



新普科技股份有限公司
新世電子(常熟)有限公司
新普科技(重慶)有限公司
華普電子(常熟)有限公司

Control Number: SLEU-1908005

Lithium-ion Battery UN38.3 Test Report

Recommendations on the TRANSPORT OF DANGEROUS GOODS

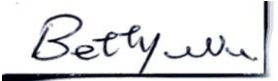
(Manual of Tests and Criteria, Sixth revised edition, Amend 1)

Customer: Lenovo

Model: L19M3PF6

**Rating/ Mass: 11.52V ,Typical Capacity 5005mAh/ 57Wh
Rated Capacity 4889mAh/ 55Wh/ 222 (g)**

Issue date: 2019/08/19

Approved By	Checked By	Prepared By
Assistant Manager	Authorized Signatory	Test Engineer
		

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Form No. : W11-002-B05

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Control Number: SLEU-1908005

1. Purpose of the Test :

To test each cell/battery is of the type proved to meet the requirements in United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

2. Test Result :

Test results of the UN Recommendations on the Transport of Dangerous Goods

No.	Test Item	Test results
T.1	Altitude simulation	PASS
T.2	Thermal test	PASS
T.3	Vibration test	PASS
T.4	Shock test	PASS
T.5	External short circuit	PASS
T.6	Impact, Crush test	PASS
T.7	Overcharge	PASS
T.8	Forced discharge	PASS

3. Test Lab: Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

●	SIMPLO (Taiwan) Laboratory ADD : No. 471 Pa Teh Rd, Sec 2 Hu Kou, Hsinchu Hsien, 303 Taiwan TEL: +886-3-5695920 FAX: +886-3-5695931
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Control Number: SLEU-1908005

4. Product manufacturer : Email : Test_Lab@simplo.com.tw Website : <http://www.simplo.com.tw/>

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5. Test Quantity :

- 5.1 Four batteries, at first cycle, in fully charged states. (For T.1~T.5)
- 5.2 Four batteries, after 25 cycles ending in fully charged states. (For T.1~T.5)
- 5.3 Five component cells, at first cycle at 50% of the design rated capacity. (For T.6)
- 5.4 Five component cells, after 25 cycles at 50% of the design rated capacity. (For T.6)
- 5.5 Four batteries, at first cycle, in fully charged states. (For T.7)
- 5.6 Four batteries, after 25 cycles ending in fully charged states. (For T.7)
- 5.7 Ten component cells, at first cycle in fully discharge states. (For T.8)
- 5.8 Ten component cells, after 25 cycles ending in fully discharged states. (For T.8)

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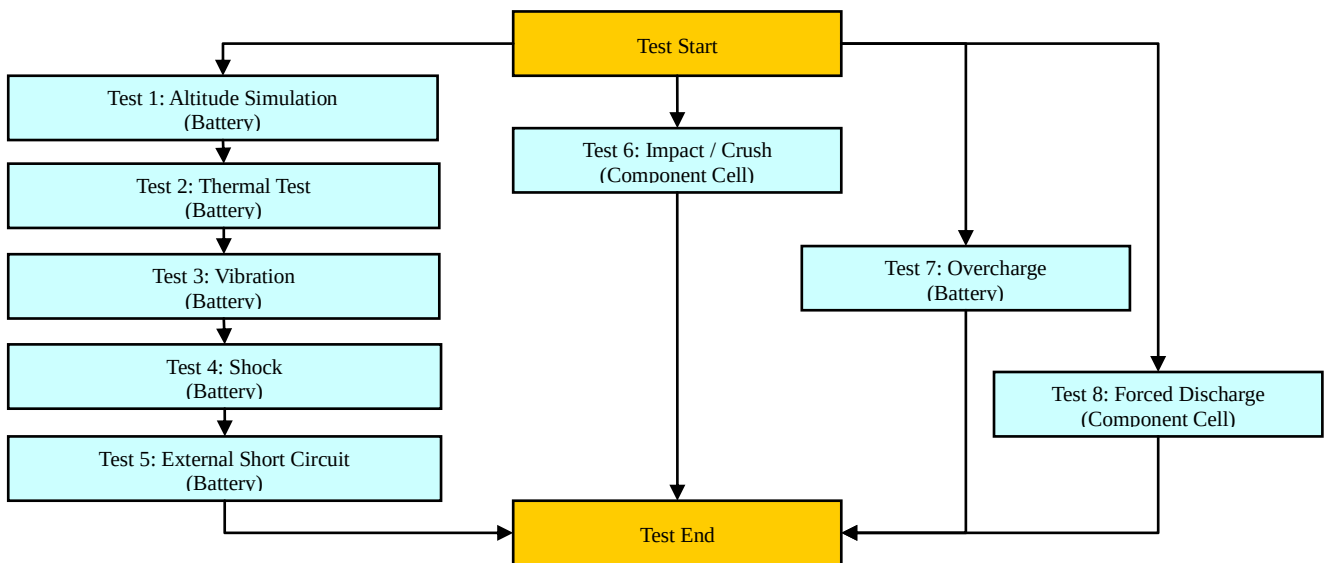
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6. Test Procedure :

