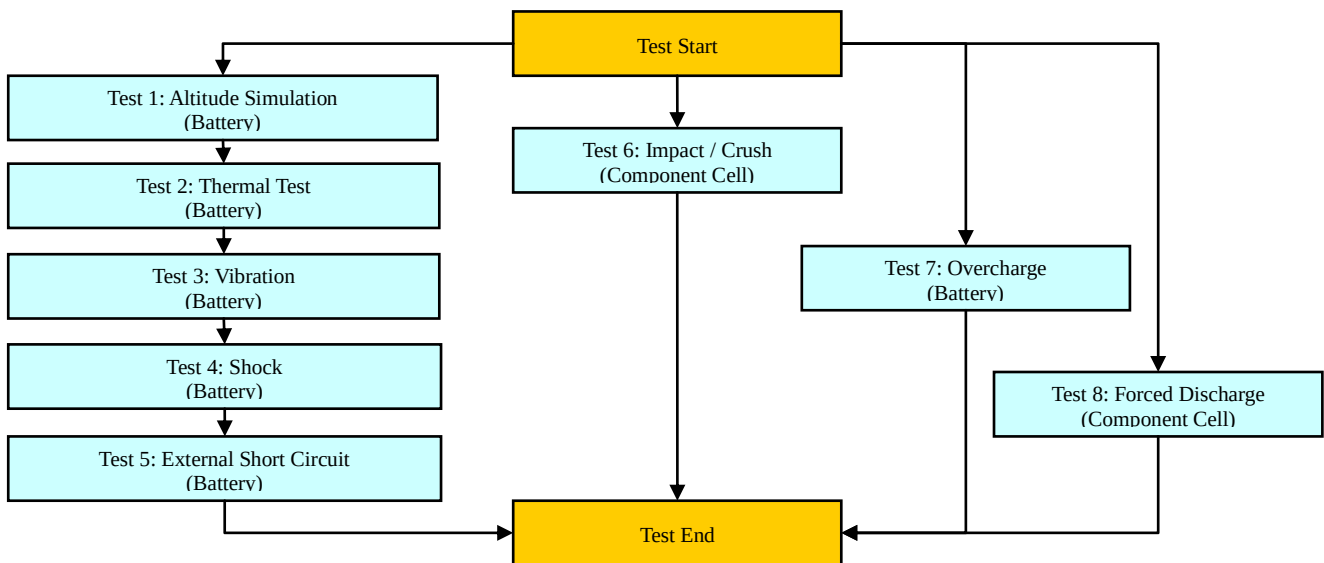
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6. Test Procedure :

6.1 All detailed test procedures must be based on United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

6.2 Test flow shall be followed as below.



Conclusion: The samples had passed the test items of UN38.3.

7. Comment : N/A



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8. Test Equipment :

SMP SIMPLO TECHNOLOGY CO., LTD.

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Revised Date: 2019-08-27

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	Pretest							
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2019/2/25	2020/2/25	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
V	ML-763	Learning	715C	0~18V 0~8A	SMP	2019/2/26	2020/2/26	
V	ML-764	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
	ML-925	Learning	750C8	0~60V 0~30A	SMP	2019/1/3	2020/1/3	
	T.1 Altitude Simulation							
V	ML-522	Altitude	SVT-120	kPa:30~90	HSIN JIANG	2019/7/17	2020/7/17	
V	ML-257	Multimeter	34401A	Note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-550	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	T.2 Thermal Test							
V	ML-789	Thermal Shock	GTST-080-65-AW	T: -40 to 100°C	GF	2019/1/3	2020/1/3	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	T.3 Vibration							
V	ML-233	Vibration	KD-9636-EM-300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2019/8/24	2020/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-552	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	T.4 Shock							
V	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2019/8/24	2020/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	T.5 External Short Circuit							
V	ML-894	Battery Hitester	BT3562	1mΩ ~ 30kΩ	HIOKI	2019/6/11	2020/6/11	
V	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	
V	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	
V	ML-521	Oven	9031	30~80 °C	YEOU LONG	2018/9/12	2019/9/12	
V	ML-549	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	T.6 Impact / Crush							
V	ML-458	Data Acquisition	XL122-D	1-100 Vdc, -50 to 150°C	Yokogawa	2019/6/12	2020/6/12	
	ML-076	Impact Tester			JYI SHENG	2019/1/3	2020/1/3	
	ML-553	Crush Tester	BCT-01		Simplo	2019/5/10	2020/5/10	
V	ML-866	Crush Tester	M0654		JYI SHENG	2019/4/8	2020/4/8	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	

