



新普科技股份有限公司
新世電子(常熟)有限公司
新普科技(重慶)有限公司
華普電子(常熟)有限公司

Control Number: SLEU-1908006

Lithium-ion Battery UN38.3 Test Report

Recommendations on the TRANSPORT OF DANGEROUS GOODS

(Manual of Tests and Criteria, Sixth revised edition, Amend 1)

Customer: Lenovo

Model: L19M4PF1

**Rating/ Mass: 15V , Typical Capacity 4670mAh/ 70Wh,
Rated Capacity 4535mAh/ 68Wh/ 301 (g)**

Issue date: 2019/08/19

Approved By	Checked By	Prepared By
Assistant Manager	Authorized Signatory	Test Engineer

SIMPLO TECHNOLOGY CO., LTD.

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Form No. : W11-002-B05

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Control Number: SLEU-1908006

1. Purpose of the Test :

To test each cell/battery is of the type proved to meet the requirements in United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

2. Test Result :

Test results of the UN Recommendations on the Transport of Dangerous Goods

No.	Test Item	Test results
T.1	Altitude simulation	PASS
T.2	Thermal test	PASS
T.3	Vibration test	PASS
T.4	Shock test	PASS
T.5	External short circuit	PASS
T.6	Impact, Crush test	PASS
T.7	Overcharge	PASS
T.8	Forced discharge	PASS

3. Test Lab: Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

●	SIMPLO (Taiwan) Laboratory ADD : No. 471 Pa Teh Rd, Sec 2 Hu Kou, Hsinchu Hsien, 303 Taiwan TEL: +886-3-5695920 FAX: +886-3-5695931
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Control Number: SLEU-1908006

4. Product manufacturer : Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

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5. Test Quantity :

- 5.1 Four batteries, at first cycle, in fully charged states. (For T.1~T.5)
- 5.2 Four batteries, after 25 cycles ending in fully charged states. (For T.1~T.5)
- 5.3 Five component cells, at first cycle at 50% of the design rated capacity. (For T.6)
- 5.4 Five component cells, after 25 cycles at 50% of the design rated capacity. (For T.6)
- 5.5 Four batteries, at first cycle, in fully charged states. (For T.7)
- 5.6 Four batteries, after 25 cycles ending in fully charged states. (For T.7)
- 5.7 Ten component cells, at first cycle in fully discharge states. (For T.8)
- 5.8 Ten component cells, after 25 cycles ending in fully discharged states. (For T.8)

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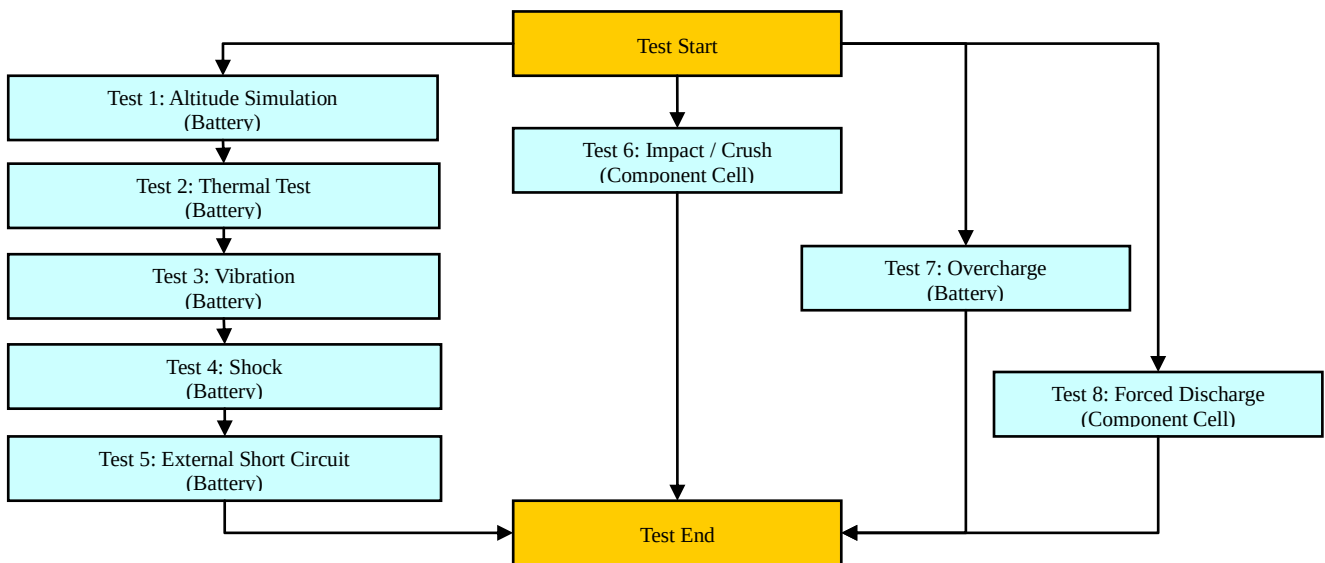
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6. Test Procedure :