6.1 All detailed test procedures must be based on United Nations Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Tests and Criteria, Sixth revised edition, Amend 1, Section 38.3.

6.2 Test flow shall be followed as below.



Conclusion: The samples had passed the test items of UN38.3.

7. Comment : N/A



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8. Test Equipment :

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Revised Date: 2019-08-19

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
Pretest								
V	ML-761	Learning	715C	0~18V 0~8A	SMP	2019/2/25	2020/2/25	
V	ML-762	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
V	ML-763	Learning	715C	0~18V 0~8A	SMP	2019/2/26	2020/2/26	
V	ML-764	Learning	715C	0~18V 0~8A	SMP	2019/1/3	2020/1/3	
	ML-925	Learning	750C8	0~60V 0~30A	SMP	2019/1/3	2020/1/3	
T.1 Altitude Simulation								
V	ML-522	Altitude	SVT-120	kPa:30~90	HSIN JIANG	2019/7/17	2020/7/17	
V	ML-257	Multimeter	34401A	Note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-550	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
V	ML-555	Barometric Air Pressure	C300	750 to 1100 mbar	Lufft	2018/9/18	2019/9/18	
T.2 Thermal Test								
V	ML-789	Thermal Shock	GTST-080-65-AW	T:-40 to 100°C	GF	2019/1/3	2020/1/3	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.3 Vibration								
V	ML-233	Vibration	KD-9636-EM-300F2K-30N80	F:5~2000Hz G:0.2~20G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-552	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.4 Shock								
V	ML-056	Shock	DP-1200-25	G:10~600G	King Design	2018/8/24	2019/8/24	
V	ML-257	Multimeter	34401A	note 1	Agilent	2019/2/26	2020/2/26	
V	ML-494	Electronic Balance	XS1220M-SCS	1-1220 gf	PRECISA	2019/7/17	2020/7/17	
	ML-523	Electronic Balance	MTW-30K	30*0.005kg		2018/9/12	2019/9/12	
V	ML-551	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.5 External Short Circuit								
V	ML-894	Battery Hltester	BT3562	1mΩ ~ 30kΩ	HIOKI	2019/6/11	2020/6/11	
V	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	
V	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	
V	ML-521	Oven	9031	30~80 °C	YEOW LONG	2018/9/12	2019/9/12	
V	ML-549	Data Logger	313	15~35 °C; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
T.6 Impact / Crush								
V	ML-458	Data Acquisition	XL122-D	1-100 Vdc, -50 to 150°C	Yokogawa	2019/6/12	2020/6/12	
	ML-076	Impact Tester			JYI SHENG	2019/1/3	2020/1/3	
	ML-553	Crush Tester	BCT-01		Simplo	2019/5/10	2020/5/10	
V	ML-866	Crush Tester	M0654		JYI SHENG	2019/4/8	2020/4/8	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200°C	Yokogawa	2018/9/12	2019/9/12	

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Control Number: SLEU-1908005