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Revised Date: 2019-08-27

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	T.7 Overcharge							
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
	T.8 Forced Discharge							
	ML-132	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-133	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-136	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-192	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-269	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-532	DC Electronic Load	33511-01	120V, 240A, 3600W	Prodigit	2019/7/17	2020/7/17	
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.								

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Control Number: SLEU-1908014

9. T.1~T.8 Detail Reports:

UN 38.3 Test Datasheet

UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

Control Number: SLEU-1908014	Customer: Lenovo	Model Name: L19M4PF5	SMP Project Name: S750-15
Pack P/N: 928QA297H (A)(B)	Configuration: 4S1P	Test Duration: 2019/08/08~2019/08/27	Reviewer: Esmond

Test Sample Identification: ☐ Large Battery ☒ Small Battery ☐ Single-cell Battery

Battery Pack						Component Cell		
Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
V	01~04	1 Cycle, Fully charged	V	05~08	25 Cycles, Fully charged	V	01C~05C	1 Cycle, 50% SOC
V	09~12	1 Cycle, Fully charged	V	13~16	25 Cycles, Fully charged	V	06C~10C	25 Cycles, 50% SOC
						V	11C~20C	1 Cycle, Fully discharged (0% SOC)
						V	21C~30C	25 Cycles, Fully discharged (0% SOC)

T.1 Altitude Simulation

Start time: 2019/08/15 08:50		Ambient temp.: 24.5 °C					Operator: Kenny		
Finish time: 2019/08/15 16:00		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	17.280	17.274	17.279	17.282	17.276	17.279	17.283	17.272
	After	17.266	17.258	17.263	17.268	17.262	17.264	17.267	17.257
	Residual OCV %	99.92%	99.91%	99.91%	99.92%	99.92%	99.91%	99.91%	99.91%
Mass (g)	Before	290.739	291.917	290.843	290.918	291.537	291.755	291.313	291.805
	After	290.735	291.915	290.840	290.916	291.537	291.755	291.312	291.803
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

T.2 Thermal Test

Start time: 2019/08/15 16:20		Ambient temp.: 24.3 °C					Operator: Kenny		
Finish time: 2019/08/22 08:50		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	17.266	17.258	17.263	17.268	17.262	17.264	17.267	17.257
	After	17.081	17.070	17.072	17.075	17.074	17.072	17.077	17.066
	Residual OCV %	98.93%	98.91%	98.89%	98.88%	98.91%	98.89%	98.90%	98.89%
Mass (g)	Before	290.735	291.915	290.840	290.916	291.537	291.755	291.312	291.803
	After	290.720	291.900	290.822	290.896	291.518	291.740	291.291	291.787
	Mass loss %	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%
Results		P	P	P	P	P	P	P	P

T.3 Vibration

Start time: 2019/08/22 09:10		Ambient temp.: 24.5 °C					Operator: Kenny		
Finish time: 2019/08/23 09:20		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	17.081	17.070	17.072	17.075	17.074	17.072	17.077	17.066
	After	17.068	17.055	17.060	17.061	17.059	17.057	17.066	17.054
	Residual OCV %	99.92%	99.91%	99.93%	99.92%	99.91%	99.91%	99.94%	99.93%
Mass (g)	Before	290.720	291.900	290.822	290.896	291.518	291.740	291.291	291.787
	After	290.717	291.898	290.818	290.894	291.515	291.736	291.289	291.784
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

