



检测报告 TEST REPORT

NAME OF SAMPLE: Rechargeable Li-ion Battery

产品名称: 锂离子电池组/锂离子电池/锂电池

CLIENT: SUNWODA Electronic Co.,Ltd. 委托单位: 欣旺达电子股份有限公司

CLASSIFICATION OF TEST: Commission test

检测类别:委托测试





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Report No.: S-20070227A0 Page 2 of 15 Applicant information 申请资料 Name of samples: Rechargeable Li-ion Battery 锂离子电池组/锂离子电池/锂电池 样品名称: Type/ Model: L20D3PG0 11.52V 3994mAh 46Wh(Rated) 4080mAh 47Wh(Typ.) 型号规格: Lithium content:: 锂含量: Trade mark: 商标: Commission by: Sunwoda Electronic Co., Ltd. 委托单位: 欣旺达电子股份有限公司 Floor 1,A,B,D District of Floor 2 and Floor 3 to 9 of Comprehensive Building, No.2 Yihe Road, Shilong Community, Shiyan Street, Bao'an Commissioner address: District, Shenzhen City, Guangdong Province, P.R. China 委托单位地址: 中国广东省深圳市宝安区石岩街道石龙社区颐和路2号综合楼1楼、2楼A-B区、 2楼D区-9楼 Sunwoda Electronic Co., Ltd. Sixth Branch Factory: 生产厂: 欣旺达电子股份有限公司第六分公司 Northeast of Intersection of Keyu Road and Tongguan Road, Gongming Factory address: Street, Guangming New District, Shenzhen City, Guangdong Province, P.R. 生产厂地址: 中国广东省深圳市光明新区公明街道科裕路与同观大道交汇处东北 Appearance: Black 样品外观颜色: 黑色 Sample status: Good 样品状态: 完好 Quantity of sample: 46pcs 样品数量: Sample identification: b1# ~b16# c1# ~c30# 样品标识序号: Receiving date: 2020-07-28 接样日期: Testing date: 2020-07-28

Conclusion/结论:

Completing date:

测试完成日期:

测试日期:

The submitted samples comply with the requirements of UNITED NATIONS Section 38.3 of The Sixth revised Edition Amendment 1 of The Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria(ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3)

样品符合联合国《关于危险货物运输的建议书 试验和标准手册第六修订版修正工第 38.3 节的要求。

Date of issue: 2020-08-10

Seal/报告专用章:

Approved by: 批准:

Title: Manager

职务: 经理

2020-08-07

Tested by: 测试:

Engineer 工程师

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	Test Conclusion测试结论						
No.	Name of test	Test result	Conclusion				
序号	测试项目名称	测试结果	本项结论				
1	Altitude simulation 高度模拟	See Appendix 1	Р				
2	Thermal test 温度试验	See Appendix 2	Р				
3	Vibration 振动	See Appendix 3	Р				
4	Shock 冲击	See Appendix 4	Р				
5	External Short-circuit 外部短路	See Appendix 5	Р				
6	Crush 挤压	See Appendix 6	Р				
Ü	Impact 撞击	See Appendix 6	N/A				
7	Overcharge 过度充电	See Appendix 7	Р				
8	Forced discharge 强制放电	See Appendix 8	Р				



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Photos of samples and markings

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样品及标识照片

Battery(L20D3PG0 11.52V 3994mAh 46Wh(Rated) 4080mAh 47Wh(Typ.))









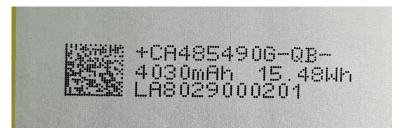
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Photos of samples and markings

样品及标识照片

CELL(CA485490G-QB 3.84V 4030mAh 15.48Wh)







