

Celxpert Energy(KunShan)Corporation Battery Pack UN38.3 Test Report

Customer:	Lenovo
Model:	L19C4PH3
Nominal voltage:	15.44V
Rating Capacity:	Rated:59.4Wh,3847mAh Typical:61Wh,3950mAh
Issue Date:	Apr ,29 2020





1.UN38.3 Lithium Battery Test Summary

Edition of UN Manua Criteria Used	l of Tests and	ST/SG/AC.10/1	11/Rev.6/Amend.1
Customer	Lenovo	Sample type	Rechargeable Li-ion Battery
Model Name	L19C4PH3	Pack Configuration	4S1P
Rating	Rated:59.4Wh,3847mAh Typical:61Wh,3950mAh	Battery weight	228g
Cell Factory/Model	BYD MSL4838C4 3950mAh(61Wh)	Physical Description	Prismatic
Factory Address	NO.1111, Hanpu Road, Yushan Town, Kunshan City, Jiangsu Province, P.R. China	Laboratory Address	NO.1111, Hanpu Road, Yushan Town, Kunshan City, Jiangsu Province, P.R. China
Factory Name	Celxpert (kunshan) Enengy.Co,Ltd.	Laboratory Name	CPK LAB
Factory Tel	+86-512-57775999	Laboratory Tel	+86-512-57775999
Factory E-mail	Frank_Gao@cn.celxpert.com	Lab E-mail	Frank_Gao@cn.celxpert.com
Factory Web	www. celxpert.com.tw	Laboratory Web	www. celxpert.com.tw
Client Date	2020/04/09	Completing Data	2020/04/28
Item	Test Item		Test Result(Pass/Fail)
38.3.4.1 T1	Altitude simulation		Pass
38.3.4.1 T2	Thermal		Pass
38.3.4.1 T3	Vibration		Pass
38.3.4.1 T4	Shock		Pass
38.3.4.1 T5	38.3.4.1 T5 External Short Circuit		Pass
38.3.4.1 T6	Crush		Pass
38.3.4.1 T7	Overcharge		Pass
38.3.4.1 T8	Forced Discharge		Pass

Approved By	Checked By	Prepared By
高海洋	高海洋	つま村徒
Section manager	Section manager	Engineer



2.Test items and quantity

T.1. ☑ Altitude simulation T.5. ☑ External short circuit

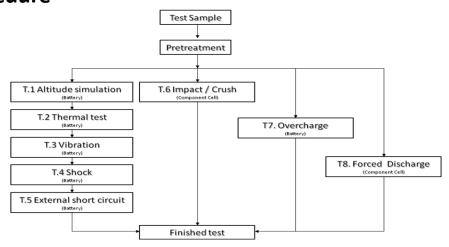
T.2. ☑ Thermal T.6. ☑ Crush / □Impact

T.3. ☑ Vibration T.7. ☑ Overcharge

T.4. ☑ Shock T.8. ☑ Forced Discharge

sum	mary t	able of required test	for r	echa	rgea	ble c	ells	and k	atte	ries		
			T.1	T.2	T.3	T.4	T.5	T.6	T.7	T.8	SUM	
		First cycle,50% charged state						5				
Cell		25th cycle,50% charged state						5			30	
Fi		First cycle, fully discharged state								10	30	
		25th cycle, fully discharged state								10	10	
<12kg	<12kg Small First cycle, fully charged state batteries 25th cycle, fully charged state		4				4		16			
			4					4		10		
>12kg Large batteries		First cycle, fully charged state	2			2						
		25th cycle, fully charged state			2				2		8	