6.1 All detailed test procedures must be based on United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

6.2 Test flow shall be followed as below.



Conclusion: The samples had passed the test items of UN38.3.

7. Comment : N/A



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8. Test Equipment :

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Revised Date: 2019-08-19

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
Pretest								
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2019/2/25	2020/2/25	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
V	ML-763	Learning	715C	0~18V 0~8A	SMP	2019/2/26	2020/2/26	
V	ML-764	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
	ML-925	Learning	750C8	0~60V 0~30A	SMP	2019/1/3	2020/1/3	
T.1 Altitude Simulation								
V	ML-522	Altitude	SVT-120	kPa:30~90	HSIN JIANG	2019/7/17	2020/7/17	
V	ML-257	Multimeter	34401A	Note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-550	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
V	ML-555	Barometric Air Pressure	C300	750 to 1100 mbar	Lufft	2018/9/18	2019/9/18	
T.2 Thermal Test								
V	ML-789	Thermal Shock	GTST-080-65-AW	T:-40 to 100°C	GF	2019/1/3	2020/1/3	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.3 Vibration								
V	ML-233	Vibration	KD-9636-EM-300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-552	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.4 Shock								
V	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.5 External Short Circuit								
V	ML-894	Battery Hittester	BT3562	1mΩ ~ 30kΩ	HIOKI	2019/6/11	2020/6/11	
V	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	
V	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	
V	ML-521	Oven	9031	30~80 °C	YEOW LONG	2018/9/12	2019/9/12	
V	ML-549	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.6 Impact / Crush								
V	ML-458	Data Acquisition	XL122-D	1-100 Vdc, -50 to 150°C	Yokogawa	2019/6/12	2020/6/12	
	ML-076	Impact Tester			JYI SHENG	2019/1/3	2020/1/3	
	ML-553	Crush Tester	BCT-01		Simplo	2019/5/10	2020/5/10	
V	ML-866	Crush Tester	M0654		JYI SHENG	2019/4/8	2020/4/8	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	

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Revised Date: 2019-08-19

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	T.7 Overcharge							
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
	T.8 Forced Discharge							
	ML-132	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-133	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-136	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-192	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-269	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-532	DC Electronic Load	33511-01	120V, 240A, 3600W	Prodigit	2019/7/17	2020/7/17	
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.								