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			• •	endix 1 表 1					
Test Items 测试项目	Altitude sim 高度模拟	Altitude simulation							
1.1	Test proce 测试步骤	dure							
	ambient ten	测试步骤 Test cells and batteries shall be stored at a pressure of 11.6kPa or less for at least six hours at ambient temperature (20±5℃). 试验电池芯和电池在环境温度(20±5℃)下,储存在小于等于11.6kPa的压力下至少六小时。							
1.2	Sample sta 样品状态	tus							
	stares.	-			o8#, after 25 cycles e 25个循环完全充电。	nding in fully	charged		
1.3	Result 测试结果								
Sample No. 样品编号	Before To	est测试前	After Te	st测试后	Mass loss 质量损失 (M<1g: 0.5%	Residual OCV 剩余电压 (≥90%)	Test result 测试结果		
	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量(g)	Voltage 开路电压 (V)	1g≤M≤75g: 0.2% M>75g: 0.1%)	(=3070)			
b1#	188.95	12.905	188.95	12.904	0.000	99.99	0		
b2#	188.60	12.759	188.60	12.757	0.000	99.98	0		
b3#	188.21	12.786	188.21	12.784	0.000	99.98	0		
b4#	188.58	12.769	188.58	12.768	0.000	99.99	0		
b5#	188.24	12.891	188.24	12.890	0.000	99.99	0		
b6#	188.96	12.845	188.96	12.843	0.000	99.98	0		
b7#	188.82	12.846	188.82	12.845	0.000	99.99	0		
b8#	189.02	12.808	189.02	12.806	0.000	99.98	0		

Note: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.



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Appendix 2 附表 2									
Test Items 测试项目	Thermal test 温度测试	t	<u> </u>	111X Z					
1.1	Test proced 测试步骤	dure							
	72±2℃, follomaximum tir repeated un for 24 hours 将电芯和电流	Test cells and batteries are to be stored for at least six hours at a test temperature equal to $72\pm2^{\circ}$ C, followed by storage for at least six hours at a test temperature equal to $-40\pm2^{\circ}$ C, The maximum time interval between test temperature extremes in 30 minutes, This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ($20\pm5^{\circ}$ C). 将电芯和电池在温度为 $72\pm2^{\circ}$ C的条件下贮存不少于6个小时,然后,在温度- $40\pm2^{\circ}$ C条件下贮存不少于6个小时,两个温度间的间隔最长为 30 min,重复操作上述步骤直到 10 次,然后,将其在环境温度为 $20\pm5^{\circ}$ C的条件下放置 24 个小时。							
1.2	Sample star 样品状态	tus							
	stares.	,	, 0	,	# ~ b8#, after 25 cyc 生第 25 个循环完全充	Ü	ly charged		
1.3	Result 测试结果								
Sample No. 样品编号	Before Te Mass 样品质量	Voltage 开路电压	After Te Mass 样品质量	st测试后 Voltage 开路电压	Mass loss 质量损失 (M<1g: 0.5% 1g≤M≤75g: 0.2%	Residual OCV 剩余电压 (≥90%)	Test result 测试结果		
	(g)	(V)	(g)	(V)	M>75g: 0.1%)				
b1#	188.95	12.904	188.95	12.482	0.000	96.73	0		
b2#	188.60	12.757	188.58	12.344	0.011	96.76	0		
b3#	188.21	12.784	188.15	12.371	0.032	96.77	0		
b4#	188.58	12.768	188.55	12.359	0.016	96.80	0		
b5#	188.24	12.890	188.22	12.472	0.011	96.76	0		
b6#	188.96	12.843	188.91	12.434	0.026	96.82	0		
b7#	188.82	12.845	188.77	12.431	0.026	96.78	0		
b8#	189.02	12.806	188.95	12.400	0.037	96.83	0		

Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.