3.Test Procedure





4. Photo of The Sample



Photo 1 Front



Photo 2 Rear



Photo 3 Label



5.Test method and verdict

38.3.4.1 hou disa after required state to 7 %	This test simulates air transport under Test cells and batteries shall be stored our at ambient temperature (20±5°C) Cells and batteries meet this requirement	Table 38.3.1:M Mass M of cell or battery M<1g 1g≤M≤75g M>75g T1 :Altitude low-pressure cond	Mass loss limit 0.5% 0.2% 0.1% Simulation	.1 below			
38.3.4.1 hou disa after required state to 7 % % % % % % % % % % % % % % % % % %	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	Mass M of cell or battery M<1g 1g≤M≤75g M>75g T1:Altitude low-pressure cond	Mass loss limit 0.5% 0.2% 0.1% Simulation				
38.3.4.1 hou disa after required state to 7 % % % % % % % % % % % % % % % % % %	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	M<1g 1g≤M≤75g M>75g T1 :Altitude low-pressure cond	0.5% 0.2% 0.1% simulation				
38.3.4.1 hou disa after required state to 7 °C 38.3.4.2 pro	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	1g≦M≦75g M>75g T1 :Altitude low-pressure cond	0.2% 0.1% simulation				
38.3.4.1 hou disa after required state to 7 % % % % % % % % % % % % % % % % % %	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	M>75g T1 :Altitude low-pressure cond	o.1% simulation				
38.3.4.1 hou disa after required state to 7 % % % % % % % % % % % % % % % % % %	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	T1 :Altitude	simulation				
38.3.4.1 hou disa after required state to 7 % % % % % % % % % % % % % % % % % %	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	low-pressure cond					
38.3.4.1 hou disa after required state to 7 % % % % % % % % % % % % % % % % % %	Test cells and batteries shall be stored our at ambient temperature $(20\pm5^{\circ}\text{C})$ Cells and batteries meet this requirement	-	itions				
38.3.4.1 hou disa after required states to 7 % % % % % % % % % % % % % % % % % %	our at ambient temperature ($20\pm5^{\circ}$ C) Cells and batteries meet this requirement	at a pressure of 11.	140113	No leakage			
disa after required to 7 %			6kPa or less for at least six	no venting no disassemble			
to 7 °C.	sassemble, no rupture and no fire and if it ter testing is not less than 90% of its volt quirement relating to voltage is not appliates	the open circuit vol age immediately pr	tage of each test cell or batte rior to this procedure. The	Mass loss limit			
to 7 °C.		T2:Ther	mal test				
to 7 ℃ 38.3.4.2 pro	This test assesses cell and battery seal test is conducted using rapid and extrem	:					
38.3.4.2 pro	Test cells and batteries are to be stored $72\pm2^{\circ}$, followed by storage for at least 100						
	The maximum time interval between to cocedure is to be repeated until 10 total c	no disassemble					
	atteries are to be stored for 24 hours at a	no rupture					
	nd batteries the duration of exposure to tours.	no fire voltage not less than 90% Mass loss limit					
disa afte req	Cells and batteries meet this requirement sassemble, no rupture and no fire and if the testing is not less than 90% of its voltage is not appliates.	(see table 38.3.1).					
	T3:Vibration						
	This test simulates vibration during tra	•					
dist sha to 7 for	Cells and batteries are firmly secured to storting the cells in such a manner as to hall be a sinusoidal waveform with a logar 7 Hz traversed in 15 minutes. This cycle r each of three mutually perpendicular n	ck					
38.3.4.3 Hz i	vibration must be perpendicular to the to For cells and small batteries: from 7 Hz z is reached. The amplitude is then maint equency increased until a peak acceleration of 8gn is then maintained until the contraction of 100 miles and 100 miles are contracted in the contraction of 100 miles are contracted in the contracted in the contraction of 100 miles are contracted in the contraction of 100 miles are contracted in the contracted in	no disassemble					
rea frec acc	For large batteries: from 7 Hz to a peak cached. The amplitude is then maintained equency increased until a peak acceleration of 2gn is then maintained until Cells and batteries meet this requirement.	voltage not less than 90% Mass loss limit					
disa	sassemble, no rupture and no fire during oltage of each test cell or battery directly						