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Control Number: SLEU-1908006

9. T.1~T.8 Detail Reports:

UN 38.3 Test Datasheet

UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

Control Number: SLEU-1908006	Customer: Lenovo	Model Name: L19M4PF1	SMP Project Name: S550-70
Pack P/N: 928QA309H (A)(B)	Configuration: 4S1P	Test Duration: 2019/07/29~2019/08/16	Reviewer: Esmond

Test Sample Identification: ☐ Large Battery ☒ Small Battery ☐ Single-cell Battery

Battery Pack						Component Cell		
Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
V	01~04	1 Cycle, Fully charged	V	05~08	25 Cycles, Fully charged	V	01C~05C	1 Cycle, 50% SOC
V	09~12	1 Cycle, Fully charged	V	13~16	25 Cycles, Fully charged	V	06C~10C	25 Cycles, 50% SOC
						V	11C~20C	1 Cycle, Fully discharged (0% SOC)
						V	21C~30C	25 Cycles, Fully discharged (0% SOC)

T.1 Altitude Simulation

Start time: 2019/08/05 09:00		Ambient temp.: 24.2 °C					Operator: Betty		
Finish time: 2019/08/05 15:50		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	17.111	17.107	17.115	17.109	17.106	17.110	17.119	17.113
	After	17.093	17.092	17.098	17.092	17.090	17.092	17.104	17.097
	Residual OCV %	99.89%	99.91%	99.90%	99.90%	99.91%	99.89%	99.91%	99.91%
Mass (g)	Before	300.296	301.165	300.934	301.052	300.648	300.389	301.107	301.146
	After	300.294	301.164	300.931	301.052	300.646	300.389	301.104	301.144
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

T.2 Thermal Test

Start time: 2019/08/05 16:10		Ambient temp.: 24.0 °C					Operator: Betty		
Finish time: 2019/08/12 09:10		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	17.093	17.092	17.098	17.092	17.090	17.092	17.104	17.097
	After	16.915	16.909	16.919	16.907	16.910	16.910	16.922	16.914
	Residual OCV %	98.96%	98.93%	98.95%	98.92%	98.95%	98.94%	98.94%	98.93%
Mass (g)	Before	300.294	301.164	300.931	301.052	300.646	300.389	301.104	301.144
	After	300.272	301.146	300.911	301.033	300.627	300.368	301.086	301.127
	Mass loss %	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%
Results		P	P	P	P	P	P	P	P

T.3 Vibration

Start time: 2019/08/12 09:30		Ambient temp.: 23.7 °C					Operator: Betty		
Finish time: 2019/08/13 08:50		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	16.915	16.909	16.919	16.907	16.910	16.910	16.922	16.914
	After	16.897	16.892	16.903	16.891	16.895	16.892	16.902	16.897
	Residual OCV %	99.89%	99.90%	99.91%	99.91%	99.91%	99.89%	99.88%	99.90%
Mass (g)	Before	300.272	301.146	300.911	301.033	300.627	300.368	301.086	301.127
	After	300.272	301.143	300.909	301.030	300.627	300.366	301.085	301.124
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

T.4 Shock

Start time: 2019/08/13 14:00		Ambient temp.: 24.3 °C					Operator: Betty		
Finish time: 2019/08/13 17:00		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	16.886	16.883	16.891	16.883	16.886	16.882	16.890	16.886
	After	16.871	16.865	16.875	16.868	16.872	16.865	16.872	16.869
	Residual OCV %	99.91%	99.89%	99.91%	99.91%	99.92%	99.90%	99.89%	99.90%
Mass (g)	Before	300.272	301.143	300.909	301.030	300.627	300.366	301.085	301.124
	After	300.267	301.140	300.907	301.026	300.627	300.363	301.083	301.123
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

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T.5 External Short Circuit

Start time: 2019/08/14 09:10	Ambient temp.: 24.4 °C				Operator: Betty			
Finish time: 2019/08/14 16:50	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	16.851	16.846	16.857	16.648	16.851	16.847	16.852
	After	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Resistance (<100mΩ)		61.5	60.4	61.1	58.5	57.6	59.0	57.2
Max Temp. (< 170°C)		57.5	57.3	57.8	57.4	57.6	57.9	57.3
Results		P	P	P	P	P	P	P

T.6 Impact / Crush (Component Cell)

UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

□ Impact - Cylindrical cells not less than 18.0 mm in diameter

■ Crush - Prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter

Start time: 2019/08/06 13:00	Ambient temp.: 23.9 °C				Operator: Betty			
Finish time: 2019/08/06 16:40	Sample 01C	Sample 02C	Sample 03C	Sample 04C	Sample 05C			
Initial OCV (V)	3.705	3.713	3.709	3.702	3.717			
Max Temp. (< 170°C)	23.4	23.3	24.0	23.9	24.6			
Results	P	P	P	P	P			
Sample No.	Sample 06C	Sample 07C	Sample 08C	Sample 09C	Sample 10C			
Initial OCV (V)	3.719	3.707	3.711	3.716	3.714			
Max Temp. (< 170°C)	24.3	24.1	23.7	23.6	24.0			
Results	P	P	P	P	P			

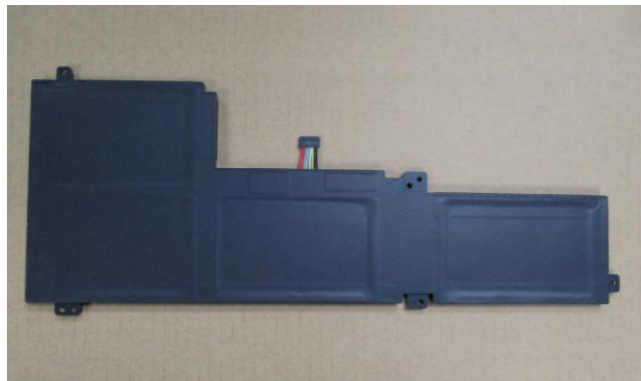
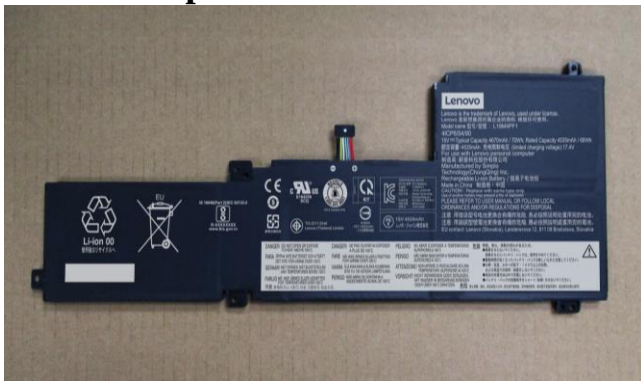
T.7 Overcharge

Start time: 2019/08/08 10:00	Ambient temp.: 24.2 °C				Operator: Betty			
Finish time: 2019/08/16 11:50	Sample 09	Sample 10	Sample 11	Sample 12	Sample 13	Sample 14	Sample 15	Sample 16
Initial OCV (V)	17.112	17.111	17.112	17.108	17.104	17.113	17.115	17.115
Results	P	P	P	P	P	P	P	P

T.8 Forced Discharge (Component Cell)

Start time: 2019/08/05 10:20	Ambient temp.: 24.3 °C				Operator: Betty			
Finish time: 2019/08/13 11:50	Sample 11C	Sample 12C	Sample 13C	Sample 14C	Sample 15C	Sample 16C	Sample 17C	Sample 18C
Initial OCV (V)	3.483	3.457	3.466	3.459	3.470	3.485	3.474	3.452
Results	P	P	P	P	P	P	P	P
Sample No.	Sample 19C	Sample 20C	Sample 21C	Sample 22C	Sample 23C	Sample 24C	Sample 25C	Sample 26C
Initial OCV (V)	3.460	3.477	3.488	3.451	3.473	3.455	3.464	3.471
Results	P	P	P	P	P	P	P	P
Sample No.	Sample 27C	Sample 28C	Sample 29C	Sample 30C				
Initial OCV (V)	3.456	3.482	3.479	3.487				
Results	P	P	P	P				

9. Test Sample:



Form No. : W11-002-B05

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