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Appendix 3

			•	付表 3				
Test Items 测试项目	Vibration 振动							
1.1	Test procedure 测试步骤							
	cells in such wave form w minutes, Thi perpendicula 将电芯和电流 200Hz,然后	a manner as rith a logarithr s cycle shall l ar mounting p 也牢固地安装	to faithfully to mic sweep be be repeated 1 osition of the 在振动台的句 Hz为一个循环	ransmit the vil etween 7 Hz a l2 times for a cell. 台面上,然后, 不,一个循环持	n of the vibration mach pration, The vibration nd 200 Hz and back total of 3 hours for ea 开始振动。振动以正 持续15分钟的对数扫频	shall be a sin to 7 Hz travers ach of three m 弦波形式,以	usoidal sed in 15 utually .7Hz增加至	
1.2	Sample stat 样品状态		fully also and	J -4-4 b.F.//	h0// offer 05 and a	andiania fall		
	stares.	•	, 0	·	- b8#, after 25 cycles 第25个循环完全充电。	,	/ cnarged	
1.3	Result 测试结果							
Sample No. 样品编号	Before Te	est测试前 After Test测试后		Mass loss 质量损失 (M<1g: 0.5%	Residual OCV 剩余电压	Test result 测试结果		
	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量 (g)	Voltage 开路电压 (V)	1g≤M≤75g: 0.2% M>75g: 0.1%)	(≥90%)		
b1#	188.95	12.482	188.94	12.481	0.005	99.99	0	
b2#	188.58	12.344	188.58	12.343	0.000	99.99	0	
b3#	188.15	12.371	188.15	12.370	0.000	99.99	0	
b4#	188.55	12.359	188.54	12.359	0.005	100.00	0	
b5#	188.22	12.472	188.20	12.472	0.011	100.00	0	
b6#	188.91	12.434	188.89	12.434	0.011	100.00	0	
b7#	188.77	12.431	188.75	12.431	0.011	100.00	0	
b8#	188.95	12.400	188.95	12.400	0.000	100.00	0	

Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.



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				endix 4					
			附表	表 4					
Test Items	Shock								
测试项目	冲击 Test proced	LIFO							
1.1	Widb骤	ure							
	Test cells and batteries shall be secured to the testing machine, and each cell shall be subjected to a half-sine shock of peak acceleration of 150gn and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of 50gn and pulse duration of 11 milliseconds. Small batteries shall be subjected to a half-sine shock of peak acceleration of 150gn (or Acceleration(gn)= √ which is smaller) and pulse duration of 6 milliseconds, large batteries shall be subjected to a half-sine of peak acceleration of 50gn (or Acceleration(gn)= √ which is smaller) and pulse duration of 11 milliseconds. Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks 以稳固的托架固定住每个电芯和电池样品的全部配件表面。对每个电芯以峰值为150gn的半正弦的加速度撞击,脉冲持续6毫秒,大型电芯须经受最大加速度50gn和脉冲持续时间11毫秒的半正弦波冲击。对每个电池以峰值为150gn(或与√ which is smaller)的半正弦的加速度撞击,脉冲持续6毫秒,大型电池组须经受最大加速度50gn(或与√ which is smaller)和脉冲持续时间11毫秒的半正弦波冲击。每								
1.0	个电池或电池 冲击,总共纪	b组须在三个互 E受18次冲击。			三方向经受三次冲击,				
1.2	Sample stat 样品状态	us							
	b1# ~ b4#, at stares. b1# ~ b4#, ₹	•	, ,	·	08#, after 25 cycles o 25个循环完全充电。	ending in fully	/ charged		
1.3	Result 测试结果								
Sample No. 样品编号	Before To	est测试前	After Tes	st测试后	Mass loss 质量损失	Residual OCV	Test result		
1T HH AM J	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量 (g)	Voltage 开路电压 (V)	(M<1g: 0.5% 1g≤M≤75g: 0.2% M>75g: 0.1%)	剩余电压 (≥90%)	测试结果		
b1#	188.94	12.481	188.94	12.481	0.000	100.00	0		
b2#	188.58	12.343	188.58	12.343	0.000	100.00	0		
b3#	188.15	12.370	188.15	12.370	0.000	100.00	0		
b4#	188.54	12.359	188.54	12.359	0.000	100.00	0		
b5#	188.20	12.472	188.20	12.472	0.000	100.00	0		
b6#	188.89	12.434	188.89	12.433	0.000	99.99	0		
b7#	188.75	12.431	188.75	12.430	0.000	99.99	0		
b8#	188.95	12.400	188.95	12.400	0.000	100.00	0		
1 4 4 4 4 4	1/1/	- -							

Note: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.



