

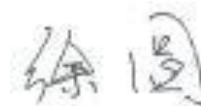
UN38.3 Test Summary

The following product has been evaluated according to the 6th revised edition of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

Manufacture's contact information	LG Chem, Ltd. 128 Yeoui-Daero, Yeongdeungpo-gu, SEOUL, 150-721, REPUBLIC OF KOREA Telephone : +86-10-7742-5427 E-mail : kkammy@lgchem.com Website : www.lgchem.com		
Test Laboratory information	LG Chem, Ltd. / RESEARCH PARK 188 Munjiro, Yuseong-gu, Daejeon, 305-738, REPUBLIC OF KOREA Telephone : +82-10-3099-3724 E-mail : juhongpark@lgchem.com Website : www.lgchem.com		
	LG Chem (Nanjing) I&E Materials Co., Ltd NO.17 Hengyi Road, Nanjing Economic & Technological Development Zone, Nanjing, Jiangsu, China Telephone : +86-025-85603000-8288 E-mail : xuyuannj@lgchem.com Website : www.lgchem.com		
Description		List of Test Completed	
Test Report Number	QDI-180919-B-L18L3PF1	Test 1. Altitude Simulation	Pass
Date of test report	2018.09.19	Test 2. Thermal Test	Pass
Model name	L18L3PF1	Test 3. Vibration	Pass
Type	Pouch	Test 4. Shock	Pass
Nominal voltage	11.34 V	Test 5. External Short Circuit	Pass
Capacity	36.00Wh	Test 6. Impact or Crush	Pass
Weight	157.08g	Test 7. Overcharge	Pass
Dimensions	205.88mmX84.60mmX5.70mm	Test 8. Forced Discharge	Pass

Approved By: Yuan Xu
 Part Leader
 Cyl NPI&CE lab part DQA Team
 LG Chem, Ltd.
 E-mail: xuyuannj@lgchem.com



Document Number	QDI-180919-B-L18L3PF1	
Prepared	qianjunli	钱俊丽
Approved	Xuyuan	徐园

UN38.3 Test Report

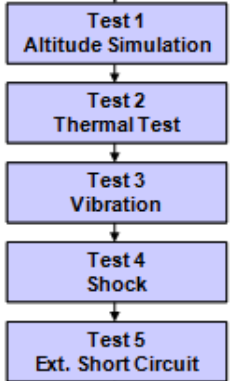
- L18L3PF1 (Nom. 36.00Wh, 11.34V) -

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2018. 09. 19

1. UN38.3 Test Condition

Test item	Test Condition	Requirements	Etc.
Test 1. Altitude Simulation	Storing at (low pressure) 11.6kPa for 6hr at 20+/-5℃	- After OCV (%) ≥ 90% - No leakage, no venting, no disassembly, no rupture, no fire - Mass loss limit (leakage) 1) If M<1g, less than 0.5%, 2) If 1g≤M≤75g, less than 0.2%, 3) If M>75g, less than 0.1%	T1~T5 : Sequence Tests 
Test 2. Thermal Test	[72±2℃, 6hr ↔ -40±2℃, 6hr, interval max. 30min] x 10cycle Storing at 20±5℃ for 24h		
Test 3. Vibration	[7Hz↔200Hz↔7Hz, in 15min] x 12 times x 3 direction 1) sinusoidal waveform with a logarithmic sweep 2) 7Hz 18Hz (maintaining 1gn) app. 50Hz (until 8gn) 200Hz (maintaining 8gn), 1.6mm total excursion		
Test 4. Shock	Half sine shock 1) Peak acceleration - For cells & single cell batteries : 150gn - For batteries (whichever is smaller): 150gn or $\sqrt{\frac{100850}{Mass(kg)}} gn$ 2) Pulse duration : 6msec 3) 6 direction (±x, y, z) x 3 cycle		
Test 5. External Short Circuit	1) Samples to be heated to 57±4℃ in chamber (Measured on external case) 2) Less than 0.1Ω, ext. short-circuit at 57±4℃ 3) 1hr continue after returning to 57±4℃		
Test 6. Impact	Φ=15.8±0.1mm bar, 9.1±0.1kg mass, 61±2.5cm height	- No disassembly, no fire within 6 hours after the test - Max. Temp ≤ 170℃	for cylindrical cells (not less than 18mm diameter)
Test 6. Crush	Crushing rate : 1.5cm/s, until 13kN±0.78kN or 100mV drop or 50% deformation		for cylindrical cells (less than 18mm diameter) for prismatic, pouch, coin/button cells
Test 7. Overcharge	Current = Manufacturer's recommended max. continuous charge current X 2 Voltage 1. If charge voltage ≤ 18V, V (min.) = 2 x (max. charge voltage) or 22V. 2. If charge voltage > 18V, V (min.) = 1.2 x (max. charge voltage)	- No disassembly, no fire within 7 days after the test	Only for Single Cell Battery / Battery
Test 8. Forced Discharge	Discharge at max. discharge current (connecting in series with 12V DC power supply), Duration time = rated capacity / initial test current	- No disassembly, no fire within 7 days after the test	Resistance of Electric Loader 1/Ω = (max. discharge current) / (12 + Initial OCV)