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Revised Date: 2019-08-19

Test Instruments Reference List								
Used	Instrument ID	Instrument Name	Type	Range of use	Manufacturer	Calibration Date_Last	Calibration Date_Next	Remarks
	T.7 Overcharge							
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
	T.8 Forced Discharge							
	ML-132	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-133	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-136	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-192	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-269	Electronic Load	3311C	60V,60A, 300W	Prodigit	2019/2/26	2020/2/26	
	ML-532	DC Electronic Load	33511-01	120V, 240A, 3600W	Prodigit	2019/7/17	2020/7/17	
	ML-482	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-483	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-484	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-486	Programmable DC Source	DS10014	1-100Vdc, 0.3-14.4A	MOTECH	2019/5/9	2020/5/9	
	ML-487	Programmable DC Source	DS6024	1-60 Vdc, 0.3-24A	MOTECH	2019/5/9	2020/5/9	
V	ML-549	Data Logger	313	15~35 ℃; 30~80 %RH	CENTER	2018/9/18	2019/9/18	
	ML-459	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
	ML-460	Data Acquisition	MX100-E-1D	1-100 Vdc, -50 to 200℃	Yokogawa	2018/9/12	2019/9/12	
V	ML-918	Overcharge & Forced discharge tester	T901	3~30 Vdc, Charge: 0.05~20A Discharge: 0.02~10A	SMP	2019/5/10	2020/5/10	
Note 1: DC Voltage: 0.1-1000V; AC Voltage: 0.5-700V at 60Hz, 1kHz; Resistance: 10Ω-10MΩ; DC Current: 0.1mA-3A; AC Current: 0.01-3A at 60Hz, 0.01-1A, at 1kHz.								

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9. T.1~T.8 Detail Reports:

UN 38.3 Test Datasheet UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

Control Number: SLEU-1908005	Customer: Lenovo	Model Name: L19M3PF6	SMP Project Name: S550-57
Pack P/N: 928QA308H (A)(B)	Configuration: 3S1P	Test Duration: 2019/07/29~2019/08/16	Reviewer: Esmond

Test Sample Identification: ☐ Large Battery ☒ Small Battery ☐ Single-cell Battery

Battery Pack						Component Cell		
Used	Sample No.	Sample State	Used	Sample No.	Sample State	Used	Sample No.	Sample State
V	01~04	1 Cycle, Fully charged	V	05~08	25 Cycles, Fully charged	V	01C~05C	1 Cycle, 50% SOC
V	09~12	1 Cycle, Fully charged	V	13~16	25 Cycles, Fully charged	V	06C~10C	25 Cycles, 50% SOC
						V	11C~20C	1 Cycle, Fully discharged (0% SOC)
						V	21C~30C	25 Cycles, Fully discharged (0% SOC)

T.1 Altitude Simulation

Start time: 2019/08/05 09:00		Ambient temp.: 24.2 °C					Operator: Betty		
Finish time: 2019/08/05 15:50		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.664	12.638	12.660	12.639	12.653	12.641	12.659	12.645
	After	12.653	12.623	12.646	12.628	12.641	12.628	12.644	12.632
	Residual OCV %	99.91%	99.88%	99.89%	99.91%	99.91%	99.90%	99.88%	99.90%
Mass (g)	Before	222.543	222.257	222.530	222.339	222.527	222.466	222.367	222.293
	After	222.541	222.254	222.529	222.339	222.525	222.466	222.364	222.292
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

T.2 Thermal Test

Start time: 2019/08/05 16:10		Ambient temp.: 24.0 °C					Operator: Betty		
Finish time: 2019/08/12 09:10		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.653	12.623	12.646	12.628	12.641	12.628	12.644	12.632
	After	12.508	12.485	12.505	12.484	12.501	12.483	12.502	12.493
	Residual OCV %	98.85%	98.91%	98.89%	98.86%	98.89%	98.85%	98.88%	98.90%
Mass (g)	Before	222.541	222.254	222.529	222.339	222.525	222.466	222.364	222.292
	After	222.526	222.238	222.510	222.319	222.504	222.449	222.350	222.274
	Mass loss %	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%	0.01%
Results		P	P	P	P	P	P	P	P

T.3 Vibration

Start time: 2019/08/12 09:30		Ambient temp.: 23.7 °C					Operator: Betty		
Finish time: 2019/08/12 08:50		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.508	12.485	12.505	12.484	12.501	12.483	12.502	12.493
	After	12.490	12.468	12.489	12.468	12.487	12.468	12.484	12.478
	Residual OCV %	99.86%	99.86%	99.87%	99.87%	99.89%	99.88%	99.86%	99.88%
Mass (g)	Before	222.526	222.238	222.510	222.319	222.504	222.449	222.350	222.274
	After	222.526	222.236	222.510	222.318	222.501	222.447	222.349	222.272
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