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	Append 附表					
Test Items 测试项目	External short circuit 外部短路	0				
1.1	Test procedure 测试步骤					
	The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches 57±4℃ and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at 57±4℃, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57±4℃, the cell or battery must be observed for a further six hour for the test to be concluded. 保持试验环境温度稳定在57±4℃,以使电芯或电池样品外表温度达到57±4℃,然后,在此温度下,将其正负极用小于0.1欧姆的线路短接,待电芯或电池的外表温度恢复到57±4℃之后再持续1小时以上,对电芯或电池必须进一步观察6个小时才能下结论。					
1.2	Sample status 样品状态					
	b1# ~ b4#, at first cycle in fully charged st charged stares. b1# ~ b4#,在第一个循环完全充电;b5#	•				
1.3	Result 测试结果					
Sample No. 样品编号	Max. External Temperature 样品表面最高温度 (℃)	Test result 测试结果	Remark 备注			
b1#	58.6	0	/			
b2#	58.9	0	/			
b3#	59.5	0	/			
b4#	59.6	0	/			
b5#	58.9	0	/			
b6#	58.6	0	/			
b7#	58.7	0	/			
b8#	58.8	0	/			

Note: $\bf D$ –Disassembly, $\bf R$ –Rupture, $\bf F$ –Fire, $\bf OT$ –Over Temperature, $\bf O$ –no disassembly, no rupture, no fire, no Over temperature

注: D- 解体; R- 破裂; F- 起火; OT- 超过170℃; O- 无解体、无破裂、无起火、不超过170℃



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	Appendix 6
Test Items	Crush 挤压/Impact 撞击
测试项目	
1.1	Test procedure
	测试步骤
	Crush 挤压
	A cell or component cell is to be crushed between two flat surfaces. The crushing is
	to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The
	crushing is to be continued until the first of the three options below is reached.
	(a) The applied force reaches 13kN±0.78kN;
	(b) The voltage of the cell drops by at least 100 mV; or
	(c) The cell is deformed by 50% or more of its original thickness.
	Once the maximum pressure has been obtained, the voltage drops by 100mV or
	more, or the cell is deformed by at least 50% of its original thickness, the pressure
	shall be released.
	电池芯或组成电池芯在两个平面间挤压。挤压在第一个接触点以约1.5cm/s 的速度慢慢
	进行,直到下面三个选项之一达到为止:
	(a)作用力达到 13kN±0.78kN;
	(b)电池芯电压降至少达到100mV;
	(c)电池厚度和最初比较变形至少50%。
	一旦达到最大压力,电压降超过100 mV或者电池芯变形超过50%,压力应该解除。
	Impact 撞击
	(applicable to cylindrical cells not less than 18mm in diameter)
	The sample cell or component cell is to be placed on a flat smooth surface. A 15.8
	mm \pm 0.1 mm diameter, at least 6 cm long, or the longest dimension of the cell,
	whichever is greater, Type 316 stainless steel bar is to be placed across the centre
	of the sample. A 9.1 kg \pm 0.1 kg mass is to be dropped from a height of 61 \pm 2.5 cm
	at the intersection of the bar and sample in a controlled manner using a near
	Frictionless, vertical sliding track or channel with minimal drag on the falling mass.
	The vertical track or channel used to guide the falling mass shall be oriented 90
	degrees from the horizontal supporting surface.
	The test sample is to be impacted with its longitudinal axis parallel to the flat surface
	and perpendicular to the longitudinal axis of the 15.8 mm \pm 0.1 mm diameter curved
	surface lying across the centre of the test sample. Each sample is to be subjected to
	only a single impact.



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	Appendix	6						
Test Items	附表 6							
	Crush 挤压/Impact 撞击							
测试项目								
	Cells and component cells meet thi	•	·					
	not exceed 170°C and there is no o	disassembly and no fire dur	ing the test and within					
	six hours after this test.							
	其纵轴平行于测试台面年,将一直往 心位置。然后,将一质量为9.1kg±	(适用于直径不小于18毫米的圆柱形电池)将电池或元件电池样品平放在一个平面上,其纵轴平行于测试台面年,将一直径为15.8mm±0.1 mm的316型不锈钢棒横放在电池中心位置。然后,将一质量为9.1kg±0.1kg的物体从61±2.5 cm的高度落向样品。样品在进行试验时,其外表温度应不超过170℃。且试验结束后6个小时之内,样品应无解体、无起水现象发生						
1.2	Sample status							
	样品状态							
	c1# ~ c5#, at first cycle at 50% cycles ending at 50% of the design c1# ~ c5#, 在第一个循环50%的额	rated capacity.						
1.3	Result							
	测试结果							
Sample No.	Max. External Temperature	Test result	Remark					
样品编号	样品表面最高温度(℃)	测试结果	备注					
c1#	23.6	0	/					
c2#	23.6	0	1					
c3#	23.7	0	/					
c4#	23.8	0	/					
c5#	23.9	0	/					
c6#	23.7	0	/					
c7#	23.6	0	/					
c8#	23.5	0	/					
c9#	23.4	0	/					
c10#	23.7	0	/					