Clause	Requirements	Verdict	
	T4:Shock		
	This test assesses the robustness of cells and batteries against cumulative shocks		
	Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery	No leakage no venting no disassemble no rupture no fire. voltage not less than 90% Mass loss limit (see table 38.3.1)	
38.3.4.4	Each cell shall be subjected to a half-sine shock of peak acceleration of 150gn and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock of peak acceleration of 50gn and pulse duration of 11 milliseconds. Each battery shall be subjected to a half-sine shock of peak acceleration depending on		
	the mass of the battery. The pulse duration shall be 6 milliseconds for small batteries and 11 milliseconds for large batteries. The formulas below are provided to calculate the appropriate minimum peak accelerations.		
	Each cell or battery is subjected to three shocks in the positive direction followed by three shocks in the negative direction of each of three mutually perpendicular mounting positions of the cell for a total of 18 shocks.		
	Cells and batteries meet this requirement if there is no leakage, no venting, no disassemble, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.		
	T5:External short circuit		
	This test simulates an external short circuit		
38.3.4.5	The cell or battery to be tested shall be shall be heated for a period of time necessary to reach a homogeneous stabilized temperature of $57\pm4^{\circ}\text{C}$, measured on the external case. This period of time depends on the size and design of the cell or battery and should be assessed and documented. If this assessment is not feasible, the exposure time shall be at least 6 hours for small cells and small batteries, and 12 hours for large cells and large batteries. Then the cell or battery at $57\pm4^{\circ}\text{C}$ shall be subjected to one short circuit condition with a total external resistance of less than 0.1 ohm.	no disassemble no rupture no fire. Packs exterior peak	
	This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57 ± 4 °C, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value.	temperature <170°C Mass loss limit (see table 38.3.1)	
	The short circuit and cooling down phases shall be conducted at least at ambient temperature.		
	Cells and batteries meet this requirement if their external temperature does not exceed 170° C and there is no disassemble, no rupture and no fire within six hours of this test.		



Clause	Requirements	Verdict
	T6: Crush / Impact	
	These tests simulate mechanical abuse from an impact or crush that may result in an internal short circuit.	
	Impact applicable to cylindrical cells not less than 18.00 in diameter.	
	The test sample cell or component cell is to be placed on a flat smooth surface. A $15.8 \text{mm} \pm 0.1 \text{mm}$ diameter, at least 6cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A $9.1 \text{kg} \pm 0.1 \text{kg}$ mass is to be dropped from a height of $61 \pm 2.5 \text{cm}$ at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90degrees from the horizontal supporting surface.	
	and perpendicular to the longitudinal axis of the 15.8mm±0.1mm diameter curved surface lying across the centre of the test samples. Each sample is to be subjected to only a single impact.	
38.3.4.6	Crush applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18mm in diameter.	no disassemble no rupture no fire. not exceed 170°C Mass loss limit (see table 38.3.1)
36.3.4.0	A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached. (a) The applied force reaches 13kN±0.78kN; Example: The force shall be applied by a hydraulic ram with a 32 mm diameter piston until a pressure of 17 MPa is reached on the hydraulic ram (b) The voltage of the cell drops by at least 100mV; or (c) The cell is deformed by 50% or more of its original thickness.	
	Once the maximum pressure has been obtained, the voltage drops by 100mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released	
	A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.	
	Each test cell or component cell is to be subjected to one crush only. The test Samples shall be observed for a further 6 h. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests. Cells and component cells meet this requirement if their external temperature does not	
	exceed 170% and there is no disassemble and no fire during the test and within six hours after this test.	



Clause	Requirements	Verdict			
38.3.4.7	T7:Ovecharge				
	This test evaluates the ability of a rechargeable battery or a single cell rechargeable battery to withstand an overcharge condition				
	The charge current shall be twice the manufacturer's recommended maximum continuous charge current. The minimum voltage of the test shall be as follows:				
	(a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.	No disassemble no fire. Mass loss limit			
	(b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.	(see table 38.3.1)			
	Tests are to be conducted at ambient temperature; the duration of the test shall be 24 hours				
	Rechargeable batteries meet this requirement if there is no disassemble and no fire during the test and within seven days after the test.				
	T8:Forced discharge				
	This test evaluates the ability of a primary or a rechargeable cell to withstand a forced discharge condition				
38.3.4.8	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.	no disassembly no fire			
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere).	(see table 38.3.1)			
	Primary or rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.				