T.4 Shock

Start time: 2019/08/23 09:40		Ambient temp.: 24.0 °C					Operator: Kenny		
Finish time: 2019/08/23 13:30		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	17.068	17.055	17.060	17.061	17.059	17.057	17.066	17.054
	After	17.058	17.048	17.051	17.050	17.051	17.050	17.056	17.042
	Residual OCV %	99.94%	99.96%	99.95%	99.94%	99.95%	99.96%	99.94%	99.93%
Mass (g)	Before	290.717	291.898	290.818	290.894	291.515	291.736	291.289	291.784
	After	290.715	291.898	290.817	290.894	291.513	291.733	291.288	291.782
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

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華普電子(常熟)有限公司

Control Number: SLEU-1908014

T.5 External Short Circuit

Start time: 2019/08/26 08:40	Ambient temp.: 25.2 °C				Operator: Kenny			
Finish time: 2019/08/26 16:30	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	16.948	16.918	16.961	16.950	16.931	16.950	16.966
	After	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Resistance (<100mΩ)		55.7	57.4	56.5	55.9	58.3	57.1	59.2
Max Temp. (< 170°C)		57.6	57.1	57.4	57.4	57.7	57.3	57.8
Results		P	P	P	P	P	P	P

T.6 Impact / Crush (Component Cell)

UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

☐ Impact - Cylindrical cells not less than 18.0 mm in diameter

☒ Crush - Prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter

Start time: 2019/08/16 13:00	Ambient temp.: 24.2 °C				Operator: Kenny			
Finish time: 2019/08/16 16:50	Sample 01C	Sample 02C	Sample 03C	Sample 04C	Sample 05C			
Initial OCV (V)	3.814	3.822	3.816	3.817	3.825			
Max Temp. (< 170°C)	23.9	23.4	24.1	24.6	24.3			
Results	P	P	P	P	P			
Sample No.	Sample 06C	Sample 07C	Sample 08C	Sample 09C	Sample 10C			
Initial OCV (V)	3.829	3.824	3.812	3.821	3.812			
Max Temp. (< 170°C)	23.5	24.0	23.8	23.6	24.2			
Results	P	P	P	P	P			

T.7 Overcharge

Start time: 2019/08/15 10:50	Ambient temp.: 24.7 °C				Operator: Kenny			
Finish time: 2019/08/23 13:50	Sample 09	Sample 10	Sample 11	Sample 12	Sample 13	Sample 14	Sample 15	Sample 16
Initial OCV (V)	17.283	17.273	17.281	17.284	17.273	17.277	17.286	17.271
Results	P	P	P	P	P	P	P	P

T.8 Forced Discharge (Component Cell)

Start time: 2019/08/19 09:10	Ambient temp.: 25.0 °C				Operator: Kenny			
Finish time: 2019/08/27 10:30	Sample 11C	Sample 12C	Sample 13C	Sample 14C	Sample 15C	Sample 16C	Sample 17C	Sample 18C
Initial OCV (V)	3.424	3.441	3.453	3.446	3.437	3.429	3.430	3.442
Results	P	P	P	P	P	P	P	P
Sample No.	Sample 19C	Sample 20C	Sample 21C	Sample 22C	Sample 23C	Sample 24C	Sample 25C	Sample 26C
Initial OCV (V)	3.461	3.458	3.432	3.427	3.443	3.436	3.448	3.450
Results	P	P	P	P	P	P	P	P
Sample No.	Sample 27C	Sample 28C	Sample 29C	Sample 30C				
Initial OCV (V)	3.463	3.467	3.425	3.447				
Results	P	P	P	P				

9. Test Sample:



Form No. : W11-002-B05

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