T.4 Shock

Start time: 2019/08/13 09:10		Ambient temp.: 24.0 °C					Operator: Betty		
Finish time: 2019/08/13 13:00		Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.490	12.468	12.489	12.468	12.487	12.468	12.484	12.478
	After	12.479	12.455	12.474	12.454	12.475	12.458	12.471	12.463
	Residual OCV %	99.91%	99.90%	99.88%	99.89%	99.90%	99.92%	99.90%	99.88%
Mass (g)	Before	222.526	222.236	222.510	222.318	222.501	222.447	222.349	222.272
	After	222.523	222.232	222.510	222.318	222.497	222.444	222.347	222.269
	Mass loss %	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Results		P	P	P	P	P	P	P	P

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華普電子(常熟)有限公司

Control Number: SLEU-1908005

T.5 External Short Circuit

Start time: 2019/08/13 13:20	Ambient temp.: 24.3 °C				Operator: Betty			
Finish time: 2019/08/14 08:50	Sample 01	Sample 02	Sample 03	Sample 04	Sample 05	Sample 06	Sample 07	Sample 08
OCV (V)	Before	12.479	12.455	12.474	12.454	12.475	12.458	12.471
	After	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Resistance (<100mΩ)		57.2	59.6	58.3	56.7	60.4	55.9	56.1
Max Temp. (< 170°C)		57.4	57.3	57.7	57.2	57.5	57.6	57.1
Results		P	P	P	P	P	P	P

T.6 Impact / Crush (Component Cell)

UN38.3/ST/SG/AC.10/11/Rev.6/Amend.1

☐ Impact - Cylindrical cells not less than 18.0 mm in diameter

☒ Crush - Prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter

Start time: 2019/08/06 09:00	Ambient temp.: 23.7 °C				Operator: Betty			
Finish time: 2019/08/06 11:50	Sample 01C	Sample 02C	Sample 03C	Sample 04C	Sample 05C			
Initial OCV (V)	3.805	3.794	3.797	3.803	3.791			
Max Temp. (< 170°C)	24.8	24.4	23.9	23.4	24.0			
Results	P	P	P	P	P			
Sample No.	Sample 06C	Sample 07C	Sample 08C	Sample 09C	Sample 10C			
Initial OCV (V)	3.806	3.809	3.793	3.796	3.807			
Max Temp. (< 170°C)	24.3	23.5	24.1	24.2	23.8			
Results	P	P	P	P	P			

T.7 Overcharge

Start time: 2019/08/07 09:00	Ambient temp.: 24.4 °C				Operator: Betty			
Finish time: 2019/08/15 10:40	Sample 09	Sample 10	Sample 11	Sample 12	Sample 13	Sample 14	Sample 15	Sample 16
Initial OCV (V)	12.667	12.640	12.656	12.636	12.654	12.639	12.656	12.648
Results	P	P	P	P	P	P	P	P

T.8 Forced Discharge (Component Cell)

Start time: 2019/08/08 09:00	Ambient temp.: 24.4 °C				Operator: Betty			
Finish time: 2019/08/16 10:20	Sample 11C	Sample 12C	Sample 13C	Sample 14C	Sample 15C	Sample 16C	Sample 17C	Sample 18C
Initial OCV (V)	3.428	3.445	3.424	3.431	3.440	3.452	3.437	3.459
Results	P	P	P	P	P	P	P	P
Sample No.	Sample 19C	Sample 20C	Sample 21C	Sample 22C	Sample 23C	Sample 24C	Sample 25C	Sample 26C
Initial OCV (V)	3.420	3.435	3.442	3.449	3.434	3.456	3.452	3.423
Results	P	P	P	P	P	P	P	P
Sample No.	Sample 27C	Sample 28C	Sample 29C	Sample 30C				
Initial OCV (V)	3.447	3.426	3.458	3.433				
Results	P	P	P	P				

9. Test Sample:



Form No. : W11-002-B05

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