6.Test Data

38.3.4.1		T1.Altitude simulation					
Test Equipment	Digital Meter :Q-153	, Vacuum Oven :Q-0443	Scales :Q-090				
Test Period	Start: 2020/04/09	End:2020/04/09					

Altitude Simulation Test on Charged Packs								
	Before		Af	After		mass loss		
No.	OCV	Weight	OCV	Weight	Volt	Weight	other event	
	(V)	(g)	(V)	(g)	(%)	(%)		
1	17.236	228.86	17.230	228.86	99.97%	0.00%	О	
2	17.224	228.46	17.223	228.46	99.99%	0.00%	О	
3	17.235	228.36	17.233	228.36	99.99%	0.00%	О	
4	17.246	228.46	17.243	228.46	99.98%	0.00%	О	
5	17.246	228.76	17.239	228.76	99.96%	0.00%	О	
6	17.239	228.94	17.234	228.94	99.97%	0.00%	О	
7	17.248	228.35	17.244	228.35	99.98%	0.00%	О	
8	17.226	228.14	17.221	228.14	99.97%	0.00%	0	
Note: L-L	eakage ; V-Ver	nting ; D-Disasse	embly ; R-Rupture	; F-Fire				

O-No Leakage , No Venting , No Disassembly , No Rupture , No Fire

38.3.4.2		T2.Thermal test					
Test Equipment	Digital Meter :Q-153	, Programmable Thermal Tester:Q-0446	Scales:Q-090				
Test Period	Start:2020/04/10	End:2020/04/16					

	Thermal Test on Charged Packs									
	Before		After		voltage residue	mass loss				
No.	OCV	Weight	OCV	Weight	Volt	Weight	other event			
	(V)	(g)	(V)	(g)	(%)	(%)				
1	17.230	228.86	17.209	228.75	99.88%	0.05%	О			
2	17.223	228.46	17.201	228.33	99.87%	0.06%	О			
3	17.233	228.36	17.211	228.19	99.87%	0.07%	О			
4	17.243	228.46	17.222	228.32	99.88%	0.06%	О			
5	17.239	228.76	17.218	228.60	99.88%	0.07%	0			
6	17.234	228.94	17.209	228.82	99.85%	0.05%	О			
7	17.244	228.35	17.220	228.24	99.86%	0.05%	О			
8	17.221	228.14	17.198	228.03	99.87%	0.05%	О			
Note:	L-Leakage ; V-\	/enting ; D-Disas	sembly ; R-Ruptur	e ; F-Fire						
	O-No Leakage	, No Venting , No	Disassembly , No	Rupture , No Fi	re					



38.3.4.3	T3.Vibrationt						
Test Equipment	Digital Meter :Q-153	gital Meter :Q-153 Vibration Tester :Q-300 Scales:Q-090					
Test Period	Start: 2020/04/20	End:2020/04/21					

			Vibrat	ion Test on Ch	arged Packs		
	Bet	fore	А	After	voltage residue	mass loss	
No.	OCV	Weight	OCV	Weight	Volt	Weight	other event
	(V)	(g)	(V)	(g)	(%)	(%)	
1	17.209	228.75	17.204	228.74	99.97%	0.00%	О
2	17.201	228.33	17.194	228.32	99.96%	0.00%	О
3	17.211	228.19	17.205	228.18	99.97%	0.00%	О
4	17.222	228.32	17.218	228.31	99.98%	0.00%	О
5	17.218	228.60	17.210	228.59	99.95%	0.00%	О
6	17.209	228.82	17.203	228.82	99.97%	0.00%	О
7	17.220	228.24	17.211	228.23	99.95%	0.00%	О
8	17.198	228.03	17.191	228.02	99.96%	0.00%	О
Note: L-I	Leakage ; V-Ve	enting ; D-Disas	ssembly ; R-Ru	ıpture ; F-Fire			
	O-No Leakage	e, No Venting,	No Disassemi	bly , No Rupture ,	No Fire		