2-1. T1-T4 Test Result

Before			Altitude (T1)					Thermal (T2)					Vibration (T3)					Shock (T4)				
NO.	OCV	Mass	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result	OCV	Mass	After OCV(%)	Mass Loss(%)	Result

A. 1st cycle fully charged state

1	12.3319	157.03	12.7401	157.00	100.00	0.019	Pass	12.5489	156.95	98.50	0.032	Pass	12.5442	156.96	99.96	0.000	Pass	12.5320	156.97	99.90	0.000	Pass
2	12.3397	156.96	12.7432	156.93	100.00	0.019	Pass	12.5510	156.87	98.49	0.038	Pass	12.5463	156.88	99.96	0.000	Pass	12.5341	156.89	99.90	0.000	Pass
3	12.3323	157.08	12.7418	157.05	100.00	0.019	Pass	12.5496	157.00	98.49	0.032	Pass	12.5452	157.01	99.96	0.000	Pass	12.5327	157.02	99.90	0.000	Pass
4	12.7389	156.92	12.7365	156.89	99.98	0.019	Pass	12.5463	156.84	98.51	0.032	Pass	12.5418	156.84	99.96	0.000	Pass	12.5296	156.86	99.90	0.000	Pass

B. 50th cycle fully charged state

5	12.3325	157.00	12.3343	156.96	100.00	0.025	Pass	12.1385	156.91	98.41	0.032	Pass	12.1362	156.92	99.98	0.000	Pass	12.1209	156.93	99.87	0.000	Pass
6	12.3289	157.07	12.3308	157.04	100.00	0.019	Pass	12.1353	156.99	98.41	0.032	Pass	12.1343	157.00	99.99	0.000	Pass	12.1172	157.01	99.86	0.000	Pass
7	12.3350	156.98	12.3380	156.94	100.00	0.025	Pass	12.1416	156.90	98.41	0.025	Pass	12.1405	156.90	99.99	0.000	Pass	12.1237	156.92	99.86	0.000	Pass
8	12.3336	157.08	12.3339	157.04	100.00	0.025	Pass	12.1385	156.99	98.42	0.032	Pass	12.1383	157.01	100.00	0.000	Pass	12.1214	157.01	99.86	0.000	Pass

2-2. T5/T7 Test Result

EXT.Short Circuit (T5)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

1	12.5320	58.10	Pass
2	12.5341	57.78	Pass
3	12.5327	57.43	Pass
4	12.5296	56.81	Pass

B. 50th cycle fully charged state

5	12.1209	58.47	Pass
6	12.1172	58.21	Pass
7	12.1237	57.71	Pass
8	12.1214	56.94	Pass

Overcharge (T7)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully charged state

9	12.7478	24.21	Pass
10	12.7439	24.11	Pass
11	12.7379	24.21	Pass
12	12.7431	23.85	Pass

B. 50th cycle fully charged state

13	12.3247	23.81	Pass
14	12.3347	23.61	Pass
15	12.3253	23.87	Pass
16	12.3337	23.41	Pass

2-3. T6/T8 Test Result (P594285A1)

Cell Document Number

QDI-180828-C-P594285A1

Crush (T6)

NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle 50% charged state

C-1	3.8246	24.34	Pass
C-2	3.8248	25.36	Pass
C-3	3.8240	23.96	Pass
C-4	3.8238	24.08	Pass
C-5	3.8244	24.17	Pass

Forced Discharge (T8)

NO.	Initial OCV(V)	Max. Temp (°C)	Result	NO.	Initial OCV(V)	Max. Temp (°C)	Result
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A. 1st cycle fully discharged state

C-6	3.2873	95.03	Pass	C-16	3.3485	83.75	Pass
C-7	3.2909	84.72	Pass	C-17	3.3622	105.54	Pass
C-8	3.2872	89.41	Pass	C-18	3.3468	113.60	Pass
C-9	3.2842	88.08	Pass	C-19	3.3488	90.78	Pass
C-10	3.2933	94.86	Pass	C-20	3.3482	94.48	Pass
C-11	3.2858	92.11	Pass	C-21	3.3528	106.91	Pass
C-12	3.2876	91.82	Pass	C-22	3.3468	87.58	Pass
C-13	3.2858	85.91	Pass	C-23	3.3518	88.36	Pass
C-14	3.2854	99.33	Pass	C-24	3.3462	85.90	Pass
C-15	3.2863	90.32	Pass	C-25	3.3438	90.81	Pass

B. 50th cycle fully discharged state