Note: ${\bf D}$ -Disassembly, ${\bf R}$ -Rupture, ${\bf F}$ -Fire, ${\bf OT}$ -Over Temperature, ${\bf O}$ - no disassembly, no fire, no Over temperature

注: D- 解体; R- 破裂; F - 起火; OT- 超过170℃; O-无解体、无起火、不超过170℃



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	Appendix 7						
	附表 7						
Test Items	Overcharge						
测试项目		过度充电					
1.1	Test procedure 测试步骤						
	When the manufacturer's recommended of voltage of the test shall be the lesser of tw 22V, whichever is less. When the manufacturer's recommended of the test shall be current is 2 times of the maximum chargin 如果厂家推荐的充电电压不超过18V,本测电压或者是22V,取其中较小者。如果厂家的厂家标定最大充电电压。充电电流为厂家	ro times the maximum chacturer's recommended chacturer's recommended chact 1.2 times maximum chang current recommended 试的最小充电电压应该是	narge voltage of the or arge voltage is more than rge voltage. The charging by the manufacturer。 是两倍的厂家标定最大充电 /,充电电压应该为 1.2倍				
1.2	Sample status 样品状态						
	b9# ~ b12#, at first cycle in fully charged charged states. b9# ~ b12#, 在第一个循环完全充电; b1		, , ,				
1.3	Result 测试结果						
Sample No. 样品编号	Voltage Before test(V) 测试前开路电压(V)	Test result 测试结果	Remark 备注				
b9#	12.848	0	1				
b10#	12.862	0	/				
b11#	12.873	O	/				
b12#	12.789	0	/				
b13#	12.864	0	/				
b14#	12.857	0	/				
b15#	12.858	O	/				

Note: **D** -Disassembly, **F**-Fire, **O**- no disassembly, no fire.

注: D- 解体; F - 起火; O-无解体、无起火。



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			ndix 8 麦 8			
Test Items 测试项目	Forced discharge 强制放电		χ 0			
1.1	Test procedure 测试步骤					
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D. C, power supply at an initial current equal to the maximum discharge current specified the manufacturer The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell, Each cell shall be forced discharged for a time interval(in hours) equal to its rated capacity divided by the initial test current(in ampere). 在20±5℃的环境温度下,将单个电芯连接在12V的直流电源上进行强制放电,此直流电源提供每个电芯初始电流为制造厂指定的最大放电电流,放电时间为额定容量除以初始电流。					
1.2	Sample status 样品状态					
	in fully discharged	d states.	· -	c21#~c30#, after 29 #, 在第25个循环完全	-	
1.3	Result 测试结果					
Sample No. 样品编号	Voltage Before test 测试前开路电压 (V)	Test result 测试结果	Sample No. 样品编号	Voltage Before test 测试前开路电压 (V)	Test result 测试结果	
c11#	3.276	0	c21#	3.281	0	
c12#	3.284	0	c22#	3.279	0	
c13#	3.276	0	c23#	3.281	0	
c14#	3.283	0	c24#	3.274	0	
c15#	3.283	0	c25#	3.277	0	
c16#	3.289	0	c26#	3.278	0	
c17#	3.277	0	c27#	3.275	0	
c18#	3.280	0	c28#	3.277	0	
c19#	3.280	0	c29#	3.274	0	
c20#	3.281	0	c30#	3.275	0	

Note: **D** -Disassembly, **F**-Fire, **O**- no disassembly, no fire.

注: D- 解体; F - 起火; O-无解体、无起火。



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注意事项

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Important Information

1. 本报告无批准人签名和"报告专用章"无效。
The test report is effective only with both the signature of approver and the report

stamp of the laboratory.

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- 4. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。 Objections to the test report must be submitted to lab within 15 days.
- 5. 本报告检测结果仅对受试样品有效。
 The results shown in the report only apply to the sample(s) as tested.
- 6. 本检测结果中"N/A"表示"不适用","P"表示"通过","F"表示"不通过"。 As for the test result "N/A" means "Not Applicable", "P" means "Pass" and "F" means "Fail".

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