38.3.4.4	T.4 Shock						
Test Equipment	Digital Meter: Q-153	Shock Tester:Q-154	Scales:Q-090				
Test Period	Start: 2020/04/23	End:2020/04/23					

	Bef	Before After			voltage residue	mass loss	
No.	OCV	Weight	OCV	Weight	Volt	Weight	other event
	(V)	(g)	(V)	(g)	(%)	(%)	
1	17.204	228.74	17.198	228.73	99.97%	0.00%	О
2	17.194	228.32	17.189	228.31	99.97%	0.00%	О
3	17.205	228.18	17.200	228.17	99.97%	0.00%	0
4	17.218	228.31	17.212	228.30	99.97%	0.00%	О
5	17.210	228.59	17.206	228.59	99.98%	0.00%	О
6	17.203	228.82	17.196	228.81	99.96%	0.00%	0
7	17.211	228.23	17.205	228.23	99.97%	0.00%	О
8	17.191	228.02	17.186	228.01	99.97%	0.00%	0
Note: L-L	eakage ; V-Venti	ng ; D-Disassen	nbly ; R-Rupture ; F	Fire			



38.3.4.5	T.5 External Short circuit						
Test Equipment	Digital Meter:Q-153	Data Logger:Q-075	Oven:Q-171				
Test Period	Start: 2020/04/27	End:2020/04/28					

Other event
0
0
0
0
0
0
0
0

Note: D-Disassembly ; R-Rupture ; F-Fire

O- No Disassembly, No Rupture, No Fire

38.3.4.6	T.6 Impact / Crush							
Test Equipment	Digital Meter:Q-153	Data Logger:Q-152	Crush tester:Q-0437/ Impact tester:Q-231					
Test Period	Start: 2020/04/09	End:2020/04/	10					

Crush Test on 50% Charged Cells				Crush Test on 50% Charged Cells			
No.	Max. Temp.(°C) Other event		No.	Max. Temp.(°C)	Other event		
1	20.36	0	6	20.26	0		
2	20.35	0	7	21.58	0		
3	21.48	0	8	21.45	0		
4	21.59	0	9	21.53	0		
5	20.35	0	10	20.47	0		

Note: D-Disassembly ; F-Fire / O-No Disassembly ,No Fire



38.3.4	4.7		T 7 Overcharge							
Tes Equipn		Digital	Meter:Q-153	Data Logger	:Q-152 P	ower Su	pply unit:G	Q-477/Q-488/Q	-0237	
Test Pe		Start: 20	020/04/13	End:2020	/04/20					
				harge Test	•	ed Pac	ks			
		No. Charge Voltage(V)		Charge Current(A)	Charge Max Temp (°C)		Other 6	event		
		9	5-(-)		22.45		0			
		10			23.58		0			
		11			23.6	5	0			
		12	22.0 V	3.96	23.1		0			
		13			23.4		0			
		14			22.9 22.6		0			
		16			22.3		0			
			D-Disassembl	y;F-Fire / O-			lo Fire			
38.3.4	38.3.4.8 T8 Forced discharge									
Tes Equipn		Digital	Meter:Q-153	Data logger:	Q-160	Power	Supply uni	it:Q0474/Q047	5/Q0476	
Test Pe	riod	Start: 20	020/04/22	End:2020	/04/23					
	Force	ed disc	harge are first discharged	cycle in fully			ge are afte fully discl	er 25 cycles		
	No	o. Ma	ax. Temp.(°C)	Other event	No.	Max. T	emp.(°C)	Other event		
	11	1	30.26	0	21	29	.36	0		
	12	2	30.58	0	22	31	.53	0		
	13	3	29.65	0	23	30	.25	0		
	14	1	29.15	0	24	30	.15	0		
	15	5	30.47	0	25	31	.58	0		
	16	3	31.26	0	26	29.64		0		
	17	7	30.25	0	27	29	.34	0		
	18	3	31.68	0	28	29	.34	0		
	19)	29.64	0	29	30	.15	0		
	20)	29.14	0	30	31	.17	0		
	Note:	D-Disas	ssembly; F-Fir	e / O-No Disa	ssembly,	No Fire				